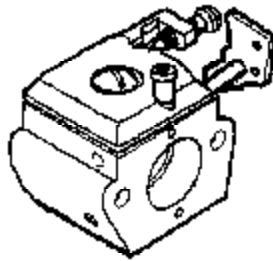


**Kit - Carburetor Assembly No. 530071635 - WT-631**



**Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071635 (WT-631)**

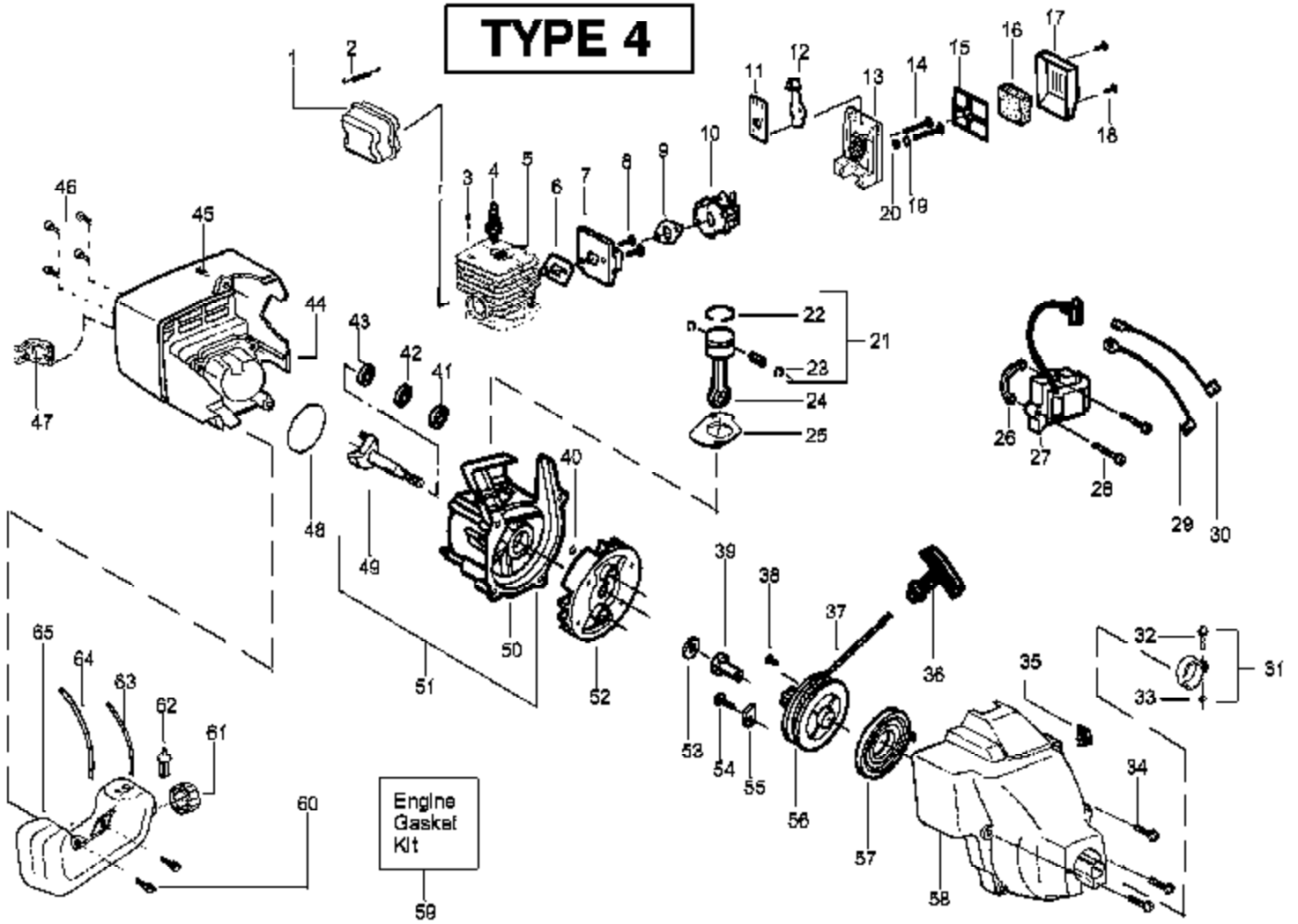
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Ref #	Part Number	Qty	Description
530071635	530071635		Carburetor Assembly - WT631

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PL25 Gas Trimmer Page 2 of 7  
Carburetor Assembly (WT631)

# TYPE 4

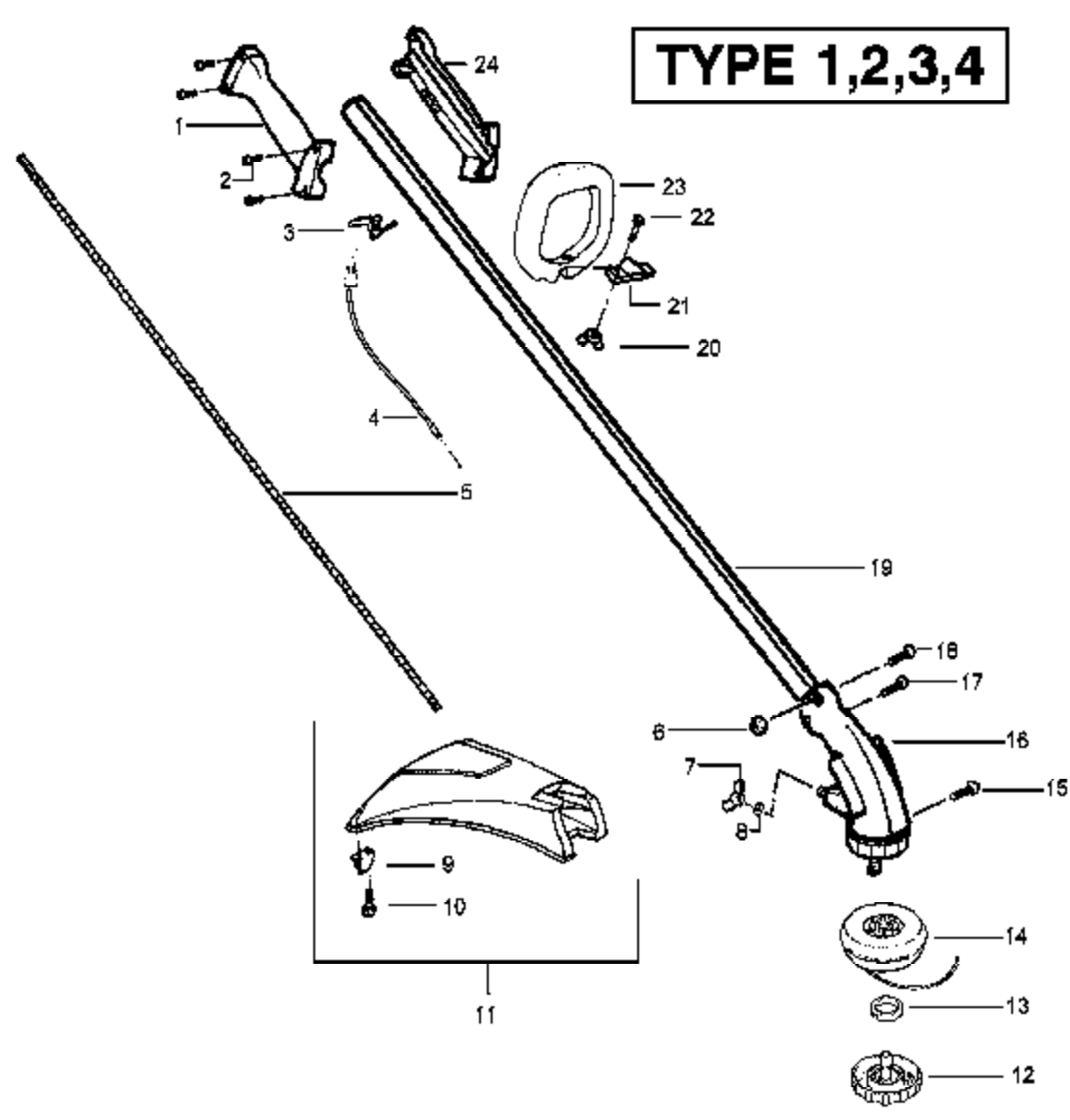


Ref #	Part Number	Qty	Description
1	530071396		Kit-Muffler (Incl. 2)
2	530042088		Spring-Muffler
3	530015953		Screw-Cylinder
4	952030164		Spark Plug (RCJ-6Y)
5	530071359		Kit-Cylinder
6	530071363		Gasket-Cyl/Carb. (kit)
7	530057634		Adaptor-Carb.
8	530016014		Screw
9	530071363		Gasket-Carb. (kit)
10	530071635		Kit-Carburetor Ass'y (WT-631)
11	530038747		Plate-Choke Mounting
12	530038686		Shutter-Choke
13	530052431	PL25 Gas Timing Plate of 7	Box-Air Filter
14	530016393	Engine Assembly Type 4	Screw
15	530036569		Plate-Filter Support
16	530036575		Foam-Air Filter
17	530036568		Cover-Air Filter
18	530016349		Screw
19	530015852		Spacer-Choke
20	530015254		Washer
21	530071357		Kit-Piston (Incl. 22, 23 & Pin)
22	530055120		Ring-Piston
23	530015162		Retainer-Piston Pin
24	530069945		Assy-Connecting Rod
25	530071363		Gasket-Cylinder (kit)
26	530036145		Spacer-Module
27	530055160		Module-Ignition
28	530015954		Screw
29	530014662		Assy-Ground Wire
30	530014663		Assy-Leadwire
31	530056365		Assy-Nose Cone Clamp (Incls. 32 & 33)
32	530016381		Screw-Nose Cone
33	530016382		Nut-Nose Cone
34	530015810		Screw
35	530071356		Kit-Momentary Switch
36	530027569		Handle-Starter
37	530069232		Kit-Rope
38	530016080		Screw
39	530038604		Coupling-Drive
40	530015941		Retain. Ring-C'shaft
41	530055728		Bearing-Outer
42	530071615		Seal-C'case
43	530032125		Bearing-Inner
44	530056543		Shroud-Rear
45	530015934		Screw
46	530015810		Screw
47	530054536		Guard-Muffler
48	530071363		O-Ring-C'case (kit)
49	530054753		Assy-Crankshaft
50	530012491		Assy-Crankcase (Incl. 41-43)
51	530071360		Assy-C'case & C'shaft (Incl. 40,49,50)
52	530069886		Assy-Flywheel
53	530015828		Washer-Flat
54	530015775		Screw
55	530027523		Retainer
56	530069400		Kit-Starter Pulley (Incl. 38)

Ref #	Part Number	Qty	Description
57	530042085		Spring-Starter
58	530071525		KIT-Fan Hsg. Assy.
59	530071363		Kit-Engine Gasket (Incl. 6,9,25,48)
60	530016379		Retainer-Fuel Tank
61	530014347		Assy-Fuel Cap w/ret.
62	530095646		Assy-Fuel Pickup
63	530069247		Kit-Fuel Line (Small)
64	530069216		Kit-Fuel Line (Large)
65	530049379		Assy-Fuel Tank (Incl. cap, fuel line, filter)

PL25 Gas Trimmer Page 5 of 7  
 Engine Assembly Type 4

# TYPE 1,2,3,4



**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref #	Part Number	Qty	Description
1	530038581		Hsg.-Throttle (Right)
2	530016349		Screw-Throttle Hsg.
3	530038682		Trigger
4	530071548		Kit-Throttle Cable (Incl.#3)
5	530095391		Flex-Shaft 52"
6	530016284		Locknut-Gear Box
7	530016225		Wingnut-Gear Box
8	530092062		Washer
9	530052286		Line Limiter
10	530015880		Screw-Line Limiter
11	530069752		Kit-Shield Ass'y. (Incl. 9 & 10)
12	530054223		Assy-Cap
13	530403949		PL25 Gas Trimmer Blade of 7 Guide Line
14	952711603		Handle, Chassis & Bar Ass'y. Accy. Wound Hub
15	530016202		Screw
16	530095638		Assy-Gear Box
17	530016224		Screw
18	530016312		Screw
19	530071563		Assy-Drive Shaft Hsg.
20	530016118		Wingnut-Handle
21	530038599		Clamp-Handle
22	530015820		Bolt-Handle
23	530038584		Handle-Assist
24	530038580		Hsg.-Throttle (Left)
	530163455		Manual-Operator (Type 2,3,4) Not Shown
	530086780		Manual-Operator (Type 1) Not Shown
	530055350		Decal-Shaft Warning Not Shown
	530054864		Decal-Starting Inst. Not Shown