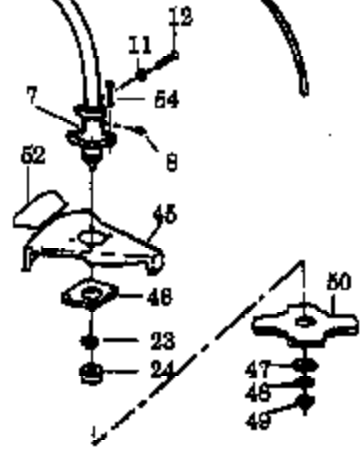
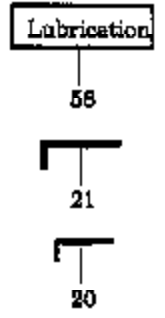
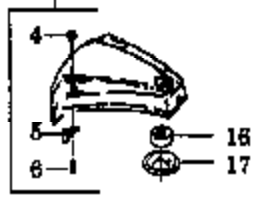
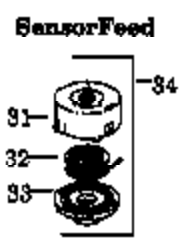
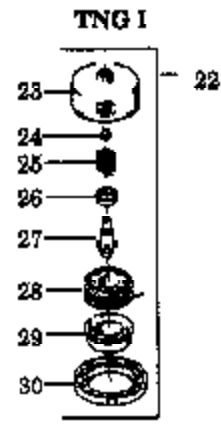
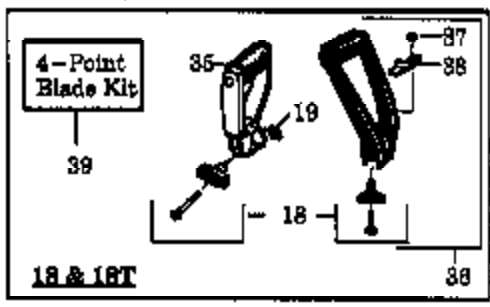
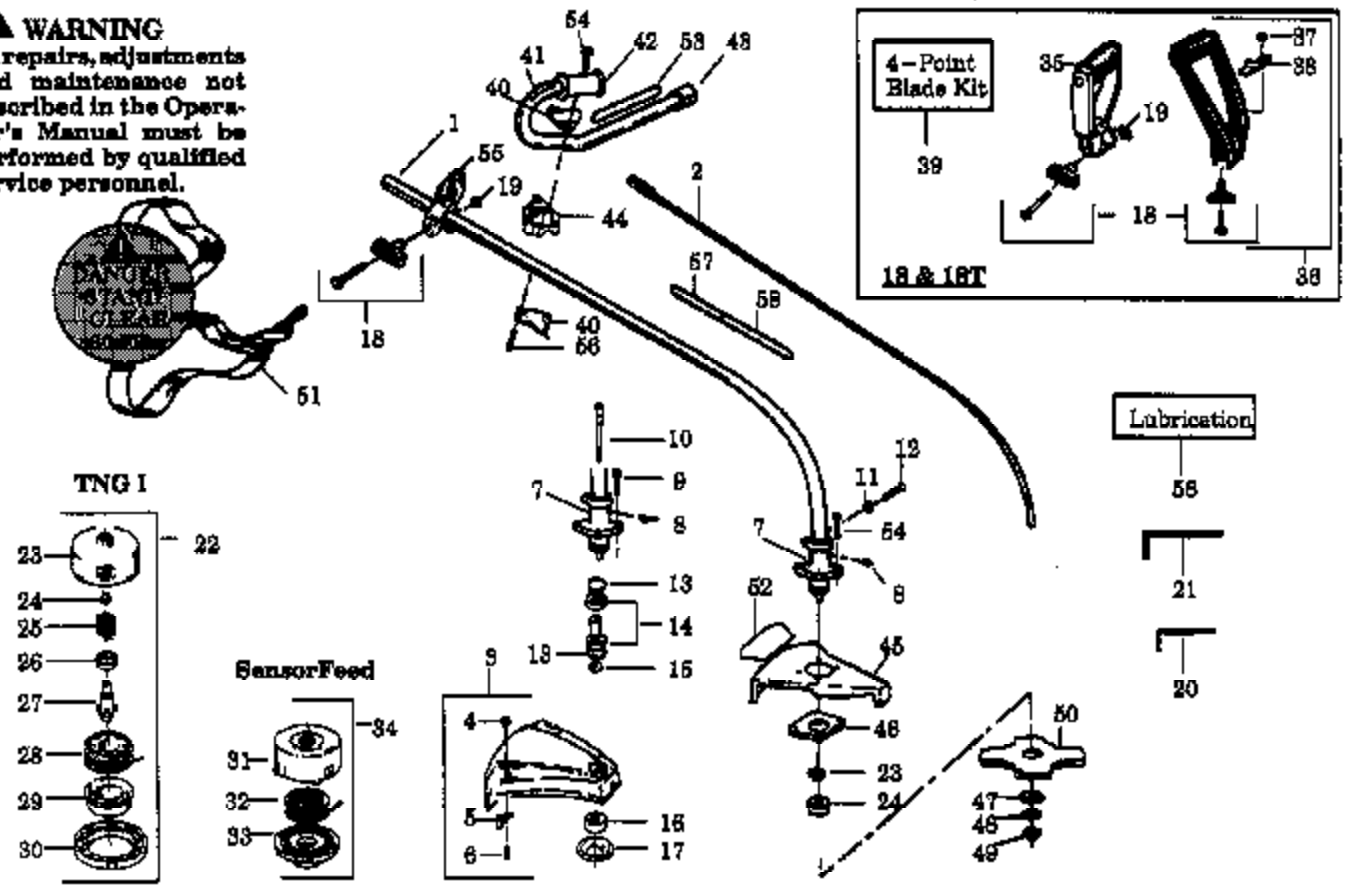


**WARNING**  
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



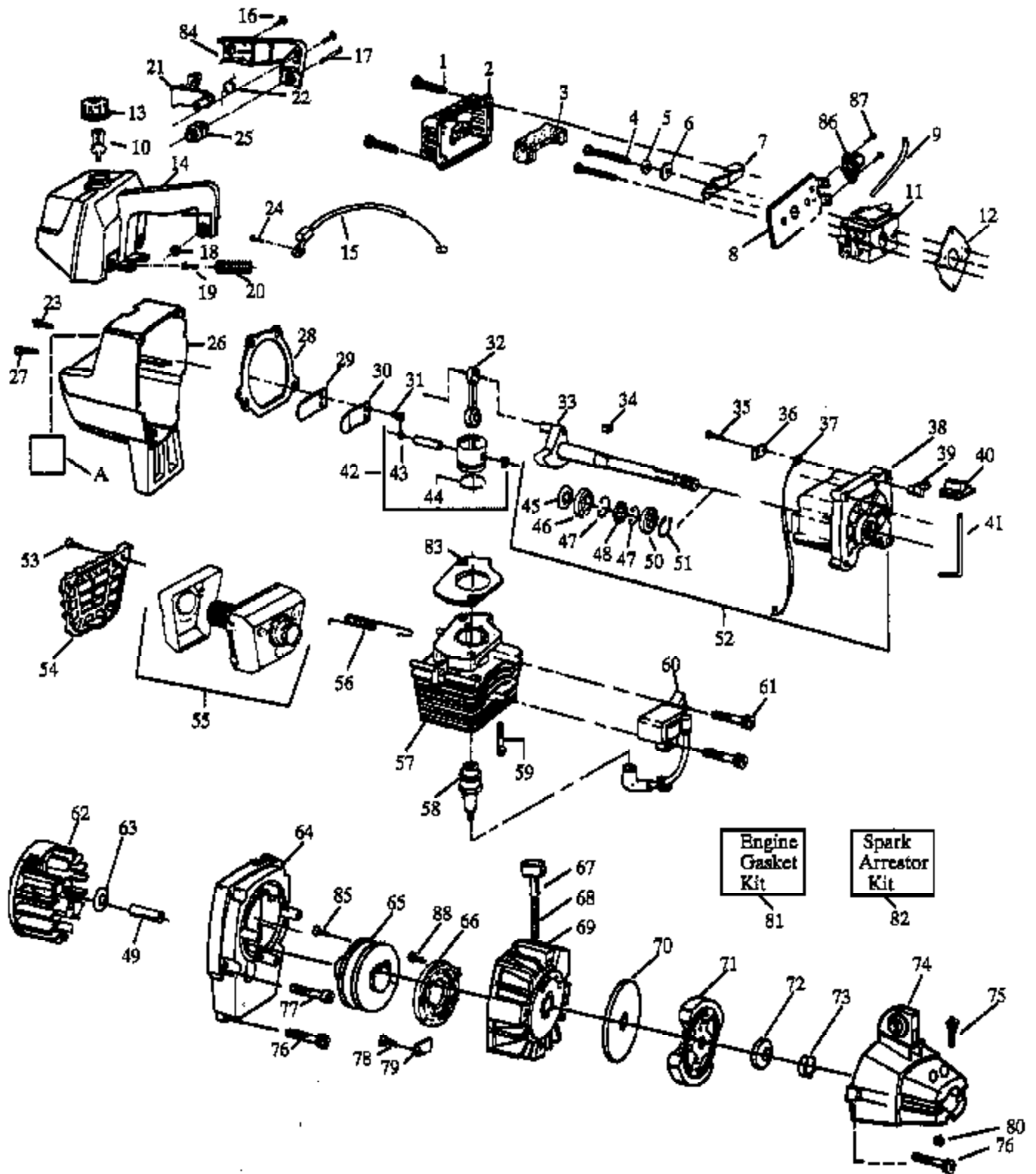
Ref #	Part Number	Qty	Description
1	530094681		MODELS GTI 18,GTI 18K,GTI 18T,GTI 18KT-Type 2
1			MODEL GTI 18KT Type 1 See Ser. Ref. 2
1	530095337		MODEL GTI 18KT Type 3
2	530094679		Drive Shaft
3	530069256		Shield Kit Ass'y. (Incl. 4,5,6)
4	534235901		Locknut)
5	530094570		Line Limiter
6	530015037		Screw
7	530094581		Bearing Hsg. (Incl. 8, 11-13, 15 & 16)
8	530015518		Screw
9	530016107		Screw-Plastic Shield
10	530093846		Arbor Shaft
11	530092227		Washer
12	534828400		DRIVE SHAFT & CUTTING F
13	530091783		Screw
14	530069086		Retainer
15	530092216		Bearings & Spacer Kit
16	530092359		Washer
17	530094571		Dust Cup
18	530069252		Grass Washer
19	530015197		"T" Handle Kit
20	530031111		Nut
21	530031098		Hex Wrench (5/32")
22	952701574		Hex Wrench (3/16")
23	530093896		Cutting Head Ass'y. (Incl. 23-30-[p)
24	530093898		Hub
25	530340007		Line Saver
26	530092068		Spring
27	530093897		Spring Cap
28	952701523		Drive Gear
29	530401183		Spool w/Line
30	530092133		Release Button
31	530094592		Cover
32	952701607		Hub Ass'y.
33	530094494		Spool w/Line
34	952701605		Cover
35	530010957		Cutting Head Ass'y. (Incl. 31-33)
36	530069496		Handle MODELS GTI 18,GTI 18T
37	530015610		Assist Handle Kit (Incl. 12,40,41) MODELS GTI 18,GTI 18T
38	530094742		Nut MODELS GTI 18,GTI 18T
39	952701566		Clamp MODELS GTI 18,GTI 18T
40	530094572		4 Point Blade Kit MODELS GTI 18,GTI 18T
41	530010723		Handlebar Bracket MODELS GTI 18K, GTI 18KT
42	530092086		Handlebar MODELS GTI 18K, GTI 18KT
43	530092192		Handlebar Grip MODELS GTI 18K, GTI 18KT
44	530012207		Handlebar Cap MODELS GTI 18K, GTI 18KT
45	530094627		Handlebar Clamp MODELS GTI 18K, GTI 18KT
46	530027615		Shield w/Decal MODELS GTI 18K, GTI 18KT
47	530015792		Shield Retention Plate MODELS GTI 18K, GTI 18K
48	530015492		Washer-Blade MODELS GTI 18K, GTI 18KT
49	530093748		Washer-Belleville MODELS GTI 18K, GTI 18KT
50	952701546		Nut-Blade MODELS GTI 18K, GTI 18KT
51	530094417		4-Point Blade MODELS GTI 18K, GTI 18KT
52	530027749		Shoulder Strap MODELS GTI 18K, GTI 18KT
			Blade Direction Decal MODELS GTI 18K, GTI 18KT (Not a serviceable part)

GTI18K Gas Trimmer Page 2 of 7  
Washer

Ref #	Part Number	Qty	Description
53	530027889		Handlebar Decal MODELS GTI 18K, GTI 18KT
54	530015791		Screw-Metal Shield/& Handlebar MODELS GTI 18K, GTI 18KT
55	530094686		Clamp-Harness MODELS GTI 18K, GTI 18KT
56	952030139		Shaft Lubrication
57	530029160		Shaft Warning-Upper
58			Shaft Warning-Lower, MODEL GTI 18KT Type 1 See Ser. Ref. 2
58	530029161		MODELS GTI 18KT Type 2,GTI 18,GTI 18K,GTI 18T
58	530038906		MODEL GTI 18KT Type 3
0	530067333		Operator Manual, MODELS GTI 18,GTI 18K
0			GTI18K Gas Trimmer, Operator Manual, MODELS GTI 18T,GTI 18KT Type 1 See Ser. Ref. 2
0	530081807		Operator Manual, MODELS GTI 18T,GTI 18KT Type 2
0	530082388		Operator Manual, MODELS GTI 18T,GTI 18KT Type 1 & 2 Fr/Eng
0	530083672		Operator Manual, MODELS GTI 18T,GTI 18KT Type 3

GTI18K Gas Trimmer, Operator Manual, MODELS GTI 18T,GTI 18KT Type 1 See Ser. Ref. 2  
DRIVE SHAFT & CUTTING F

Page 3 of 7



Ref #	Part Number	Qty	Description
1	530015773		Screw
2	530027529		Air Filter Cover
3	530027530		Air Filter
4	530015849		Screw
5	530015852		Spacer
6	530015254		Wave Washer
7	530038103		Choke Shutter
8	530027527		MODELS GTI 18,GTI 18T,GTI 18KT
8			MODELS GTI 18KT Type 1-See Ser. Ref. 2
8	530037930		MODELS GTI 18KT Type 3
9	530069247		Fuel Line
9			Return Line MODEL GTI 18KT Type 1 See Ser. Ref. 2
9	530069571	GTI18K Gas Trim Page 5 of 7	MODELS GTI 18KT Type 2 & 3
10	530014362	POWER UNIT	Fuel Pick-up Ass'y.
11			Carburetor, MODEL GTI 18KT Type 1-See Ser. Ref. 2
11	530035259		MODELS GTI 18 & GTI 18T Type 1
11	530069651		MODELS GTI 18 & GTI 18T Type 2 & 3
12	530019156		Carburetor Gasket
13	530014347		Fuel Cap Ass'y.
14			Handle & Tank Ass'y., MODEL GTI 18KT Type 1
14	530029552		MODELS GTI 18 & GTI 18K Type 1
14	530047102		MODELS GTI 18 & GTI 18K Type 2 & 3
15	530037499		Throttle Cable Ass'y.
16	530015805		Screw
17	530015809		Screw
18	530015807		Nut
19	530015713		Screw
20	530027926		Rear Isolator Spring
21	530027924		Throttle Trigger
22	530027925		Throttle Spring
23	530015810		Screw
24	530015775		Screw
25	530024256		Isolator
26	530027923		Shroud
27	530015771		Screw
28	530019154		Gasket
29	530027593		Reed
30	530027594		Reed Stop
31	530016064		Screw
32	530010960		Connecting Rod Ass'y.
33	530010934		Crankshaft Ass'y. See Service Ref. 1
34	530015126		Flywheel Key
35	530015780		Screw
36	530027546		Switch Insulator
37	530027547		Lead Wire
38	530014016		Crankcase Ass'y. (Incl. 46-48 & 50)
39	530027545		Switch Ramp
40	530038309		Switch Button
41	530027959		Switch Spring
42	530069275		Piston Kit (Incl. 43, 44 & pin)
43	530015162		Piston Pin Retainer
44	530025875		Piston Ring
46	530032103		Inner Bearing
47	530015787		Retaining Ring
48	530019158		Crankshaft Seal
49	530027511		Spacer

Ref #	Part Number	Qty	Description
50	530032102		Outer Bearing
51	530015789		Crankshaft Retaining Ring
52	530014015		Crankcase & Crankshaft Ass'y. (Incl. 33, 38, & 46-51)
53	530015717		Screw
54	530027781		Muffler Guard
55	530069257		Muffler Kit
56	530036409		Muffler Spring
57	530069626		Cylinder
57			Spark Plug
57	530030077		MODELS GTI 18, GTI 18T, GTI 18K (CJ-14)
57			MODEL GTI 18T Type 1
58	530030075		MODEL GTI 18T Type 3 (RCJ-8Y)
59	530015239		Screw
60	530039134		Ignition Module Kit
61	530015128		Screw
62	530039189		Flywheel Ass'y.
63	530347987		Washer
64	530027948		Fan Housing
65	530069291		Starter Pulley Kit (Incl. 85)
66	530029395		Starter Spring
67	530027569		Starter Handle
68	530069232		Rope Kit
69	530014009		Pulley Housing Ass'y.
70	530094189		Clutch Washer
71	530069254		Clutch Ass'y. Kit
72	530015796		Washer
73	530001733		Nut
74	530014010		Clutch Housing
75	530015767		Screw
76	530015770		Screw
77	530015769		Screw
78	530015496		Screw
79	530027523		Pulley Retainer
80	530015768		Locknut
81	530069276		Engine Gasket Kit (inc. 12,28,83)
82	952701612		Spark Arrestor Kit
83	530019178		Cylinder Gasket
84	530027917		Handle Cover
85	530016080		Screw-Rope Retaining
86			Primer Bulb Ass'y., MODEL GTI 18KT Type 1-See Ser. Ref. 2
86	530038874		MODEL GTI 18T & GTI 18KT Type 2 & 3
87			Screw-Primer, MODEL GTI 18KT Type 1-See Ser. Ref. 2
87	530016091		MODELS GTI 18T & GTI 18KT Type 2 & 3
88	530015882		Screw-Starter Spring Type 3
A	530027970		MODELS GTI 18 & GTI 18T Type 1
A			MODEL GTI 18KT Type 1-See Ser. Ref. 2
A	530037742		MODEL GTI 18KT Type 2 (Not a serviceable part)
A	530038843		MODEL GTI 18KT Type 3 Decal (Not a serviceable part)
0	530014055		Carton Contents Bag, MODEL GTI 18
0	530014057		Carton Contents Bag, MODELS GTI 18K (Type 1 & 2)& GTI 18KT Type 2
0			Carton Contents Bag, MODEL GTI 18KT Type 1-See Ser. Ref. 2

GTI18K Gas Trim Page 6 of 7  
POWER UNIT

---

Ref #	Part Number	Qty	Description
0	530014845		Carton Contents Bag, MODEL GTI 18T
0	530014847		Carton Contents Bag, MODEL GTI 18KT Type 3

---

GTI18K Gas Trimming  
POWER UNIT

Page 7 of 7