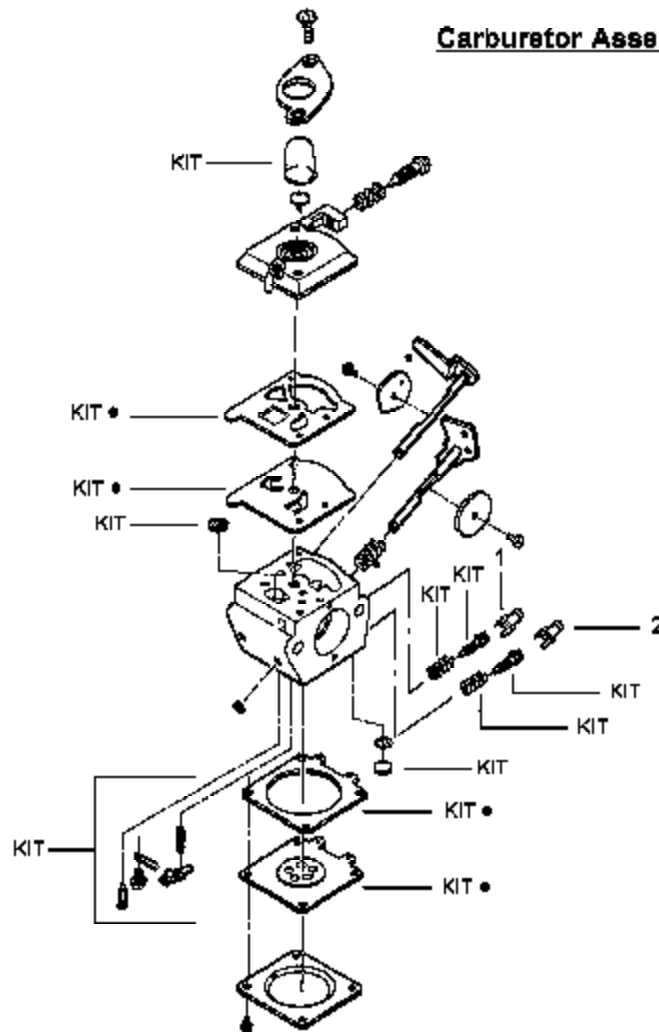


# TYPE 1 & 2

Please refer to the service note at the end of the IPL before ordering parts.

## Carburetor Assembly #530069654 WT 308



Gasket/Dia.  
Repair Kit

3

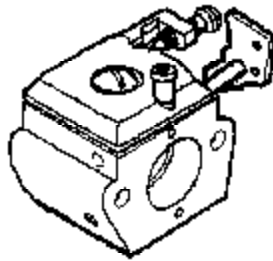
Carburetor  
Repair Kit

4

Ref #	Part Number	Qty	Description
1	530038478		Limiter Cap-Low (tan)
2	530038479		Limiter Cap-High (brown)
3	530069844		Gasket/Diaphragm Kit (DOT = Indicates Contents)
4	530069832		Carburetor Repair Kit (KIT = Indicates Contents)
530069654	530069654		Carburetor Assembly (WT308)

PE550 Gas Edge Page 2 of 12  
 Carburetor Assembly (WT308)

**Kit - Carburetor Assembly No. 530071634 - WT-630**



**Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071634 (WT-630)**

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Ref #	Part Number	Qty	Description
530071634	530071634		Kit - Carburetor Assembly - WT-630

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PE550 Gas Edge Page 4 of 12  
Carburetor Assembly (WT630)

# TYPE 1

Please refer to the service note at the end of the IPL before ordering parts.

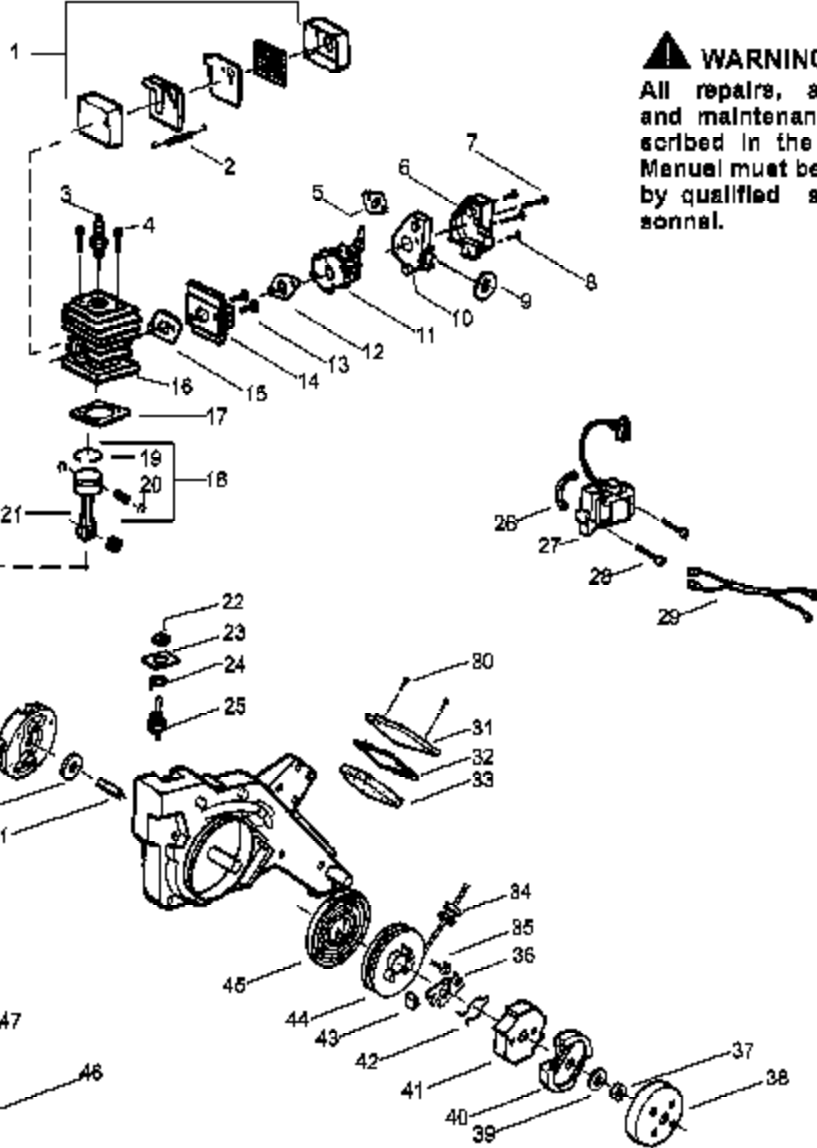
Spark  
Arrestor  
Kit

66

Gasket  
Kit

67

New Style



## WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

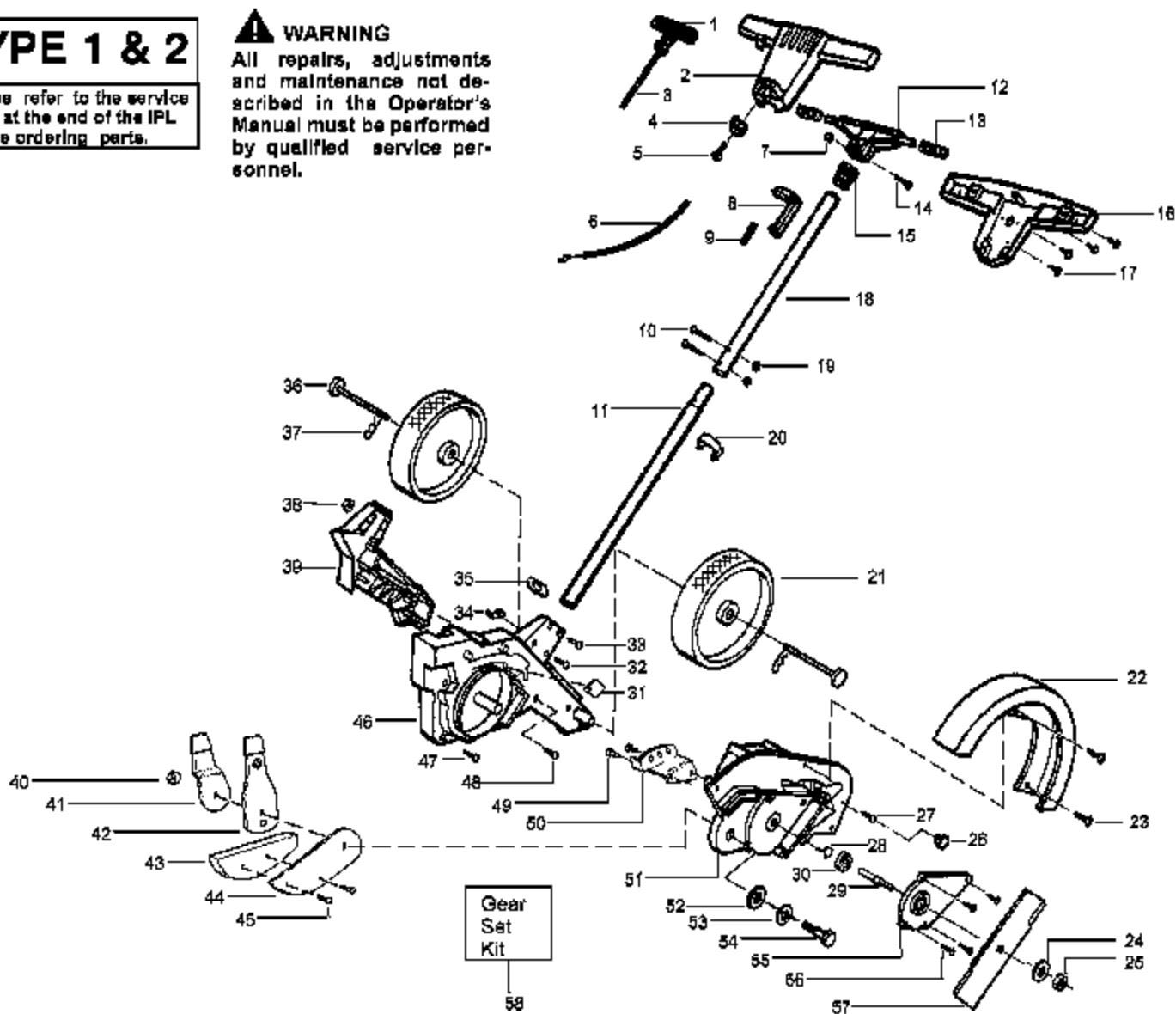
Ref #	Part Number	Qty	Description
1	530069989		Kit-Muffler Old Style (Incl.#3)
1	530071309		Kit-Muffler New Style (Incl.#3)
2	530016197		Spring-Muffler Old Style
2	530042088		Spring-Muffler New Style
3	952030201		Plug-Spark (RCJ-8Y)
4	530015953		Screw
5	530069913		Gasket-Carb/Bracket(kit)
6	530036622		Cover-Air Box
7	530015887		Screw
8	530015886		Screw
9	530069913		Seal-Foam (kit)
10	530036626		Base-Air Box
11	530069654	PE550 Gas Engine Assembly Type 1	Kit-Carb (W/1308)
12	530069913		Gasket-Carb.(kit)
13	530016014		Screw
14	530052236		Adapter-Carb.
15	530069913		Gasket-Cyl./Carb. (kit)
16	530069757		Kit-Cylinder
17	530069913		Gasket-Cyl. (kit)
18	530069987		Kit-Piston (Incl.20,pin)
19	530015162		Retainer-Pin
20	530012472		Ring-Piston
21	530069615		Kit-Conn. Rod Assy.
22	530016038		Boot-Switch w/nut
23	530053921		Plate-Switch Indicator
24	530037066		Terminal-Grounding
25	530053920		Assy-Gound Switch (Incl. 22-24)
26	530036145		Spacer-Module
27	530039163		Module-Ignition
28	530015954		Screw
29	530014655		Assy-Switch Wire
30	530015983		Screw
31	530036631		Cover-Air Filter
32	530069913		Gasket-Cover (kit)
33	530036664		Foam-Air Filter
34	530037224		Eyelet
35	530016080		Screw
36	530042073		Cam-Starter
37	530626605		Nut
38	530036665		Drum-Clutch
39	530015127		Washer-Flywheel
40	530014832		Assy-Clutch
41	530036922		Cup-Starter
42	530042072		Wire-Starter Dog
43	530027162		Dog-Starter
44	530069418		Kit-Starter Pulley (Incl.35)
45	530037229		Spring-Starter
46	530053725		Isolator-Crankcase
47	530047878		Assy-Fuel Tank
48	530014347		Assy-Fuel Cap
49	530069599		Kit-Fuel Line
50	530014815		Assy-Fuel Pick-up
51	530036927		Spacer-Flywheel
52	530015828		Washer-Flat
53	530039149		Assy-Flywheel
54	530014906		Assy-C/shaft & C/case (Incl. 55-58, & 63-65)

Ref #	Part Number	Qty	Description
55	530015941		Retainer-C'shaft
56	530019179		Seal-Crankcase
57	530012414		Assy-C'case (Incl.56,63-65)
58	530052344		Assy-Crankshaft
59	530069913		O-ring-c'case/shrd (kit)
60	530036555		Shroud
61	530015810		Screw
62	530015934		Screw
63	530032125		Bearing-Inner
64	530015945		Retainer-C'case
65	530032124		Bearing-Outer
66	530069380		Kit-Spark Arrestor Old Style
66	530071290	PE550 Gas Engine Assembly Type 1	Kit-Spark Arrestor New Style
67	530069913		Kit Gasket (Incl.5,9,12,15,17,32,59)

# TYPE 1 & 2

Please refer to the service note at the end of the IPL before ordering parts.

**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530027569		Handle-Starter
2	530036677		Handle-Upper
3	530069421		Kit-Rope
4	530036985		Eyelet-Handle
5	530015241		Screw
6	530036674		Assy-Throttle Cable
7	530015768		Locknut
8	530036673		Trigger-Throttle
9	530036982		Spring-Throttle
10	530015999		Bolt-Shoulder Tube
11	530095103		Tube-Lower Handle
12	530036983		Coupling-Handle
13	530036981	PE550 Gas Spring	Spring-Isolator
14	530015774	Handle, Chassis & Bar Asse	Screw
15	530036984		Spring-Handle
16	530036676		Handle-Lower
17	503210719		Screw
18	530095104		Tube-Upper Handle
19	530015768		Locknut
20	530015982		Clamp-Cable
21	530095663		Wheel-Rear
22	530095629		Shield-Front Blade
23	530015843		Screw
24	530016281		Washer-Belleville
25	530016032		Nut
26	530036935		Plug-Dust
27	530015770		Screw
28	530037625		Retainer Ring-Flat
29	530095070		Shaft-Output
30	530016042		Washer-Thrust
31	530038308		Retainer-Fuel Line
32	530015886		Screw
33	530015774		Screw
34	530015922		Nut-Speed
35	530019199		Gasket-Tube
36	530015997		Pin-Axle
37	530016002		Bridge-Pin
38	530015768		Locknut
39	530038301		Cover-Axle
40	530016063		Nut-Swing Arm
41	~n/a		Lever-Limiter
42	530053792		Assy-Lever Adjustment
43	530054071		Foot-Skid
44	530053501		Arm-Swing
45	530015814		Screw
46	530038299		Housing-Fan
47	530016386		Screw
48	530015940		Screw
49	530015814		Screw
50	530053544		Plate-Back
51	530053626		Assy-Gear Box
52	530016040		Washer-Bolt Adjust
53	530016280		Washer-Wave
54	530016275		Bolt-Shoulder
55	530036934		Assy-Bearing Holder
56	530015814		Screw

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Ref #	Part Number	Qty	Description
57	530095086		Blade
58	530071258		Kit-Gear Set
	530088959		Manual (type 1) Not Shown
	530163408		Manual (type 2) Not Shown
	530031159		Wrench-Hex 5/32 Not Shown

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PE550 Gas Edge Type of 12  
Handle, Chassis & Bar Asse

**★★★★★ Service Note: ★★★★★**

Some units were mistakenly built and shipped with the wrong type numbers. If your unit shows a type 1( 1 at the end of the serial number), refer to the following:

**ALL UNITS built with a serial number beginning with 01365N and earlier are type 1's.**  
**ALL UNITS built with a serial number beginning with 02001D and greater are type 2's**

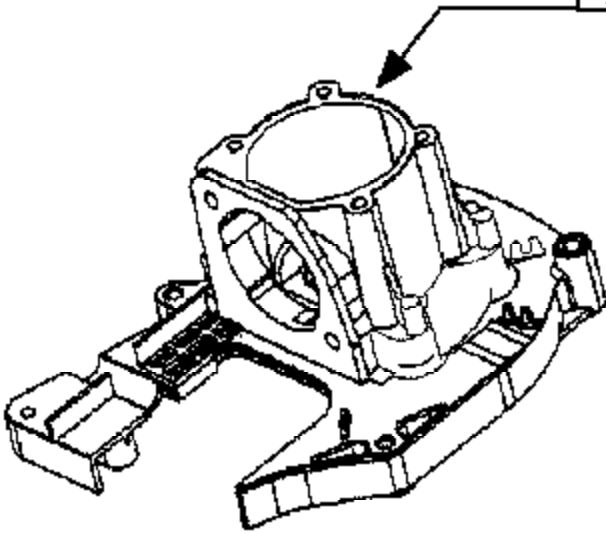
### SERVICE REFERENCE

Note: When replacing item# 57 on page 2, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

(A) Flat Surface - 530-019181 Gasket

(B) Beveled surface - 530-056097 O-ring

**A**



**B**

