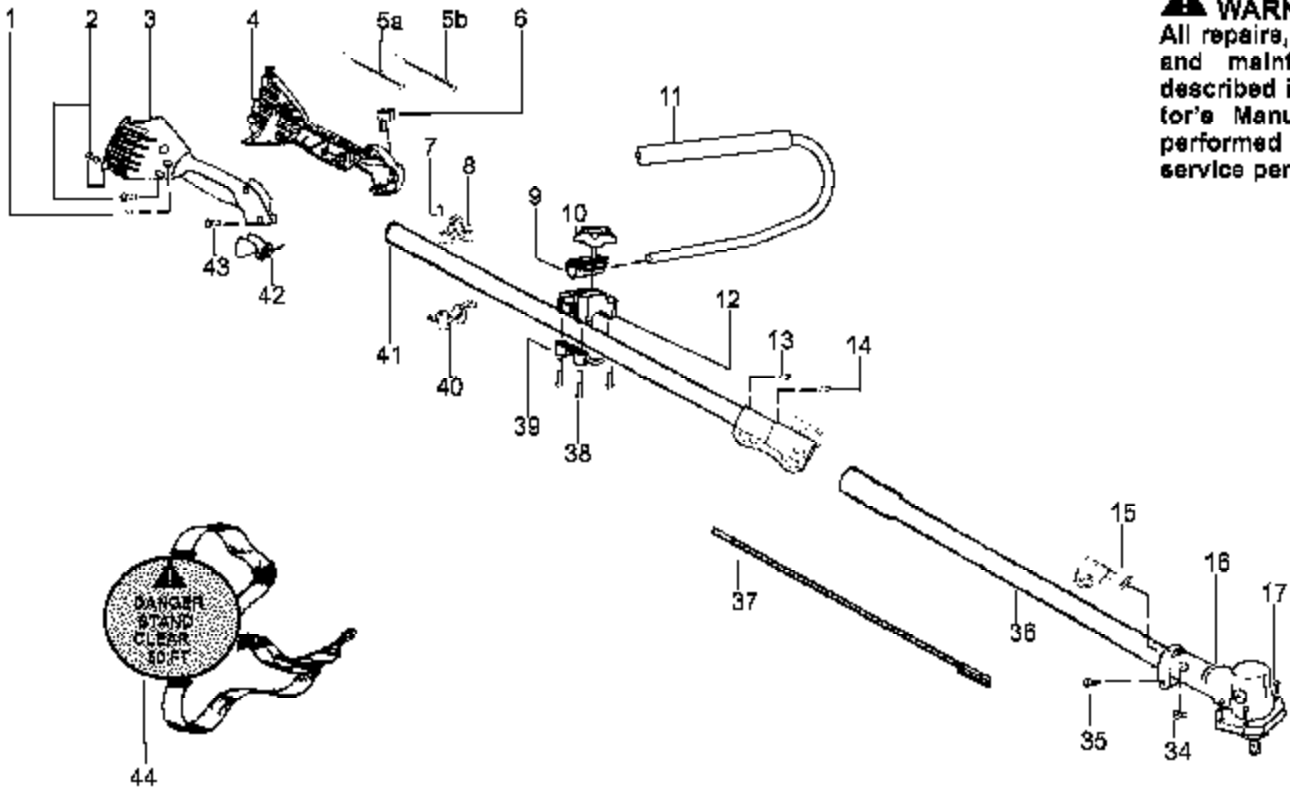


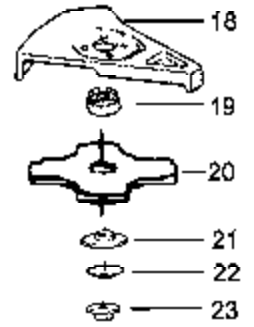
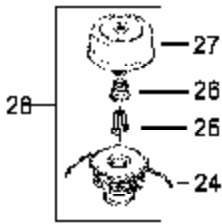
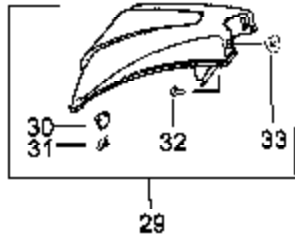
Ref #	Part Number	Qty	Description
1	530047721		Bulb-purge
2	530015843		Screw-tank
3	530049386		Assy-Fuel cap
4	530095646		Assy-Fuel pick-up
5	530071404		Kit-Fuel line
6	530069216		Kit-Fuel/Purge line
7	530015775		Screw
8	530054935		Cover-Air box
9	530054946		Filter-Air
10	530015849		Screw-carb.
11	530054934		Air Box
12	530071637		Kit-Carb.(WT628)
13	530071401	S31SNGBC Snap Bag Gas Oil	Gasket Carb. (kit)
14	530055317	Engine Assembly	Assy-Fuel tank
15	530015771		Screw-crankcase
16	530015952		Screw-shrd to f/hsg.
17	530056044		Shroud
18	530071401		Gasket-c/case (kit)
19	530027593		Valve-reed
20	530054596		Stop-reed
21	530016064		Screw-reed valve
22	530015875		Screw-tank retainer
23	530055492		Isolator-fuel tank
24	530054941		Ret.-fuel tank
25	530054834		Handle-starter
26	530071400		Kit-Rope
27	530032103		Bearing-inner
28	530015787		Retainer
29	530019158		Seal
30	530032102		Bearing-outer
31	530015789		Retainer-crankshaft
32	530054948		Assy-crankshaft
33	530014016		Assy-crankcase
34	530055372		Assy-c'case/c'shaft (Incl. 27-31,32,33)
35	530071402		Kit-Flywheel Assy.
36	530016030		Washer
37	530055620		Spacer
38	530015775		Screw-baffle
39	530056864		Plate-baffle
40	530016326		Screw-rope
41	530071399		Kit-pulley (Incl. #40)
42	530042086		Spring-starter
43	530019182		Grommet
44	530015810		Screw-F/hsg
45	530056225		Housing-Fan w/eyelet
46	530094189		Washer-Clutch
47	530055122		Assy.-Clutch
48	530028799		Assy-Drum
49	530010960		Assy-Connecting rod
50	530015162		Retainer-piston pin
51	530025875		Ring-Piston
52	530069899		Kit-Piston
53	530071401		Gasket-Cylinder (kit)
54	530069310		Kit-Muffler
55	530053346		Heat shield/air dam
56	530036409		Spring-muffler

Ref #	Part Number	Qty	Description
57	530071582		Kit-Cylinder
58	952030249		Spark plug (RCJ-6Y)
59	530001624		Bolt-Cylinder
60	530039218		Module-Ignition
61	530016357		Screw-module
62	530057238		Assy-Rear wire
63	530054942		Assy-Throttle Cable
64	530071401		Kit-Gasket (Incl. 13,18,53)

S31SNGBC SnapPageCast  
 Engine Assembly



**⚠ WARNING**  
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530015805		Screw-alignment
2	530015886		Screw
3	530054837		Throttle hsg-right
4	530071553		Kit-Left throttle hsg
5A	530054943		Assy-Wire Assy-Front Wire
5B	530055724		Assy-Wire Assy-Front Wire (Upper)
6	530069572		Kit-Switch
7	530015770		Screw
8	530055392		Clamp-Harness (upper)
9	530095970		Clamp-Handlebar
10	530016336		Knob
11	530071394		Assy.-Handlebar (Incl. grip,cap,decal)
12	530095971	S31SNGBC Snap Ring 650T6	Base Clamp
13	530016343	Handle & Shaft Assembly	Screw-Align
14	530016344		Screw
15	530095812		Bracket-Shield
16	530071585		Kit-Gearbox
17	530016312		Screw
18	530071383		Kit-Metal Shield
19	530095815		Dust cup
20	952701611		Accy.-Weed Blade
21	530095816		Washer
22	530016240		Washer-Belleville
23	530015793		Nut-Flange
24	952711605		Accy-Wound Spool
25	530401957		Retainer-Spool
26	530053241		Spring-Return
27	530095772		Assy-Hub/Arbor
28	530056195		Assy-Cutting Head
29	530069779		Kit-Shield Assy. (Incl. 29-32)
30	530052285		Limiter-Line
31	530015805		Screw
32	530015820		Bolt
33	530016118		Wingnut
34	530016371		Screw
35	530016014		Screw
36	530096023		Assy-Lower Shaft
37	530095883		Shaft-Flex (lower)
38	530015940		Screw
39	530095905		Clamp-Tube
40	530055394		Clamp-Harness (lower)
41	530071607		Kit-Upper Shaft (Incl. Flex and clamp)
42	530054940		Lever-Throttle
43	530015886		Screw
44	530094417		Shoulder Strap
	530163728		Operator Manual
	530056455		Decal-Shaft Warning
	530056335		Decal-Blade Direction
	530057369		Decal-Start Inst.
	530031159		Wrench-Hex 5/32"