

Carb.  
Repair  
Kit

4

Gasket/  
Dia.  
Kit

5

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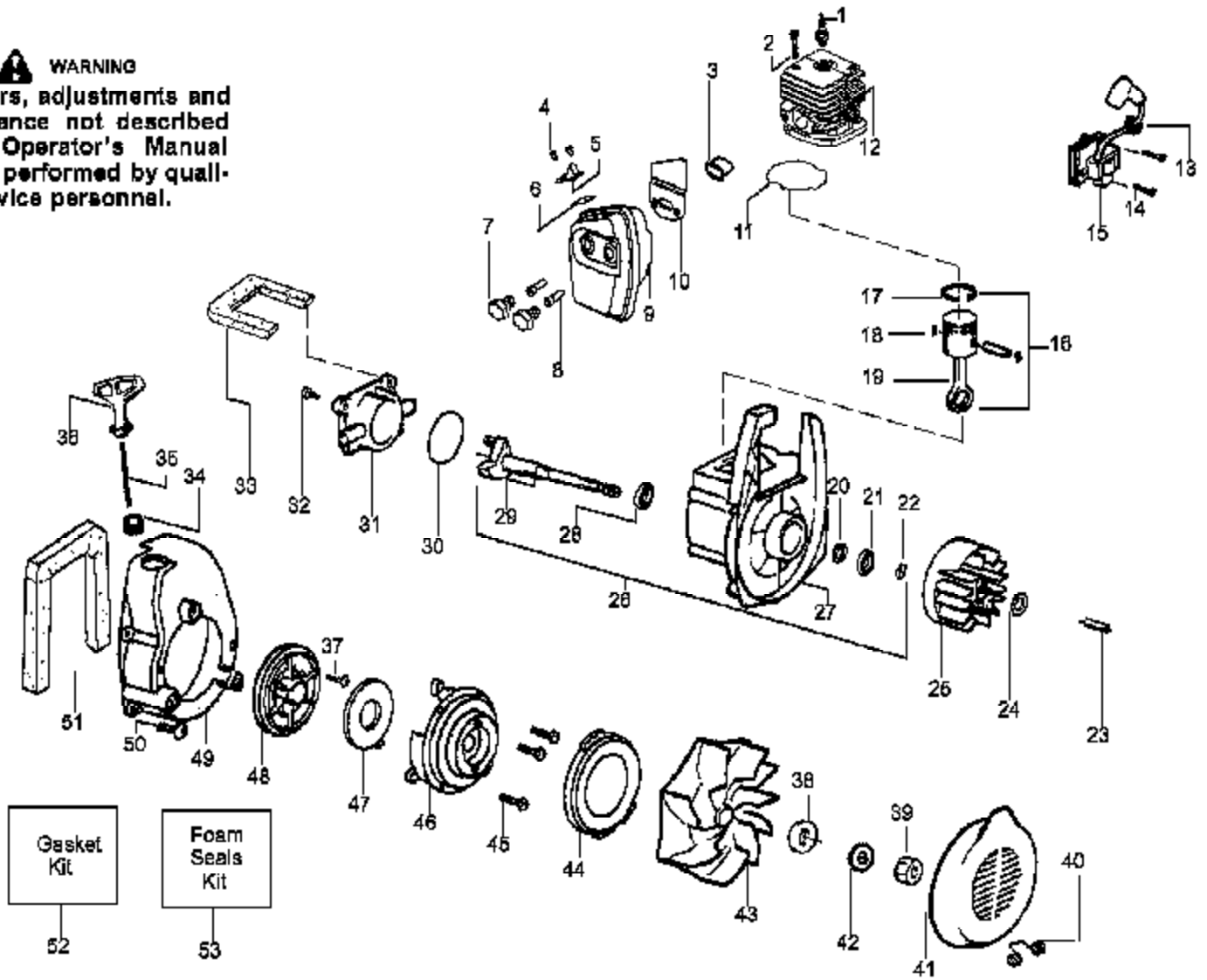
Ref #	Part Number	Qty	Description
1	530071465		Assy-Carb. Zama (C1Q-W11)
2	530038479		Cap-Limiter (high) brown
3	530038478		Cap-Limiter (low) tan
4	530071475		Kit-Carb. Repair
5	530071489		Kit-Carb. Gasket (Zama)

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BV1850LE Gas Brake Page 2 of 8  
Carburetor Assembly

**WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

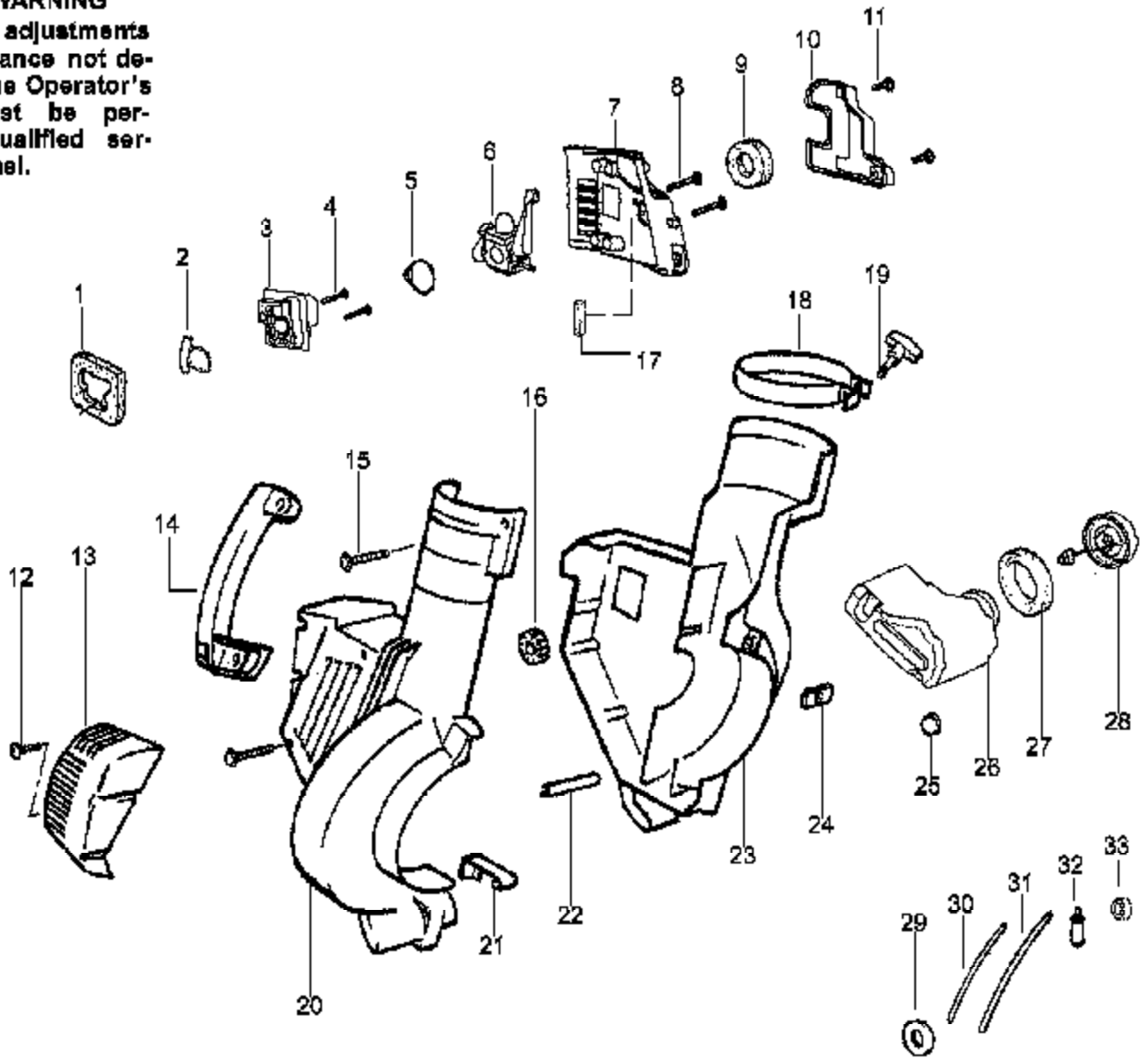


Ref #	Part Number	Qty	Description
1	952030249		Spark Plug (RCJ-6Y)
2	530015953		Screw
3	530055191		Insulator-Heat
4	530055240		Screw
5	530055241		Deflector-Muffler
6	530071461		Kit-Spark Screen (Incl. #4)
7	530016369		Bolt-Muffler-external
8	530016341		Screw-Muffler-Internal
9	530071460		Kit-Muffler (Incl. 4 - 6, 8, 10)
10	530071458		Gasket-Baffle (kit)
11	530071458		Gasket-Cylinder (kit)
12	530071457		Kit-Cylinder
13	530019182	BV1850LE Engine	Gas Engine 4 of 8 Grommet Ign. Module
14	530016357		Screw-Ignition Module
15	530035505		Ignition Module
16	530071357		Kit-Piston (Incl. 17 & 18)
17	530055120		Piston Ring
18	530015162		Retainer-Piston Pin
19	530069945		Assy-Connecting Rod
20	530019264		Seal-Crankcase
21	530055728		Bearing-Outer
22	530015941		Retainer Ring-C'haft
23	530016190		Spacer-Flywheel
24	530015149		Washer
25	530039209		Assy-Flywheel
26	530071456		Assy-Crankcase/Crankshaft (Incl. 22, 27, 29)
27	530012440		Assy-Crankcase (Incl. 20, 21, 28)
28	530032125		Bearing-Inner
29	530012452		Assy-Crankshaft
30	530071458		O-ring-C/case (kit)
31	530012443		Cover-Crankcase
32	530015810		Screw
33	530071459		Foam-219mm (kit)
34	530029182		Eyelet-Flange
35	530071467		Kit-Rope
36	530049488		Handle-Starter
37	530016326		Screw-Rope
38	530016279		Washer
39	530626605		Nut
40	530402043		Spring-Return Cover
41	530049313		Inlet Door
42	530016240		Washer-Belleville
43	530069817		Assy-Impeller
44	530055106		Seal-Ring
45	530016349		Screw
46	530055101		Housing-Pulley
47	530042086		Spring-Starter
48	530071466		Kit-Starter Pulley
49	530055102		Fan Housing
50	530015810		Screw
51	530071459		Foam-365mm (kit)
52	530071458		Kit-Gasket (Includes #10, 11, 31, adaptor gasket, & carb. gasket)
53	530071459		Kit-Foam Seals (Includes #34, 52, air dam & Fuel line grommet)

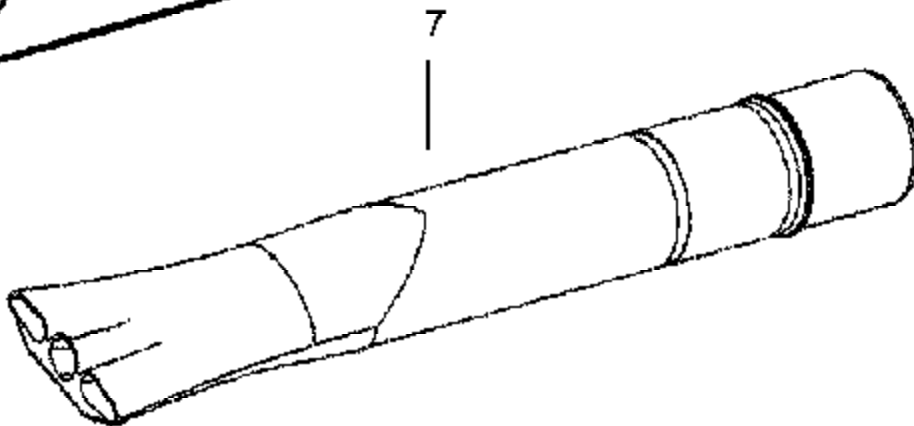
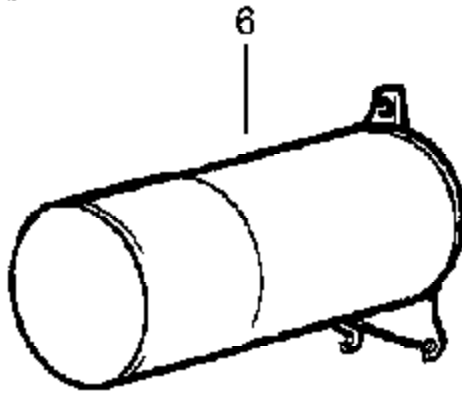
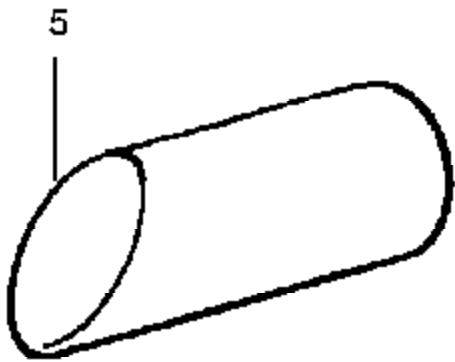
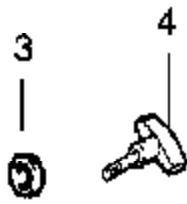
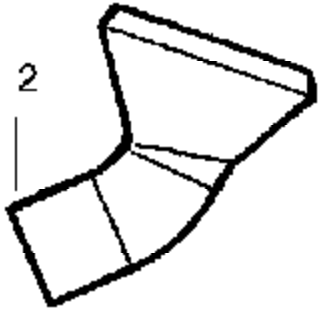
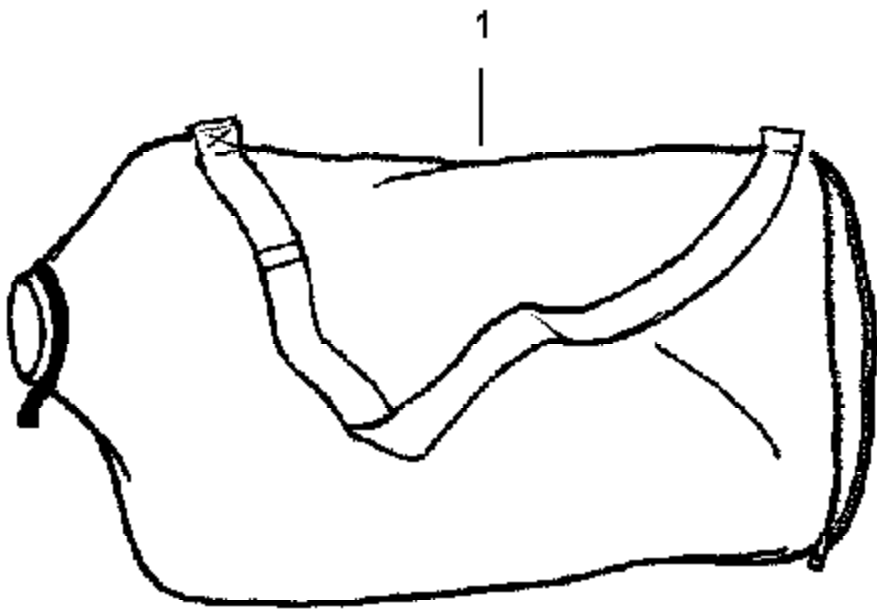


### WARNING

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Ref #	Part Number	Qty	Description
1	530071459		Air Dam (kit)
2	530071458		Gasket-Adapter (kit)
3	530035502		Carburetor-Adapter
4	530016309		Screw
5	530071458		Gasket-Carburetor (kit)
6	530071465		Kit-Carb Ass'y. (C1Q-W11)
7	530055103		Air Box
8	530016340		Screw-Carb.
9	530049383		Filter-Air
10	530055104		Cover-Air Filter
11	530016354		Screw-Air Box Cover
12	530015880		Screw
13	530056257	BV1850LE	Gas Engine 6 of 8
14	530095469	Housing	Assy-Middle Cover
15	530015886		Handle
16	530049323		Screw
17	530071459		Isolator
18	530016324		Foam 25.4mm (kit)
19	530016322		Clamp-Blower Tube
20	530055146		Knob-Tube Clamp
21	530402044		Housing-Right
22	530049617		Spring-Cover Latch
23	530055145		Guide-Starter Rope
24	530016207		Housing-Left
25	530036792		Nut
26	530049491		Isolator-Crankcase
27	530049527		Assy-Fuel Tank
28	530049386		Gasket-Fuel Tank
29	530049656		Fuel Cap w/Retainer
30	530069247		Grommet-Shroud
31	530069216		Kit-Line Carb/Purge
32	530095646		Kit-Line Tank/Purge
33	530071459		Assy-Fuel Pick-up
	530086692		Grommet-Fuel line (kit)
	530084404		Operator Manual Not Shown
	530055358		Warning Decal Not Shown
			Decal-Start Inst. Not Shown



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Ref #	Part Number	Qty	Description
1	530095564		Assy-Vac. Bag w/strap
2	530095470		Tube-Elbow Vac
3	530049686		Retainer-Vac Tube Knob
4	530016322		Knob
5	530094476		Tube-Lower Vac
6	530095468		Tube-Upper Vac
7	530095593		Tube-Blower

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BV1850LE Gas Blower Page 8 of 8  
Vacuum Assembly