

Ref #	Part Number	Qty	Description
1	772098A	1	Transaxle Cover
2	780155	1	Needle Bearing
3	770088	1	Transaxle Case
4	776291	1	Countershaft (w/9-tooth gear)
5	776275	1	Output Shaft (9 teeth)
6B	778247	1	Output Gear (35 teeth-steel)
7	778253	1	Spur Gear (15 teeth-steel)
8	792123A	4	Key
9	784216	1	Shift Collar
10	784342	1	Shift Rod & Fork
11	778246	1	Bevel Gear (33 teeth-steel) (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of the bearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.)
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12	778245	1	Input Bevel Pinion (13 teeth-steel)
13	778198	2	Bevel Gear (steel)
14	778197	2	Differential Bevel Pinion (steel)
15	778248	1	Ring Gear (31 teeth)
16	786027	2	Drive Block
17	786019	1	Drive Pin
18	786122	1	Neutral Spacer (.276/.268 thick)
18A	786121	1	Neutral Spacer (.350/.340 thick)
20	792077A	1	Steel Ball
21	792078	1	Set Screw, 3/8-16 x 3/8"
22	792079	1	Spring
24	780071	1	Thrust Bearing (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of the bearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.)
25A	792073A	2	Screw, 1/4-20 x 1-1/4"
25	792129A	17	Screw, 5/16-18 x 1-1/4"
26	792018	2	Snap Ring
27	792018	1	Snap Ring
28	788040	1	Retaining Ring
29	780072	3	Thrust Washer (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of the bearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.)
30	780108	4	Thrust Washer
31B	780042	4	Thrust Washer
31A	780107	2	Washer
31	780128	2	Thrust Washer
36	790043	1	Brake Disk
37	790007	1	Brake Pad Plate
38	799021	2	Brake Pad (pkg of 2)
39	786026	2	Dowel Pin
40	792076A	1	Flat Washer
41	790052	1	Brake Lever
42	792073A	2	Screw, 1/4-20 x 1/4"
43	792075	1	Locknut, 5/16-24
44	790025	1	Brake Pad Holder
46	786086	1	Brake Lever Bracket
47	774937	1	Axle (11-17/32" long)
48	774938	1	Axle (15-15/32" long)

Ref #	Part Number	Qty	Description
49	778216A	1	Spur Gear (41 teeth-steel)
50	778206A	1	Spur Gear (35 teeth-steel)
51	778205A	1	Spur Gear (30 teeth-steel)
52	778256A	1	Spur Gear (27 teeth-steel)
53	778273	1	Spur Gear (19 teeth-steel)
57	778199	1	Spur Gear (15 teeth-steel)
58	778200	1	Spur Gear (20 teeth-steel)
59	778257	1	Spur Gear (23 teeth-steel)
60	778208	1	Spur Gear (31 teeth-steel)
63	786071	1	Countershaft Spacer
64	786072	1	Output Shaft Spacer
65	780109	1	Thrust Washer (flat)
66	776273	1	Input Shaft
67	776313	1	Peerless Brake Shaft (4 keyed)
71	788069	1	Square Cut Seal
71A	792145	1	Pushnut
72	792074	1	Threaded Plug, 9/16-18
79A	790049	1	Brake Return Spring
80	790053	1	Brake Return Stop Bracket
81	786062A	1	Roller Chain (No. 41 chain, 22 links)
82	786061	1	Sprocket (10 teeth)
83	786124	1	Sprocket (14 teeth)
84	786131	1	Bearing Cap
87	788042	1	Oil Seal
88	780119	1	Ball Bearing
89	780050	2	Ball Bearing
90	788067B	1	Grease (32 oz. bottle Bentonite greas e)
96	780084	1	Thrust Bearing
97	780051	2	Thrust Washer
98	780165	1	Flat Washer
99	788077	1	"O" Ring
100	780166	1	Cupped Washer
101	774833	1	Differential Carrier (threaded holes)
102	774834	1	Differential Carrier
103	792020	8	Screw, 1/4-20 x 2-1/4"
104	792006	8	Lockwasher, 1/4"
105	780153	1	Washer (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of thebearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.)
106	786144	2	Sleeve
107	780152	1	Needle Bearing (capped)
108	780150	1	Needle Bearing
109	792001	5	"O" Ring
110	786142	2	Sleeve (stepped)
111	788071	2	Square Cut Ring
112	780168	2	Needle Bearing (capped)
113	786143	2	Sleeve (stepped)
114	780151	2	Needle Bearing (capped)
115	786145	2	Sleeve (stepped)
116	788070	4	Square Cut Ring
117	780031	2	Needle Bearing
150	510334	1	Gasket Eliminator (Loctite #515)