



| Ref # | Part Number | Qty                  | Description   |
|-------|-------------|----------------------|---|
| 1     | 772098A     |                      | Transaxle Cover   |
| 2     | 780155      |                      | Needle Bearing  |
| 3     | 770088      |                      | Transaxle Case  |
| 4A    | 776291      |                      | Countershaft (w/9-tooth gear)   |
| 5     | 776275      |                      | Output Shaft (9 teeth)  |
| 6     | 778247      |                      | Output Gear (35 teeth-steel)  |
| 7     | 778253      |                      | Spur Gear (15 teeth-steel)  |
| 8     | 792123A     |                      | Key   |
| 9     | 784216      |                      | Shift Collar  |
| 10    | 784342      |                      | Shift Rod & Fork  |
| 11    | 778246      |                      | Bevel Gear (33 teeth-steel) (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of the bearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.) |
|       |             | 820-820-001 Peerless |   |
| 12    | 778245      |                      | Input Bevel Pinion (13 teeth-steel)   |
| 13    | 778198      |                      | Bevel Gear (steel)  |
| 14    | 778197      |                      | Differential Bevel Pinion (steel)   |
| 15    | 778248      |                      | Ring Gear (31 teeth)  |
| 16    | 786027      |                      | Drive Block   |
| 17    | 786019      |                      | Drive Pin   |
| 18    | 786122      |                      | Neutral Spacer (.276/.268 thick)  |
| 18A   | 786121      |                      | Neutral Spacer (.350/.340 thick)  |
| 20    | 792077A     |                      | Steel Ball  |
| 21    | 792078      |                      | Set Screw, 3/8-16 x 3/8"  |
| 22    | 792079      |                      | Spring  |
| 24    | 780071      |                      | Thrust Bearing (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of the bearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.)              |
| 25A   | 792073A     |                      | Screw, 1/4-20 x 1-1/4"  |
| 25    | 792129A     |                      | Screw, 5/16-18 x 1-1/4"   |
| 26    | 792018      |                      | Snap Ring   |
| 27    | 792018      |                      | Snap Ring   |
| 28    | 788040      |                      | Retaining Ring  |
| 29    | 780072      |                      | Thrust Washer (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of the bearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.)               |
| 30    | 780108      |                      | Thrust Washer   |
| 31    | 780128      |                      | Thrust Washer   |
| 31A   | 780107      |                      | Washer  |
| 31B   | 780042      |                      | Thrust Washer   |
| 32    | 788042      |                      | Oil Seal  |
| 36    | 790043      |                      | Brake Disk  |
| 37    | 790007      |                      | Brake Pad Plate   |
| 38    | 799021      |                      | Brake Pad (pkg of 2)  |
| 39    | 786026      |                      | Dowel Pin   |
| 40    | 792076A     |                      | Flat Washer   |
| 41    | 790013      |                      | Brake Lever   |
| 42    | 792073A     |                      | Screw, 1/4-20 x 1/4"  |
| 43    | 792075      |                      | Locknut, 5/16-24  |
| 44    | 790025      |                      | Brake Pad Holder  |
| 46    | 786086      |                      | Brake Lever Bracket   |
| 47    | 774832      |                      | Axle (12-5/16" long)  |

| Ref # | Part Number | Qty         | Description   |
|-------|-------------|-------------|---|
| 48    | 774831      |             | Axle (16-3/16" long)  |
| 49    | 778216A     |             | Spur Gear (41 teeth-steel)  |
| 50    | 778205A     |             | Spur Gear (30 teeth-steel)  |
| 51    | 778204A     |             | Spur Gear (25 teeth-steel)  |
| 52    | 778203A     |             | Spur Gear (22 teeth-steel)  |
| 53    | 778273      |             | Spur Gear (19 teeth-steel)  |
| 57    | 778200      |             | Spur Gear (20 teeth-steel)  |
| 58    | 778201      |             | Spur Gear (25 teeth-steel)  |
| 59    | 778202      |             | Spur Gear (28 teeth-steel)  |
| 60    | 778208      |             | Spur Gear (31 teeth-steel)  |
| 63    | 786071      |             | Countershaft Spacer   |
| 64    | 786072      |             | Output Shaft Spacer   |
| 65    | 780109      | 820-820-001 | Thrust Washer (flat)  |
| 66    | 776293      | Peerless    | Input Shaft (3.910" long)   |
| 67    | 776313      |             | Brake Shaft (4 keyed)   |
| 72    | 792074      |             | Threaded Plug, 9/16-18  |
| 79    | 792144      |             | Brake Spring  |
| 81    | 786062A     |             | Roller Chain (No. 41 chain, 22 links)   |
| 82    | 786061      |             | Sprocket (10 teeth)   |
| 83    | 786124      |             | Sprocket (14 teeth)   |
| 84    | 786131      |             | Bearing Cap   |
| 88    | 780119      |             | Ball Bearing  |
| 89    | 780050      |             | Ball Bearing  |
| 90    | 788067B     |             | Grease (32 oz. bottle Bentonite greas e)  |
| 96    | 780084      |             | Thrust Bearing  |
| 97    | 780154      |             | Thrust Washer   |
| 101   | 774833      |             | Differential Carrier (threaded holes)   |
| 102   | 774834      |             | Differential Carrier  |
| 103   | 792020      |             | Screw, 1/4-20 x 2-1/4"  |
| 104   | 792006      |             | Lockwasher, 1/4"  |
| 105   | 780153      |             | Washer (NOTE: This model requires that the bevel gear be in a reversed position, therefore placement of thebearing 780071 and washers 780072 & 780153 should be as shown in the boxed inset on the illustration.) |
| 106   | 786129      |             | Sleeve  |
| 107   | 780150      |             | Needle Bearing  |
| 108   | 780152      |             | Needle Bearing (capped)   |
| 109   | 792001      |             | "O" Ring  |
| 110   | 786127      |             | Sleeve  |
| 111   | 788071      |             | Square Cut Ring   |
| 112   | 780168      |             | Needle Bearing (capped)   |
| 113   | 786128      |             | Sleeve  |
| 114   | 780151      |             | Needle Bearing (capped)   |
| 115   | 786130      |             | Sleeve  |
| 116   | 788070      |             | Square Cut Ring   |
| 117   | 780031      |             | Needle Bearing  |
| 150   | 510334      |             | Gasket Eliminator (Loctite #515)  |