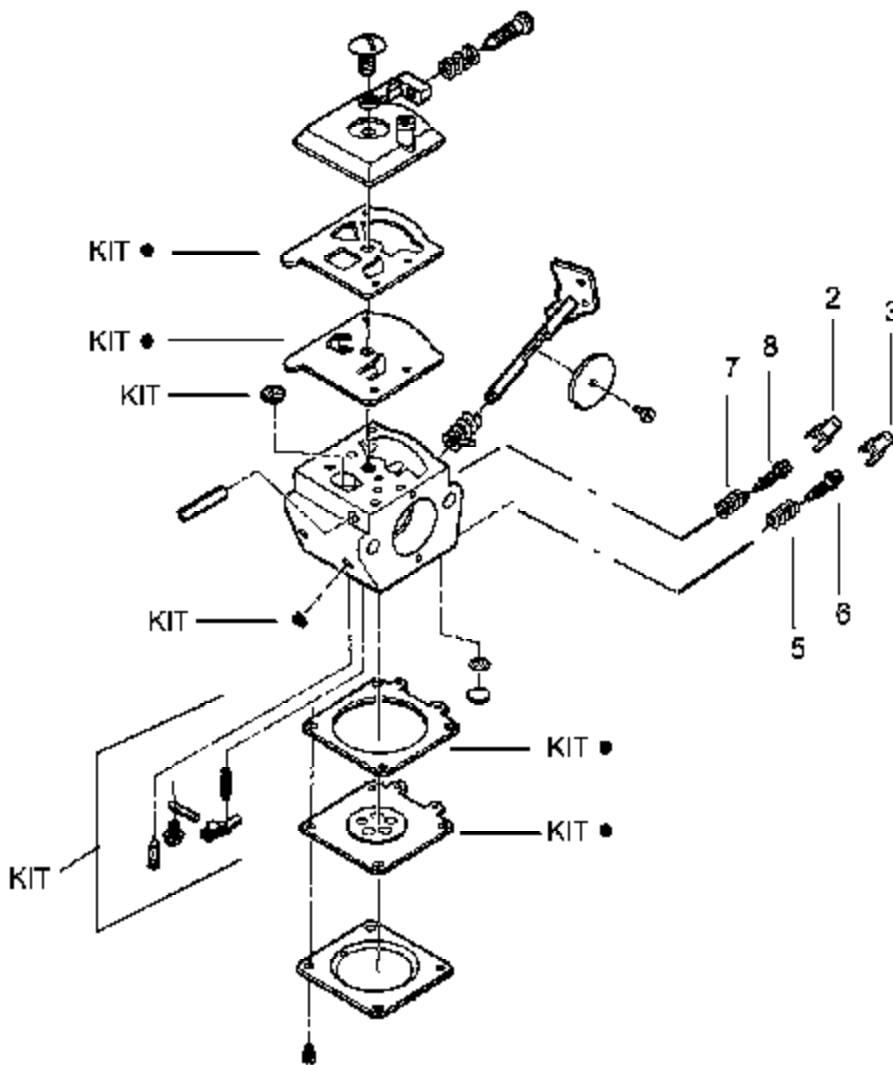


**Carburetor Assembly No. 530069998 (WT-380)**

**TYPE 1-6**



Carb.  
Repair  
Kit

1

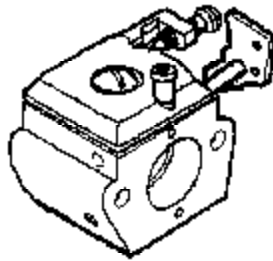
Gasket/  
Diaphragm  
Kit

4

Ref #	Part Number	Qty	Description
1	530069829		Carburetor Repair Kit (KIT=Indicates Contents)
2	530038318		Limiter Cap (High-Red)
3	530038317		Limiter Cap (Low-Blue)
4	530069844		Gasket/Diaphragm Kit (DOT=Indicates Contents)
5	530035293		Needle Spring-Low Speed
6	530035433		Needle-Low Speed
7	530035295		Needle Spring-High Speed
8	530035388		Needle-High Speed
530069998	530069998		Carburetor Assembly - WT380

BC2400 Gas Trim Page 1 of 1  
Carburetor Assembly (WT380)

**Kit - Carburetor Assembly No. 530071639 - WT-639**



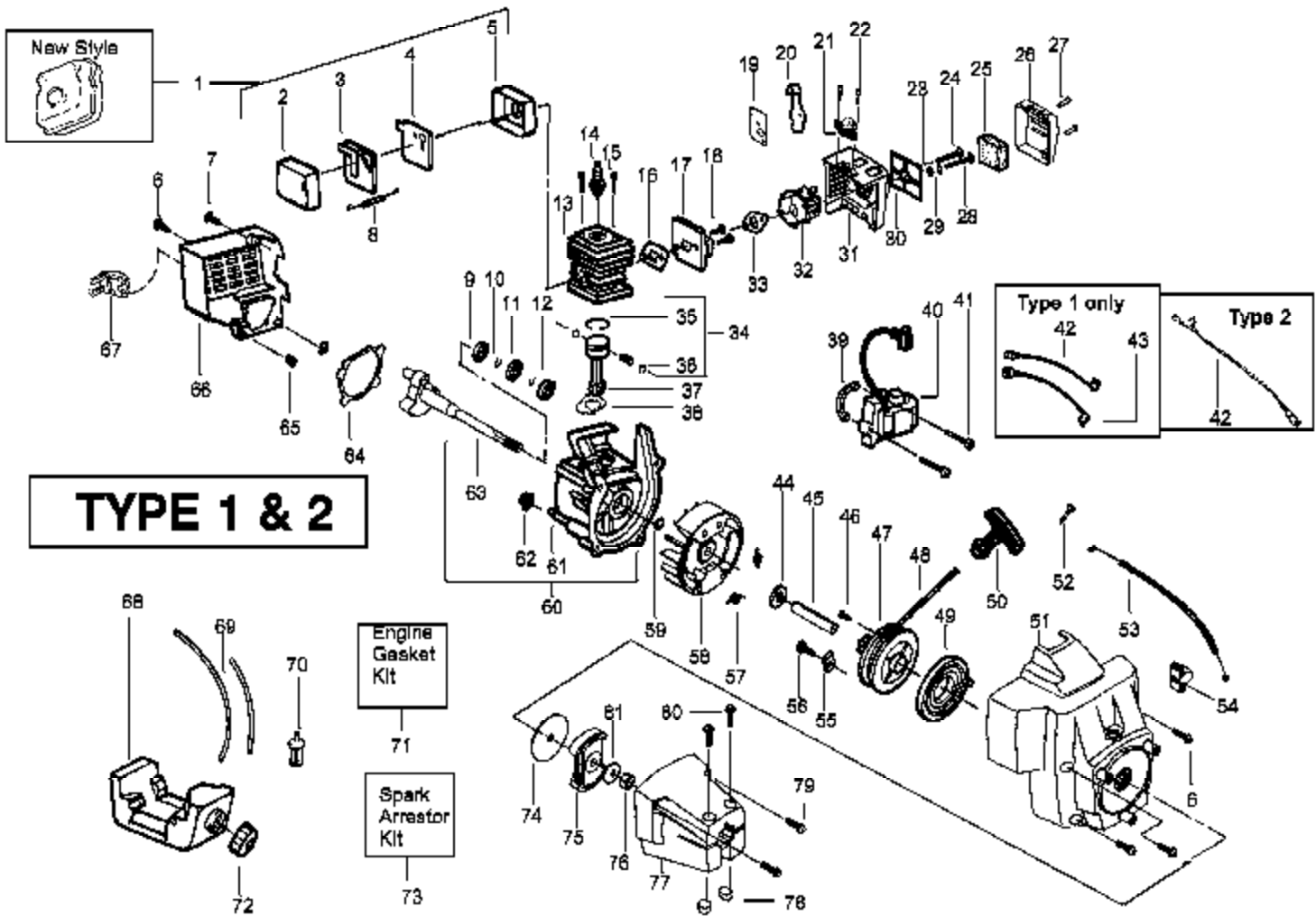
**Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071639 (WT-639)**

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Ref #	Part Number	Qty	Description
530071639	530071639		Carburetor Assembly - WT-639

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BC2400 Gas Tripper Type 1  
Carburetor Assembly (WT639)

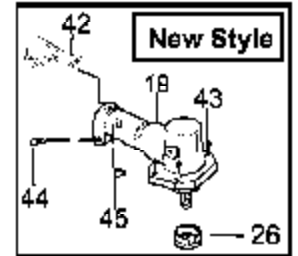
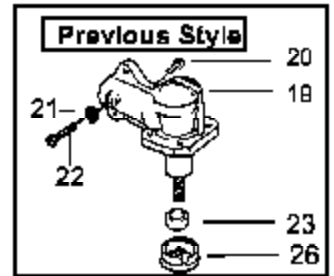
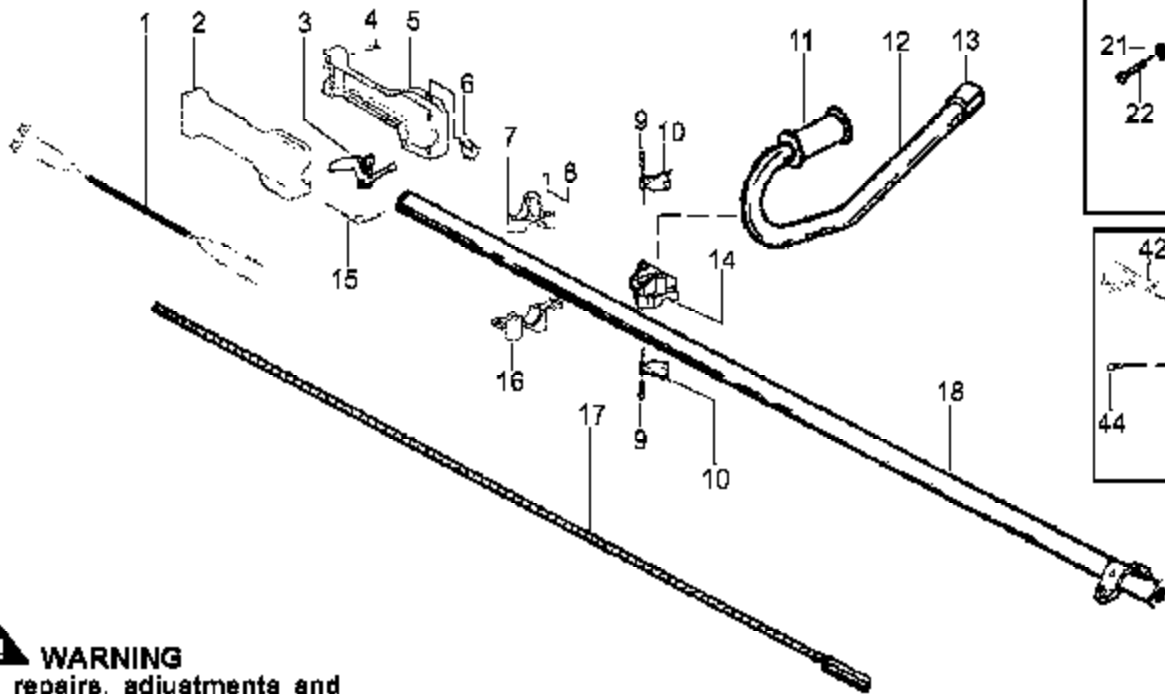


Ref #	Part Number	Qty	Description
1	530069989		Kit-Muffler Old Style (Incls. 2-5,8)
1	530071390		Kit-Muffler New Style (Incl. 8)
2	530036577		Muffler Cover
3	530053500		Muffler Baffle-Exit
4	530053499		Muffler Baffle-First
5	530036578		Muffler Body
6	530015810		Screw
7	530015934		Screw
8	530016197		Muffler Spring Old Style
8	530042088		Muffler Spring New Style
9	530032125		Inner Bearing
10	530015945		Retaining Ring-C'case
11	530019179		C'case Seal
12	530032124		Outer Bearing
13	530069757		Cylinder Kit
14	952030201		Spark Plug (RCJ-8Y)
15	530015953		Screw
16	530019243		Gasket-Cyl/Carb Adpt
17	530071250		Kit-Carb. Adaptor
18	530016014		Screw
19	530037326		Choke Plate
20	530038102		Choke Shutter
21	530038874		Assy-Purge Bulb
22	530015780		Screw
23	530015254		Washer
24	530015849		Screw
25	530037331		Air Filter Foam
26	530037292		Air Filter Cover
27	530015957		Screw
28	530015887		Screw
29	530015852		Choke Spacer
30	53007413		Filter Plate
31	530037969		Air Box
32	530069998		Assy-Carburetor (Incls. Limiter Caps)
33	530035421		Gasket-Carburetor
34	530069987		Kit-Piston (Incl. 35,36 & Pin)
35	530012472		Ring-Piston
36	530015162		Piston Pin Retainer
37	530069615		assy-Connecting Rod
38	530019223		Gasket-Cylinder
39	530036145		Spacer-Ign. Module
40	530039163		Ignition Module
41	530015954		Screw
42	530014663		Assy-Lead Wire Old Style (type 1)
42	530047278		Assy-Lead Wire New Style (type 2)
43	530014662		Assy-Ground Wire Old Style (type 1 only)
44	530015149		Washer
45	530037705		Spacer-Flywheel
46	530016080		Screw
47	530069400		Starter Pulley
48	530069232		Rope Kit
49	530042085		Spring-Starter
50	530027569		Handle-Starter
51	530049857		Fan Housing Old Style (type 1)
51	530071392		Fan Housing New Style (type 2)
52	530015814		Screw

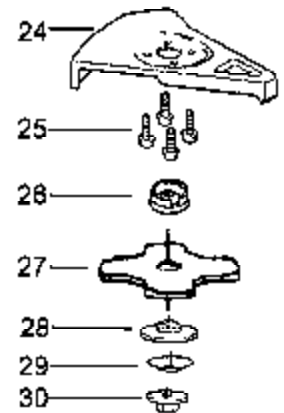
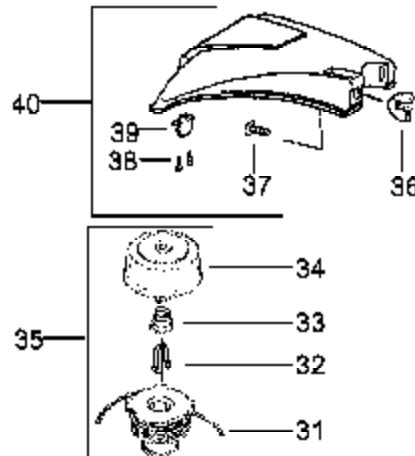
Ref #	Part Number	Qty	Description
53	530037415		Assy-Throttle Cable
54	530069572		Kit-Switch
55	530027523		Retainer
56	530015775		Screw
57	530023817		Starter Spring
58	530069886		Assy-Flywheel
59	530015941		Retainer (C'shaft)
60	530014906		Assy-C'case & C'shaft (Incl. 59, 61, 63)
61	530014861		Assy-Crankcase Old Style
61	530012414		Assy-Crankcase New Style
62	530036792		Isolator-Crankcase
63	530014864		Assy-Crankshaft
64	530019181		Gasket-C'case/Shroud Old Style
64	530054624		Gasket-C'case/Shroud New Style
65	530036793		Isolator-Shroud
66	530049233		Shroud
67	530054536		Guard-Muffler
68	530049413		Assy-Fuel Tank
69	530069599		Kit-Fuel Line
70	530095646		Assy-Fuel Pickup
71	530071253		Kit-Engine Gasket (Incl. 16, 33, 38 & 64)
72	530014347		Assy-Fuel Cap
73	530069380		Kit-Spark Arrestor Old Style
73	530071391		Kit-Spark Arrestor New Style
74	530015611		Washer-Clutch
75	530069491		Assy-Clutch
76	530626605		Nut
77	530014923		Assy-Clutch Hsg.
78	530015768		Locknut
79	530015886		Screw
80	530015767		Screw
81	530015828		Washer-Flat

BC2400 Gas Turbine Type 1  
 Engine Assembly Type 1 & 2

# TYPE 1,2,3,4,5



**⚠ WARNING**  
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530047307		Assy-Wire (type 2,3,4,5)
2	530036515		Hsg.-Throttle Right Type 1
2	530053968		Hsg.-Throttle Right Type 2,3,4,5
3	530036556		Lever-Throttle Type 1
3	530056334		Lever-Throttle Type 2,3,4,5
4	530015957		Screw Type 1
4	530015886		Screw Type 2,3,4,5
5	530036514		Hsg.-Throttle Left Type 1
5	530053969		Hsg.-Throttle Left Type 2,3,4,5
6	530069572		Kit-On/Off Switch
7	530055392		Assy-Clamp Upper
8	530015770		Screw
9	530015791		Screw Type 1
10	530094572	BC2400 Gas Trigger Type 0 Handle, Chassis & Bar Ass'y	Bracket-Handlebar
11	530092086		Grip-Handlebar Fin
12	530010723		Handlebar w/decals
13	530092192		End Cap-Handlebar
14	530012207		Clamp-Handlebar
15	530027597		Spring-lever return (Type 2,3,4,5)
16	530055394		Assy-Clamp Lower
17			Shaft-Flex
18			Kit-Drive Shaft Ass'y
19			Kit-Gear Box Ass'y.
20	530015650		Screw-Pinch Clamp
21	530015328		Washer
22	530016140		Screw
23	530019235		Sleeve-Seal
24			Kit-Metal Shield
25	530016141		Screw
26			Dust Cup
27	952701611		Accy-4 Point Blade
28			Washer-blade ret.
29	530016240		Washer-Belleville
30	530015793		Nut-Flange LH
31	952711551		Accy-Spool w/Line
32	530401957		Retainer-Spool
33	530053241		Spring-Return
34	530095772		Assy-Hub
35	952711550		Accy-Cutting Head
36	530016118		Wingnut
37	530015820		Bolt
38	530015805		Screw
39	530052285		Line Limiter
40	530069779		Kit-Shield Ass'y. (Incl.36-39)
41	530094417		Assy-Shoulder Strap
42	530095812		Bracket-Shield
43	530016312		Screw
44	530016014		Screw
45	530016371		Screw-Align
	530087638		Manual-Operator Type 1 Not Shown
	530088848		Manual-Operator Type 2 Not Shown
	530086916		Manual-Operator Type 3 Not Shown
	530163429		Manual-Operator Type 4,5 Not Shown
	530056335		Decal-Blade Direction Not Shown
	530031159		Hex Wrench (5/32) Not Shown
	530031098		Hex Wrench (3/16) Not Shown

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Ref #	Part Number	Qty	Description
	530053690		Decal-H'bar Warning Not Shown
	530055349		Decal-Shaft Warning Not Shown

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BC2400 Gas Tripper  
Handle, Chassis & Bar Asser