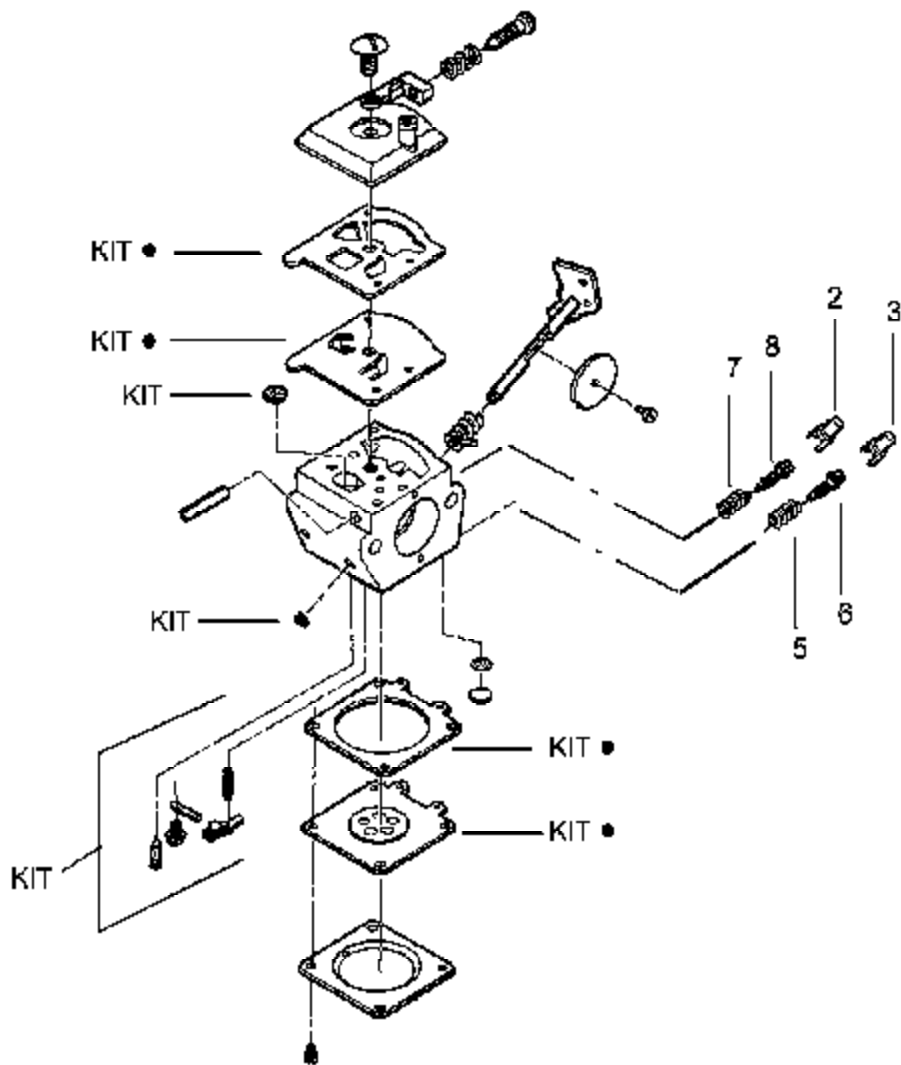


**Carburetor Assembly No. 530069998 (WT-380)**

**TYPE 1-6**



Carb.  
Repair  
Kit

1

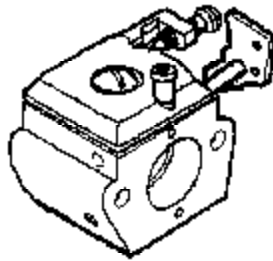
Gasket/  
Diaphragm  
Kit

4

Ref #	Part Number	Qty	Description
1	530069829		Carburetor Repair Kit (KIT=Indicates Contents)
2	530038318		Limiter Cap (High-Red)
3	530038317		Limiter Cap (Low-Blue)
4	530069844		Gasket/Diaphragm Kit (DOT=Indicates Contents)
5	530035293		Needle Spring-Low Speed
6	530035433		Needle-Low Speed
7	530035295		Needle Spring-High Speed
8	530035388		Needle-High Speed
530069998	530069998		Carburetor Assembly - WT380

BC2400 Gas Trim Page 1 of 6  
Carburetor Assembly (WT380)

**Kit - Carburetor Assembly No. 530071639 - WT-639**



**Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071639 (WT-639)**

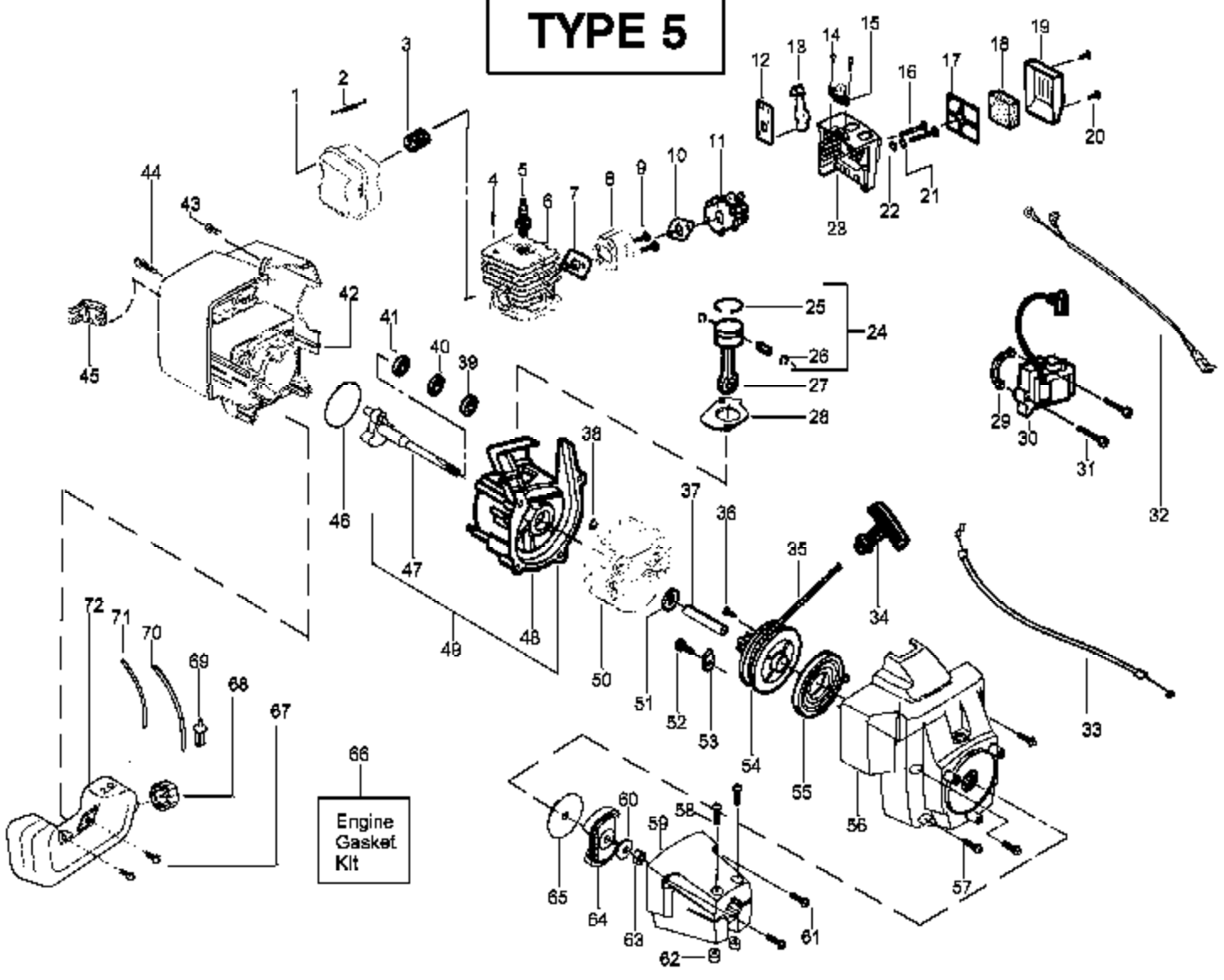
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Ref #	Part Number	Qty	Description
530071639	530071639		Carburetor Assembly - WT-639

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BC2400 Gas Tripper Type 6  
Carburetor Assembly (WT639)

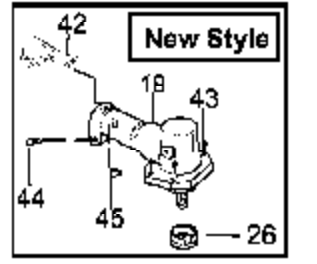
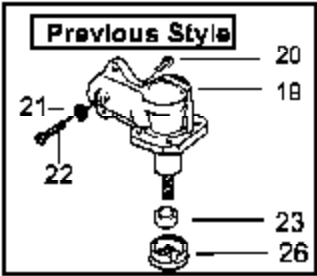
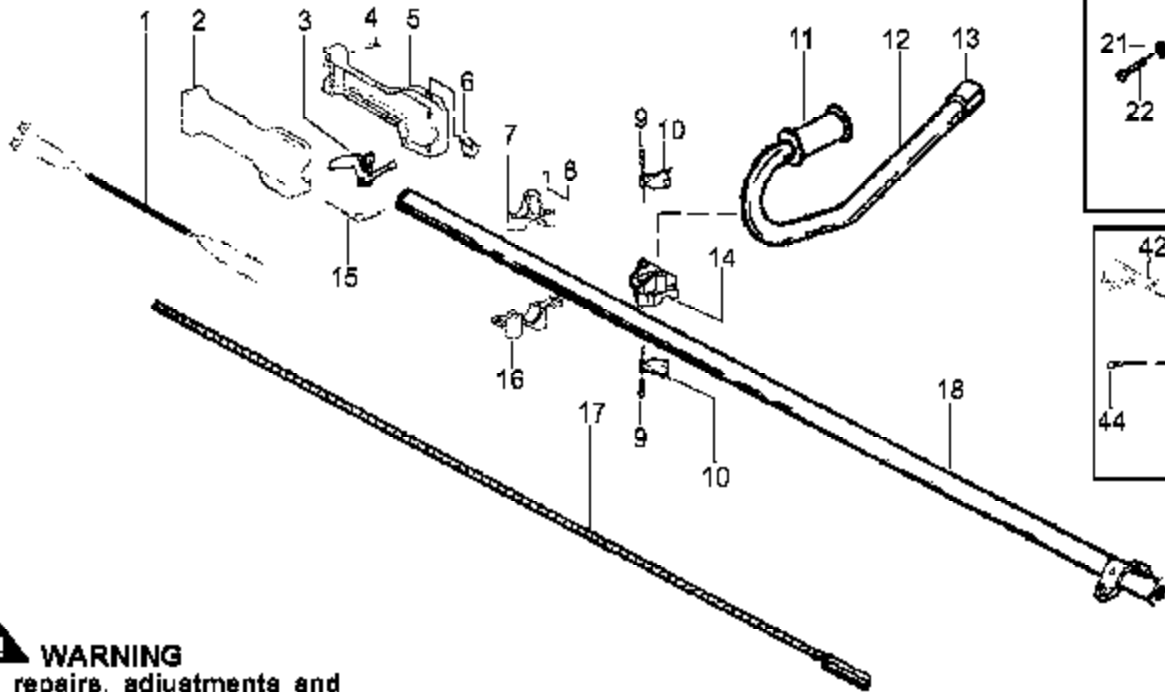
# TYPE 5



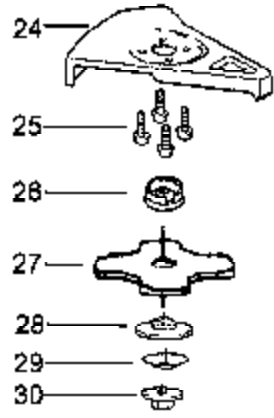
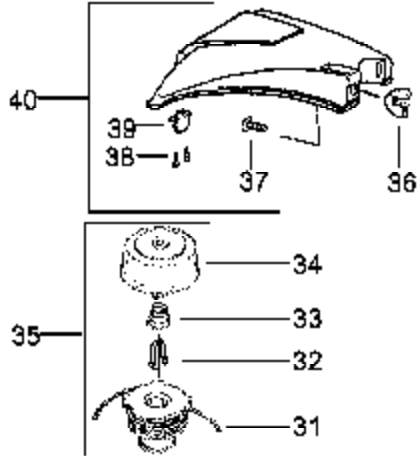
Ref #	Part Number	Qty	Description
1	530071396		Kit - Muffler (Incl. 2,3)
2	530042088		Spring-Muffler
3	530071391		Kit-Spark Arrestor
4	530015953		Screw-Cylinder
5	952030249		Spark Plug (RCJ-6Y)
6	530071359		Kit - Cylinder
7	530071363		Gasket-Cyl./Carb. (kit)
8	530056404		Adapter-Carb.
9	530016014		Screw
10	530071363		Gasket-Carb. (kit)
11	530069902		Kit-Carb. Assy. (WT-380)
11	530071639		Kit-Carb. Assy. (WT-639)
12	530037326		Choke Plate Mounting
13	530038102		Shutter-Choke
14	530015780		Screw-Air Purge
15	530038874		Assy-Air Purge
16	530016353		Screw
17	530037413		Plate - Filter Support
18	530037331		Foam-Air Filter
19	530037292		Cover-Air Box
20	530016349		Screw
21	530015852		Spacer-Choke
22	530015254		Washer
23	530037969		Box-Air Filter
24	530071357		Kit - Piston (Incl. 25, 26 & Pin)
25	530055120		Piston Ring
26	530015162		Retainer-Piston Pin
27	530069945		Kit-Connecting Rod Assy.
28	530071363		Gasket-Cylinder (kit)
29	530036145		Spacer-Module
30	530039163		Ignition Module
31	530015954		Screw
32	530047278		Assy-Switch Wire
33	530056241		Assy-Throttle Cable
34	530027569		Handle-Starter
35	530069232		Kit - Rope
36	530016080		Screw
37	530037705		Spacer-Flywheel
38	530015941		Retain. Ring-C'shaft
39	530055728		Outer Bearing
40	530071615		Kit-C'case Seal
41	530032125		Inner Bearing
42	530056547		Shroud-Rear
43	530015934		Screw
44	530015810		Screw
45	530054536		Guard-Muffler
46	530071363		O-Ring-C'case/Shrd (kit)
47	530052344		Assy-Crankshaft
48	530012491		Assy-Crankcase (Incl. 39-41)
49	530014906		Assy-C'case & C'shaft (Incl. 38,47,48)
50	530069886		Assy-Flywheel
51	530015149		Washer
52	530015775		Screw
53	530027523		Retainer
54	530069400		Kit-Starter Pull (Incl 36)
55	530042085		Spring-Starter

Ref #	Part Number	Qty	Description
56	530071392		Assy.-Fan Hsg
57	530015810		Screw
58	530015767		Screw
59	530014923		Assy-Clutch Hsg.
60	530015828		Washer-Flat
61	530015886		Screw
62	530015768		Nut
63	530626605		Nut-Clutch
64	530069491		Assy-Clutch
65	530015611		Washer-Clutch
66	530071363		Kit-Engine Gasket (Incl. 7,10,28,46)
67	530016379		Retainer-Tank
68	530014347	BC2400 Gas Turbine Type 6	Assy-Fuel Cap
69	530095646	Engine Assembly Type 6	Assy-Fuel Pickup
70	530069247		Kit-Fuel Line
71	530069216		Kit-Fuel Line
72	530057046		Assy-Fuel Tank

# TYPE 1,2,3,4,5



**⚠ WARNING**  
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530047307		Assy-Wire (type 2,3,4,5)
2	530036515		Hsg.-Throttle Right Type 1
2	530053968		Hsg.-Throttle Right Type 2,3,4,5
3	530036556		Lever-Throttle Type 1
3	530056334		Lever-Throttle Type 2,3,4,5
4	530015957		Screw Type 1
4	530015886		Screw Type 2,3,4,5
5	530036514		Hsg.-Throttle Left Type 1
5	530053969		Hsg.-Throttle Left Type 2,3,4,5
6	530069572		Kit-On/Off Switch
7	530055392		Assy-Clamp Upper
8	530015770		Screw
9	530015791		Screw Type 1
10	530094572	BC2400 Gas Trigger Type 6 Handle, Chassis & Bar Ass'y	Bracket-Handlebar
11	530092086		Grip-Handlebar Fin
12	530010723		Handlebar w/decal
13	530092192		End Cap-Handlebar
14	530012207		Clamp-Handlebar
15	530027597		Spring-lever return (Type 2,3,4,5)
16	530055394		Assy-Clamp Lower
17			Shaft-Flex
18			Kit-Drive Shaft Assy
19			Kit-Gear Box Ass'y.
20	530015650		Screw-Pinch Clamp
21	530015328		Washer
22	530016140		Screw
23	530019235		Sleeve-Seal
24			Kit-Metal Shield
25	530016141		Screw
26			Dust Cup
27	952701611		Accy-4 Point Blade
28			Washer-blade ret.
29	530016240		Washer-Belleville
30	530015793		Nut-Flange LH
31	952711551		Accy-Spool w/Line
32	530401957		Retainer-Spool
33	530053241		Spring-Return
34	530095772		Assy-Hub
35	952711550		Accy-Cutting Head
36	530016118		Wingnut
37	530015820		Bolt
38	530015805		Screw
39	530052285		Line Limiter
40	530069779		Kit-Shield Ass'y. (Incl.36-39)
41	530094417		Assy-Shoulder Strap
42	530095812		Bracket-Shield
43	530016312		Screw
44	530016014		Screw
45	530016371		Screw-Align
	530087638		Manual-Operator Type 1 Not Shown
	530088848		Manual-Operator Type 2 Not Shown
	530086916		Manual-Operator Type 3 Not Shown
	530163429		Manual-Operator Type 4,5 Not Shown
	530056335		Decal-Blade Direction Not Shown
	530031159		Hex Wrench (5/32) Not Shown
	530031098		Hex Wrench (3/16) Not Shown

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Ref #	Part Number	Qty	Description
	530053690		Decal-H'bar Warning Not Shown
	530055349		Decal-Shaft Warning Not Shown

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BC2400 Gas Trimmer Type 6  
Handle, Chassis & Bar Asser