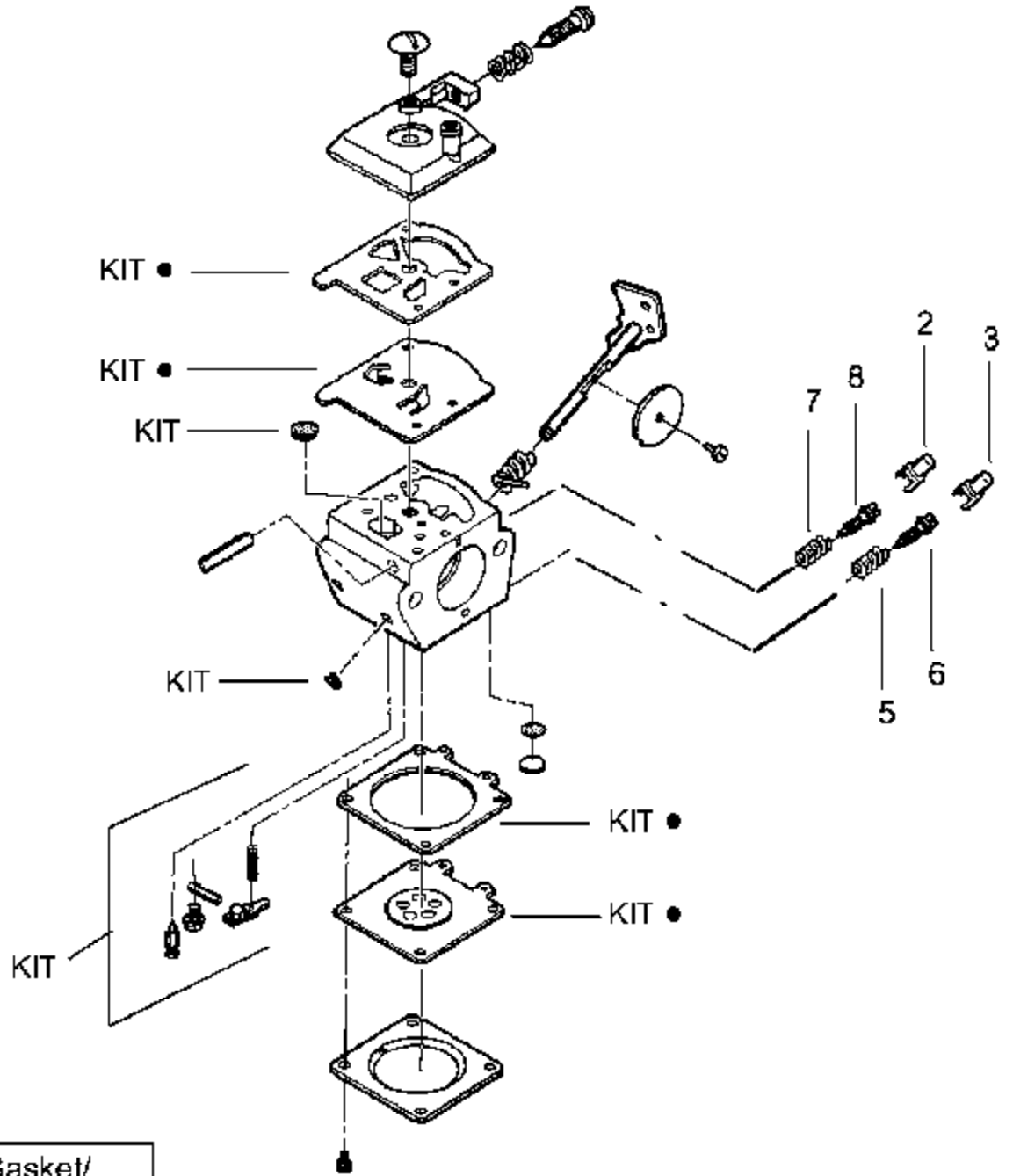


Carburetor Assembly No. 530069902 - WT380
Carburetor Assembly No. 530069998 - WT520



Carb.
Repair
Kit

1

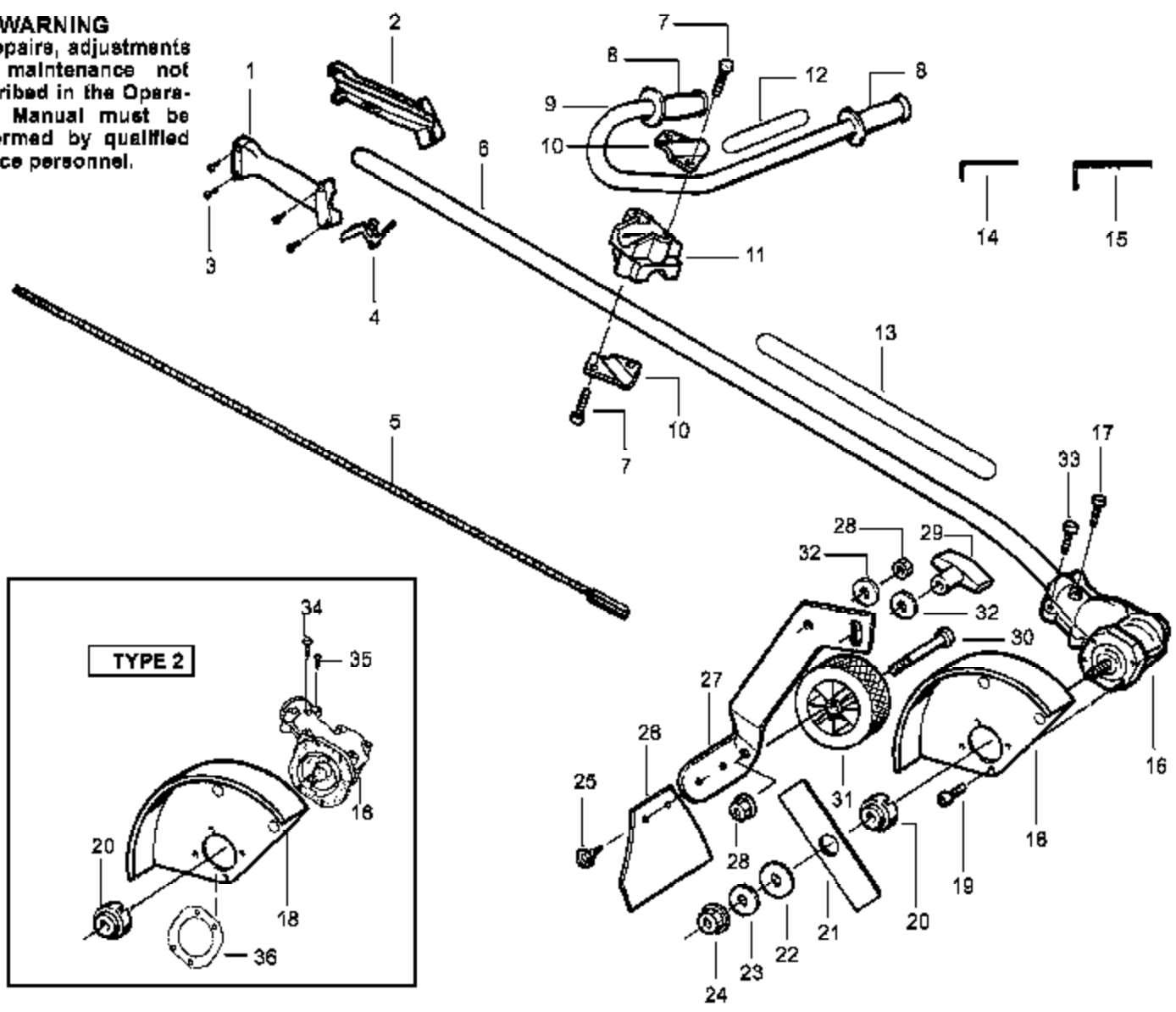
Gasket/
Diaphragm
Kit

4

Ref #	Part Number	Qty	Description
1	530069829		Carburetor Repair Kit (KIT=Indicates Contents)
2	530038318		Limiter Cap (High-Red)
3	530038317		Limiter Cap (Low-Blue)
4	530069844		Gasket/Diaphragm Kit (DOT=Indicates Contents)
5	530035293		Needle Spring-Low Speed
6	530035433		Needle-Low Speed
7	530035295		Needle Spring-High Speed
8	530035388		Needle-High Speed
530069902	530069902		Carburetor Assembly WT380
530069998	530069998		Carburetor Assembly WT520

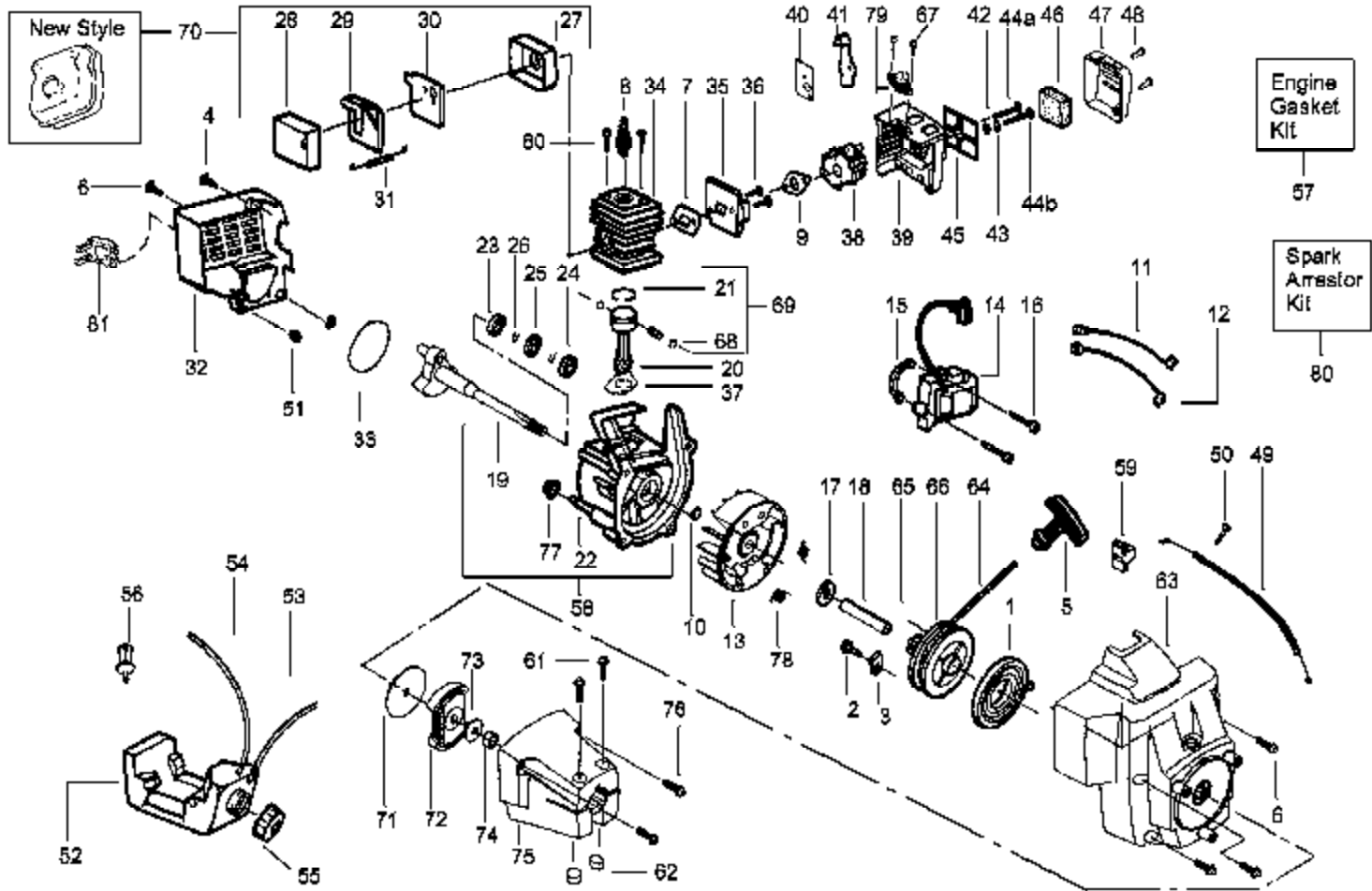
PE3500 Gas Engine Page 2 of 8
Carburetor Assembly (WT380)

⚠ WARNING
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530036515		Throttle Hsg. Right
2	530036514		Throttle Hsg. Left
3	530015957		Screw
4	530036556		Lever-Throttle
5	530094585		Shaft-Flex
6	530053438		Assy-Driveshaft
7	530015791		Screw
8	530092086		Fin Grip
9	530069999		Assy-Handlebar
10	530053659		Bracket-Handlebar
11	530012207		Clamp-Handlebar
12	530027778		Decal-Handlebar Warning
13	530053042		Decal-Shaft Warning
14	530031159		Hex Wrench (5/32)
15	530031098		Hex Wrench (3/16)
16			Assy-Gearbox
	530053047		Type 1
	530071378		Type 2
17	530016140		Screw
18			Guard
	530053008		Type 1
	530071501		Type 2
19	530016312		Screw
20	530071521		Kit-Dust Cup
21	530053007		Blade
22	530015792		Washer-Flat
23	530016240		Washer-Belleville
24	530015793		Nut-Flange
25	530053012		Fastener Mud Flap
26	530071251		Mud Flap Kit (Incls. #25)
27	530053009		Wheel Bracket
28	530015515		Locknut
29	530092059		Knob
30	530015981		Bolt-Shoulder Axle
31	530095125		Wheel (Front)
32	530092062		Washer
33	530015650		Screw
34	530016301		Screw
35	530016309		Screw
36			Plate See "Service Reference"
	530087018		Type 1 Not Shown; Operator Manual
	530086382		Type 2 Not Shown; Operator Manual
	530053138		Decal Warning Guard Not Shown; Operator Manual

PE3500 Gas Edge Page 4 of 8
Driveshaft



Ref #	Part Number	Qty	Description
1	530042085		Starter Spring
2	530015775		Screw
3	530027523		Retainer
4	530015934		Screw
5	530027569		Starter Handle
6	530015810		Screw
7	530019233		Gasket-Cyl/Carb Adapt
8	952030201		Spark Plug
9	530035421		Gasket-Carb
10	530015941		Retainer Ring (C'shaft)
11	530014663		Lead Wire Ass'y.
12	530014662		Ground Wire Ass'y.
13	530069886		Flywheel Ass'y.
14		PE3500 Gas Engine Power Unit	Ignition Module See "Service Reference"
	530052266		Service Ref. (C)
	530039163		Service Ref. (D)
15	530036145		Spacer-Ign. Module
16	530015954		Screw
17	530015149		Washer
18	530037705		Spacer-Flywheel
19	530052344		Crankshaft Ass'y.
20	530069615		Connecting Rod Ass'y.
21			Piston Ring See "Service Reference"
	530053565		Service Ref. (C)
	530049903		Service Ref. (D)
22	530012414		Crankcase Ass'y.
23	530032125		Inner Bearing
24	530032124		Outer Bearing
25	530019179		C'case Seal
26	530015945		Retaining Ring (C'case)
27	530036578		Muffler Body
28	530036577		Muffler Cover
29	530053500		Muffler Baffle-Exit
30	530053499		Muffler Baffle-First
31			Muffler Spring
	530016197		Old Style
	530042088		New Style
32			Shroud See "Service Reference"
	530053320		Service Ref. (C)
	530049233		Service Ref. (D)
33			O-Ring-C'case/Shroud See "Service Reference"
34			Cylinder Kit See "Service Reference"
	530069993		Service Ref. (C)
	530069757		Service Ref. (D)
35	530071250		Carb. Adaptor Kit
36			Screw See "Service Reference"
	530016014		Service Ref. (C)
	530015849		Service Ref. (D)
37	530019223		Gasket-Cylinder
38			Carburetor Ass'y. See "Service Reference"
	530069902		(WT380) Ser. Ref. (C)
	530069998		(WT380) Ser. Ref. (D)
39			Air Box See "Service Reference"
	530053323		Service Ref. (C)
	530037969		Service Ref. (D)
40	530037326		Choke Mounting Plate

Ref #	Part Number	Qty	Description
41	530038102		Choke Shutter
42	530015254		Washer
43	530015852		Spacer-Choke
44A	530015849		Screw-Carb Screw
44B	530015887		Screw-Carb. Screw
45	530037413		Support Plate/Filter
46	530037331		Air Filter Foam
47	530037292		Cover-Air Box
48	530015957		Screw
49	530037415		Throttle Cable Ass'y.
50	530015814		Screw
51	530036793		Isolator-Shroud
52	530049413		Fuel Tank Ass'y.
53	530069216		Fuel Line-Tank/Purge
54	530069247		Fuel Line-Carb/Purge
55	530014347		Fuel Cap Ass'y.
56	530095646		Fuel Pickup Ass'y.
57	530071253		Engine Gasket Kit (Incl. 7, 9, 33 & 3
58	530014906		C'case & C'shaft Assy. (Incl. 10,19,22-26)
59	530069572		Switch Kit
60	530015953		Screw
61	530015767		Screw
62	530015768		Locknut
63			Fan Housing Kit See "Service Reference"
	530053602		Service Ref. (C)
	530049857		Service Ref. (D)
64	530069232		Rope Kit
65	530016080		Screw
66	530069400		Starter Pulley
67	530015780		Screw
68	530015162		Piston Pin Retainer
69			Piston Kit (Incl. 21,68 & Pin); See "Service Reference"
	530069992		Service Ref. (C)
	530069756		Service Ref. (D)
70			Muffler Kit (Incls. 27-31)
	530069989		Old Style
	530071390		New Style
71	530015611		Washer-Clutch
72	530069491		Clutch Ass'y.
73	530015828		Washer-Flat
74	530626605		Nut
75			Clutch Hsg. See "Service Reference"
	530069997		Service Ref. (C)
	530014923		Service Ref. (D)
76	530015886		Screw
77	530036792		Isolator-Crankcase
78	530023817		Spring-Starter Dog
79	530038874		Bulb Ass'y.
80			Spark Arrestor Kit
	530071290		Old Style
	530071391		New Style
81	530054536		Guard-Muffler

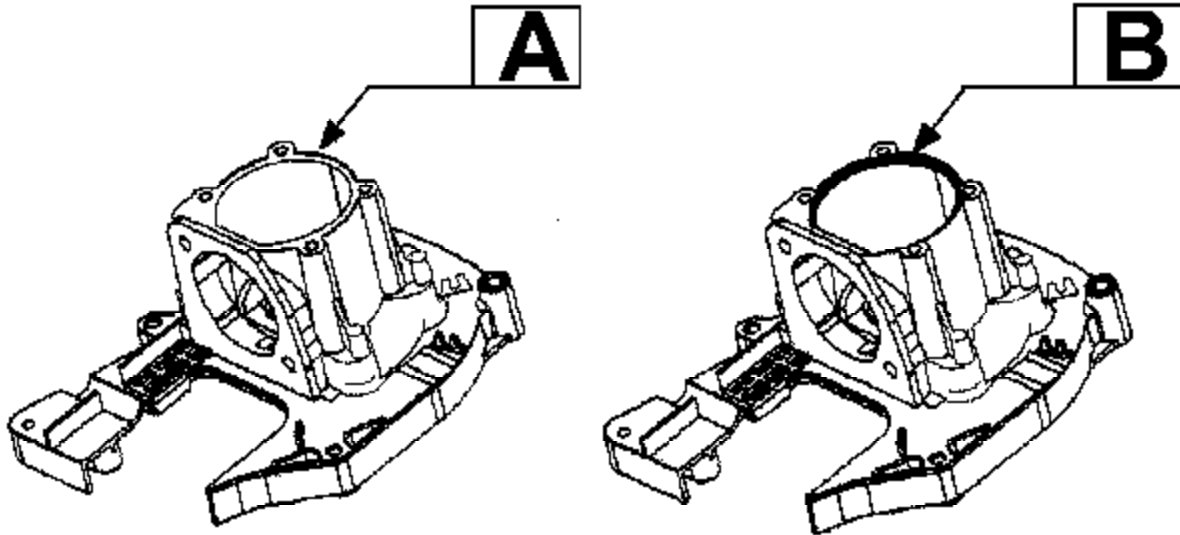
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Power Unit Fuel Tank Ass'y.

***** **SERVICE REFERENCE** *****

Note: When replacing item# 33 on page 2, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

- (A) Flat Surface - 530-019181 Gasket
- (B) Beveled surface - 530-054624 O-ring



***** **SERVICE REFERENCE** *****

The plate 530-056703 can be used to adapt a Type 1 guard to a Type 2 gearbox.

***** **SERVICE REFERENCE** *****

- ***** The PE3500 Stick Edger was built in CHARTREUSE and DARK GREEN colors. When ordering the referenced parts, order accordingly:
- (C) CHARTREUSE
 - (D) DARK GREEN