

PARTS LIST

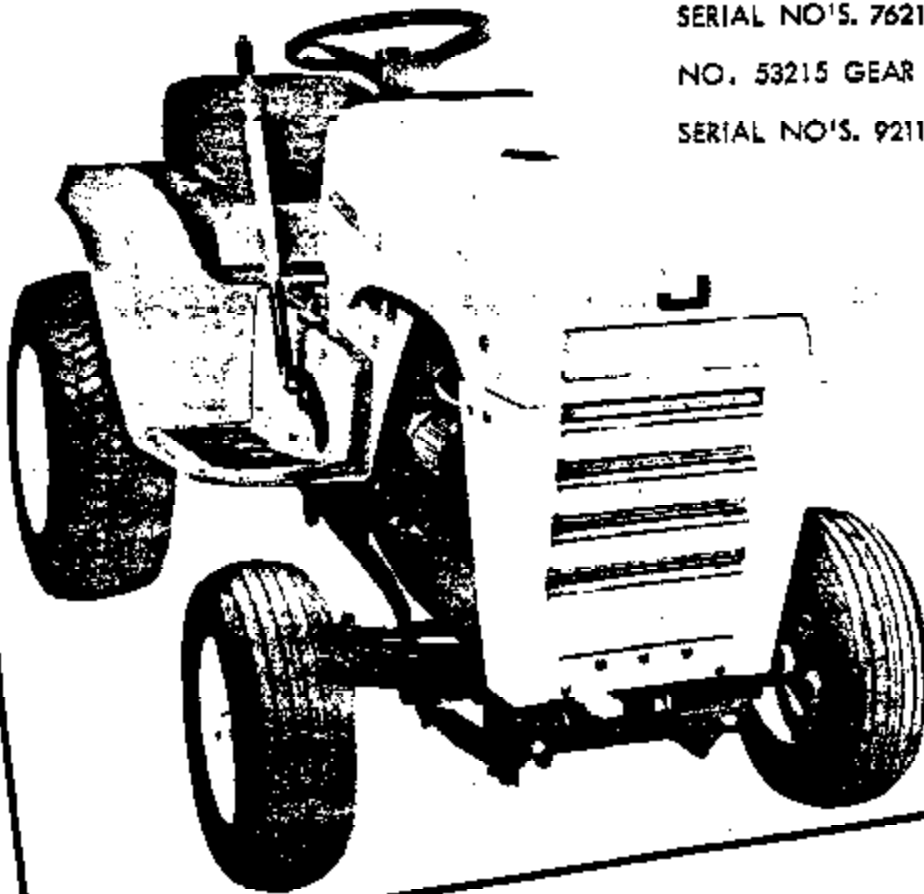
for **JACOBSEN**[®] **GT SERIES TRACTOR**

NO. 53200 GEAR

SERIAL NO'S. 7621 AND UP

NO. 53215 GEAR

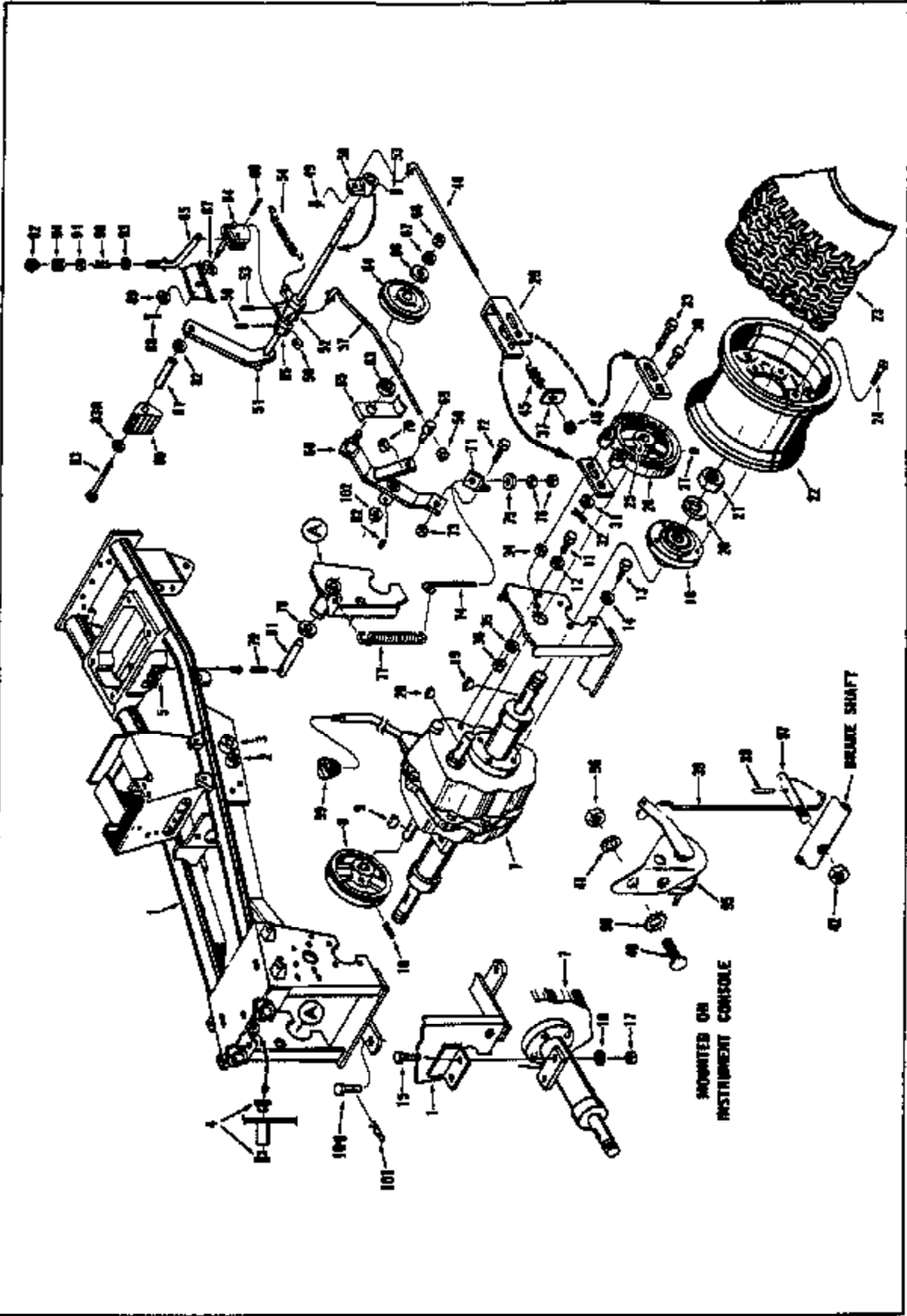
SERIAL NO'S. 9211 AND UP



JACOBSEN MANUFACTURING COMPANY
A Member Company of Allegheny Ludlum Industries
RACINE, WISCONSIN 53403

PART NO. 353476
FIRST EDITION

ILLUSTRATION 1 - FRAME, TRANSAXLE & REAR END ASSEMBLY



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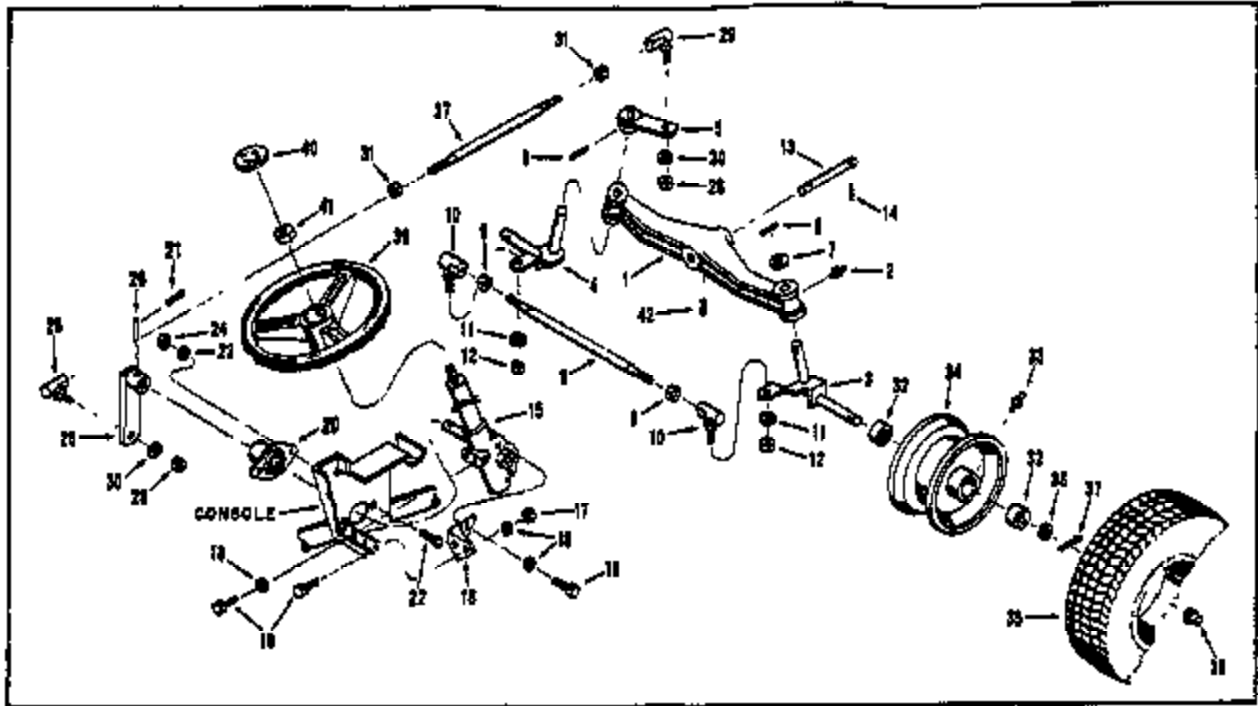
PARTS LIST - ILLUSTRATION 1 - TRANSAXLE & REAR END ASSEMBLY

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	118268	1	Frame Assembly	53	461897	2	Pin, 1/4 x 1-1/4 Roll
2	346133	2	Bushing, Brake Shaft Pivot	54	345272	1	Spring, Brake Pedal Return
3	381508	2	Bushing, Lift Shaft Pivot	55	343120	1	Collar
4	311441	2	Bushing	56	412004	1	Screw, 1/4-20 x 3/8 Set
5	351798	2	Bushing, Front Axle Pivot	57	351989	1	Rod, Clutch Actuator
6	472205	1	Plug, 3/8 Sq Hd Pipe, Engine Oil Drain	58	304655	1	Spring, Rod - Rod Mtg, Front
7	118262	1	Transmission Assembly	59	443106	2	Nut, 5/16-18 Hex.
8	218068	1	Pulley, Transmission Input	60	129873	1	Idler Arm
9	463017	1	Key, Woodruff	61	351942	1	Shaft, Idler Arm Pivot
10	412014	1	Screw, 5/16-18 x 1-1/2 Sq Hd Set Pulley Mounting	62	412005	1	Screw, 1/4-20 x 1/2 Sq Hd Set
11	408256	1	Screw, 3/8-16 x 3/4 Hex Hd	63	351818	1	Spacer, Idler Shaft
12	446142	1	Lockwasher, 3/8 Hvy, Rear Support to Trans R.S.	64	154788	1	Idler Pulley
13	400394	3	Screw, 3/8-16 x 1-1/4 Hex Hd, Rear Support to Trans R.S., Lower	65	362096	1	Guide, Belt (Drive)
14	446142	3	Lockwasher, 3/8 Hvy Rear Support to Trans R.S., Lower	68	312746	1	Washer
15	400396	2	Screw, 3/8-16 x 1-1/2 Hex Hd Rear Support to Trans L.S.	67	446154	1	Lockwasher, 1/2 Hvy
16	446142	2	Lockwasher, 3/8 Hvy Rear Support to Trans L.S.	68	443115	1	Nut, 1/2-13 Hex
17	443110	2	Nut, 3/8-16 Hex Rear Support to Trans, L.S.	69	351941	1	Trunnion, Clutch Idler Rod
18	218067	2	Hub, Rear Wheel	70	341885	1	Spring, Rod, Trunnion Mounting
19	463038	2	Key, Woodruff	71	362349	1	Bracket, Idler Mounting Spring
20	446164	2	Lockwasher, 1" Hvy	72	400184	1	Bolt, 5/16-18 x 3/4 Hex Hd
21	443840	2	Nut, 1-12 Hex Jam	73	444718	1	Nut, 3/8-16 Hex C/Lock
22*		2	Wheel, Rear, Wide Base	74	351938	1	Eye Bolt
23*		2	Tire, Rear, Wide Base	75	453023	1	Washer, 1/4 SAE
24	318298	10	Bolt, Rear Wheel Mounting	76	443102	2	Nut, 1/4-20 Hex
25	218066	1	Brake Drum	77	351840	1	Spring, Clutch Idler
26	463017	1	Key, Woodruff	78	343118	1	Washer, Clutch Shaft Retainer
27	415519	1	Screw, 5/16-16 x 3/8 Soc Hd Set Brake Drum Mounting	79	461383	1	Pin, 3/16 x 1 Roll
28	129783	1	Band & Brake Lining Assembly	80	345020	1	Pad, Brake Clutch Pedal
29	183198	1	Bracket, Brake Slide	81	352514	1	Spacer, Pedal
30	461489	1	Pin, 1/2 x 1-1/2 Clevis	82	446148	1	Lockwasher, 7/16 Hvy
31	327824	1	Washer, Lining Assembly to Slide Bracket	83	400388	1	Screw, 7/16-20 x 3 Hex Hd
32	460028	1	Pin, Cotter 1/8 x 1, Lining Assem to Slide Bracket	83A	453013	1	Washer, 7/16 Flat, Pedal to Arm
33	400416	1	Screw, 1/2-13 x 2-1/2 Hex Hd	84	158983	1	Brake Lock Assembly
34	443118	1	Nut, 1/2-13 Hex	85	352088	1	Rod, Brake Lock Activator
35	446164	1	Lockwasher, 1/2 Hvy	86	461367	1	Pin, 1/8 x 5/8 Roll
36	443818	1	Nut, 1/2-13 Hex Jam	87	454012	1	Washer, 3/8 Spring Shocksproof Brake Lock to Frame
37	443309	1	Nut, Adjusting	88	460026	1	Pin, 1/8 x 3/4 Cotter, Brake Lock to Frame
38	461385	4	Pin, 3/16 x 1-1/4 Roll	89	458011	1	Washer, 3/8 SAE, Brake Lock to Frame
39	362887	1	Link, Safety Switch Actuating	90	318244	1	Spring, Brake Lock Release
40	440048	2	Bolt, 1/4-20 x 3/4 Rd Hd St Sq Nk Carriage	91	453009	1	Washer, 5/16 SAE Between Spring & Grommet
41	446130	2	Lockwasher, 1/4 Hvy	92	318209	1	Knob, Parking Brake
42	444718	1	Nut, 5/16 C/Lock	93	308144	1	Washer, Release Spring Mounting
43	308506	1	Spring, Brake Actuating Rod	94	352011	1	Grommet, Parking Brake
44	444718	1	Nut, 5/16-18 Hex C/Lock, Slide to Actuator	95	188421	1	Switch, Safety Start
45	353494	1	Rod, Brake Actuator	96	443102	2	Nut, 1/4-20 Hex, Switch Mtg
46	460306	1	Hairpin Cotter, Rod Mounting Front	97	352836	1	Stud, Safety Switch Actuator
47	158130	1	Brake Arm & Hub Assembly	98	447014	2	Lockwasher, 3/8 External Tooth
48	199504	1	Shaft & Brake Arm Assembly	99	343582	1	Knob, Gear Shift
49	158130	1	Brake Lock Sector Assembly	100	461489	1	Pin, 1/2 x 1-15/16 Clevis
				101	480312	1	Hairpin Cotter
				102	318220	1	Washer, Idler Arm Adjusting

*For service or replacement, see your dealer

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ILLUSTRATION 2 - STEERING ASSEMBLY



PARTS LIST

Ref. No.	Part No.	Quan.	Description
1	208271	1	Front Axle
2	471212	2	Grease Fitting
3	129528	1	Spindle Assembly R.H.
4	129529	1	Spindle Assembly L.H.
5	168844	1	Steering Arm Assembly
6	461404	2	Pin, 5/16 x 1-1/4 Roll, Steering Arm to Spindle Mtg, RH & LH
7	324998	1	Washer, Spindle Retainer RH
8	351547	1	Rod, Tie
9	443820	2	Nut, 1/2-20 Hex Jam, Tie Rod and Ball Joint Assembly
10	154616	2	Ball Joint Assembly
11	446154	2	Lockwasher, 1/2 Hvy, Tie Rod Assembly Mounting
12	443820	2	Nut, 1/2-20 Hex Jam, Tie Rod Assembly Mounting
13	351758	1	Pin, Front Axle Mounting
14	461385	2	Rod Pin, 5/16 x 1, Pin Retainer (Safety)
15*	121466	1	Steering Gear Assembly
16	335242	1	Brace, Steering Gear
17	443110	2	Nut, 3/8-16 Hex, Steering Gear and Brace Mounting
18	446142	5	Lockwasher, 3/8 Hvy Steering Gear & Brace Mtg
19	400256	5	Screw, 3/8-16 x 3/4 Hex Hd Cap Steering Gear & Brace Mtg
20	353342	1	Bearing

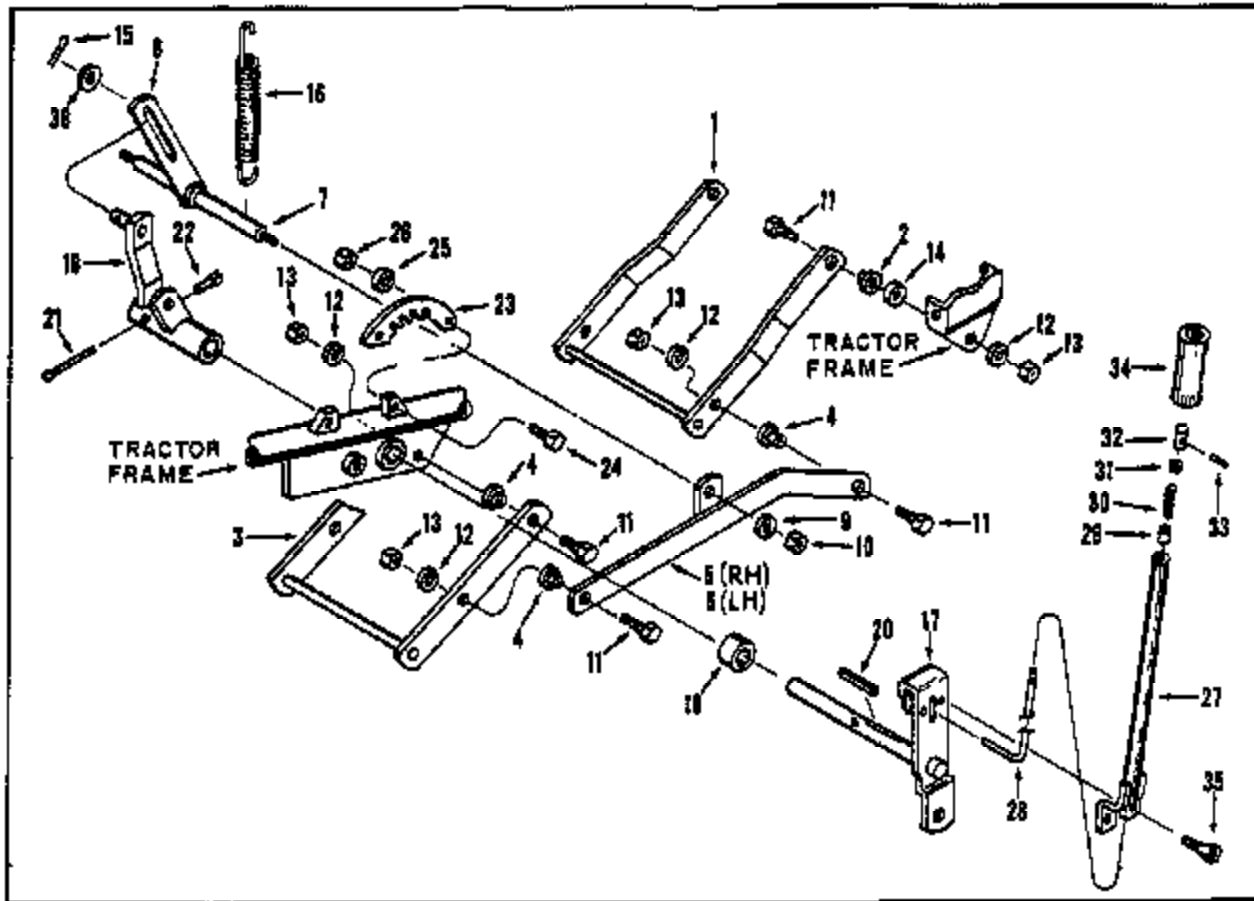
Ref. No.	Part No.	Quan.	Description
21	460054	1	Pin, Center Roll Pin Retainer
22	441602	2	Bolt, 5/16-16 x 3/4 Sq Neck Carr Bearing and Flange Mtg
23	448136	2	Lockwasher, 5/16 Hvy Bearing and Flange Mounting
24	443106	2	Nut, 5/16-16 Hex, Bearing and Flange Mounting
25	153836	1	Steering Arm Assembly
26	461410	1	Pin, 3/8 x 1-1/2 Roll
27	351546	1	Drag Link, Steering
28	443820	2	Nut, 1/2-20 Hex Jam, Drag Link and Ball Joint Assembly
29	154615	2	Ball Joint Assembly
30	446154	2	Lockwasher, 1/2 Hvy, Drag Link
31	443820	2	Nut, 1/2-20 Hex Jam, Drag Link Mtg
32	358106	4	Bearing, Front Wheel
33	471214	2	Grease Fitting, Front Wheel
34*		2	Wheel, Front
35**		2	Tire, Front
36	303458	2	Washer, Front Wheel Mtg
37	460040	2	Pin, 5/32 x 1-1/4 Center, Front Wheel Mounting
38	351888	2	Cap, Front Wheel Hub
39	330525	1	Steering Wheel
40	395257	1	Cap, Steering Wheel
41	443828	1	Nut, 5/8-18 Hex Jam, Centerlock Steering Wheel Mounting
42	413029	1	Set Screw, 3/8-18 x 1 Sq Hd Cup Pt

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**See service parts breakdown.

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ILLUSTRATION 3 - IMPLEMENT LIFT ASSEMBLY



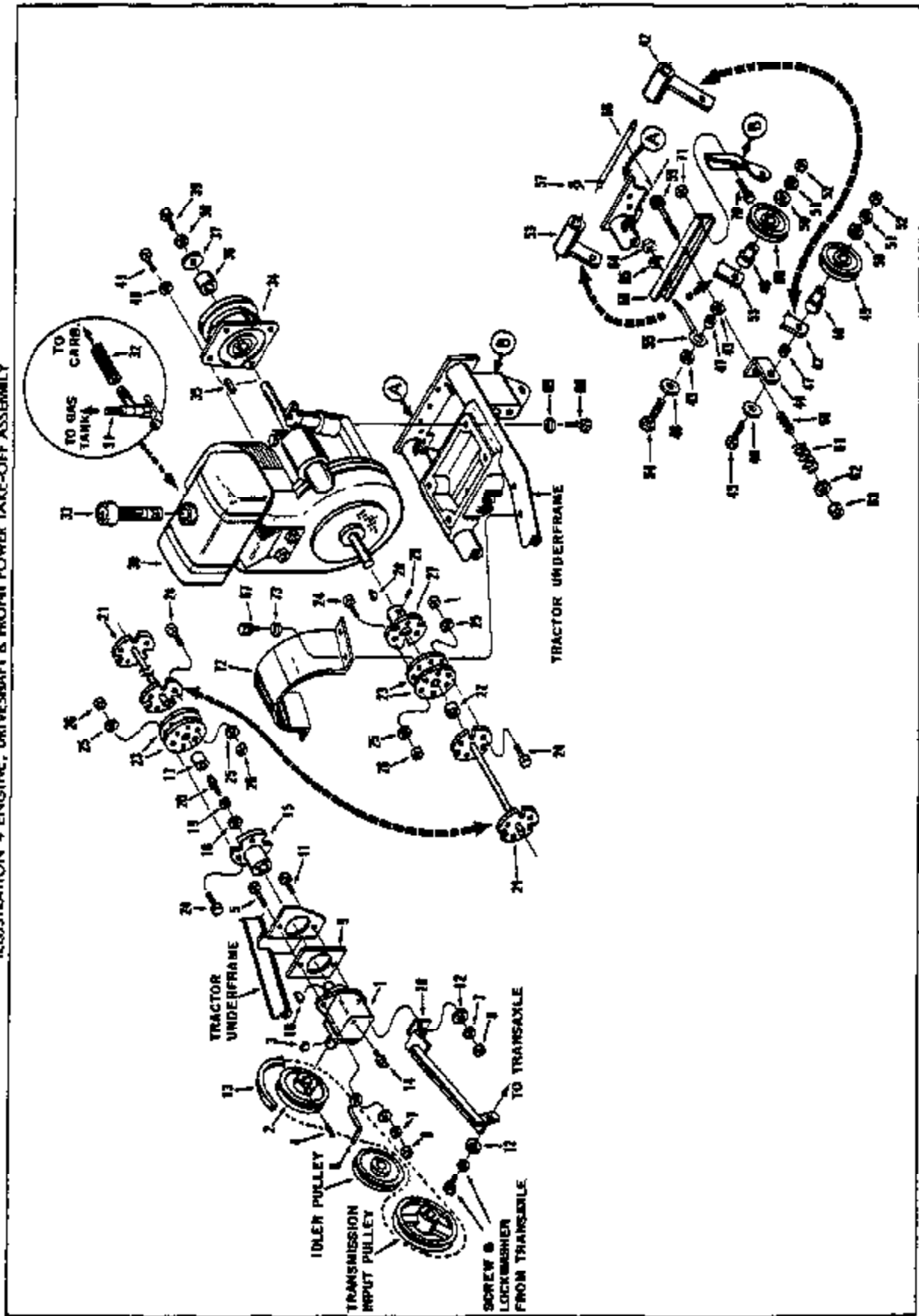
PARTS LIST

Ref. No.	Part No.	Quan.	Description
1	130105	1	Front Hanger Assembly
2	351587	2	Bushing, Front Hanger Pivot
3	139638	1	Rear Hanger Assembly
4	351587	6	Bushing, Connecting Link and Rear Hanger
5	139832	1	Connecting Link R. H.
6	139832	1	Connecting Link L. H.
7	351592	1	Cross Bar, Connecting Link
8	138860	1	Lift Link Assembly
9	483017	2	Washer, 1/2 SAE
10	444758	2	Nut, 1/2-13 Hex C/Lock Cross Bar Mtg
11	351585	8	Bolt, Linkage Mounting
12	483011	8	Washer, 5/8 SAE, Linkage Mounting
13	444782	8	Nut, 3/8-16 Hex, C/Lock Linkage Mounting
14	314916	2	Washer
15	460028	1	Pin, Cotter, Lift Link to Lift Arm
16	352380	1	Spring
17	129631	1	Lift Lever & Pivot Shaft Assembly
18	351749	1	Spacer, Lift Arm
19	130071	1	Lift Arm Assembly

Ref. No.	Part No.	Quan.	Description
20	310437	1	Key, Lift Arm Assembly to Shaft Mounting
21	460036	1	Pin, 1/8x2 Cotter, Lift Arm Assembly to Shaft Mounting
22	413014	1	Screw, 5/16-18x2 1/2 Sq Hd Set
23	385224	1	Quadrant, Lift
24	40D185	2	Screw, 5/16-18x1 Hex Hd Cap Lift Quadrant to Frame Mounting
25	448198	2	Lockwasher, 5/16 Hvy, Lift Quadrant to Frame Mounting
26	443106	2	Nut, 5/16-18 Hex, Lift Quadrant to Frame Mounting
27	158978	1	Handle, Lift, Assembly
28	351820	1	Rod, Lift Lever Handle
29	310690	1	Collar, Lift Lever Plunger
30	313344	1	Spring, Lift Lever Plunger
31	343332	1	Washer, Lift Lever Handle
32	313348	1	Plunger, Lift Lever
33	461355	1	Pin, 1/8x1/2 Roll
34	341853	1	Grip, Lift Handle
35	315288	2	Bolt, Lift Handle Mounting
36	313309	1	Washer, Lift Link to Lift Arm

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ILLUSTRATION 4 ENGINE, DRIVESHAFT & FRONT POWER TAKE-OFF ASSEMBLY



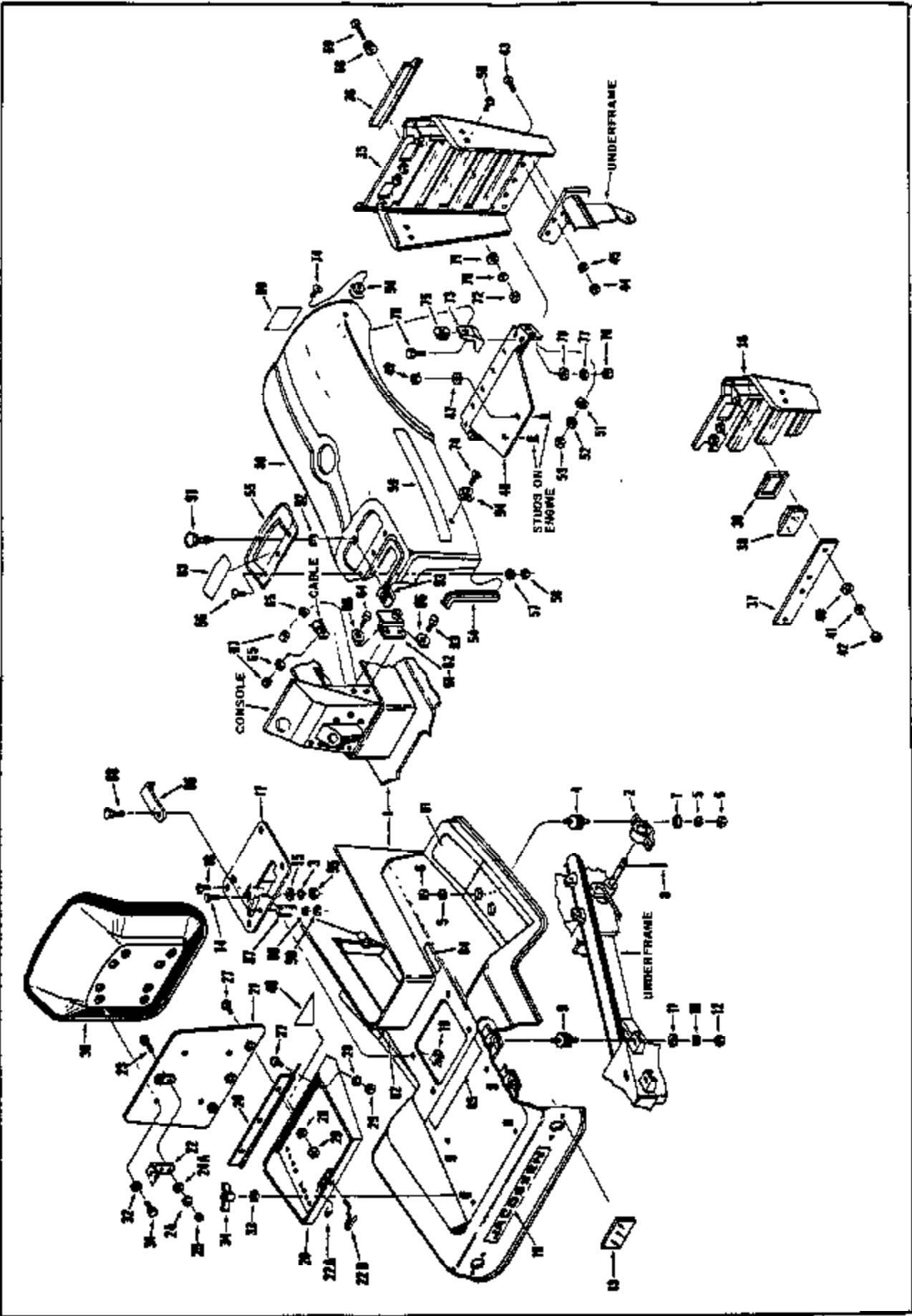
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ILLUSTRATION 4 - ENGINE, DRIVE SHAFT & FRONT POWER TAKE-OFF ASSEMBLY

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	120422	1	Angle Drive Gear Box, H.H.	42	130223	1	Idler Arm & Spring Tension Assembly
2	330519	1	Pulley, Right Angle Drive	43	453011	2	Washer, Idler Rod Retaining
3	463017	1	Key, Woodruff 3/16 x 3/4	44	500971	1	Bracket, Idler Spring Retaining
4	412014	1	Screw, 5/16-18 x 1/2 Sq Hd Cap Pt Set	45	400272	1	Screw, 3/8-16 x 2-1/4 Hex Hd Cap Idler Pulley & Spring Bracket Retaining
6	352141	1	Guide Belt, Upper	46	310711	2	Washer, Spring Bracket Retaining
7	446142	2	Lockwasher, 3/8 Hvy	47	352594	2	Spacer
8	443110	2	Nut, 3/8-16 Hex	48	344852	2	Idler Stand-Off
9	351819	1	Pad, Insulator	49	330815	1	Pulley, Idler
10	129909	1	Belt Retainer	50	453011	2	Washer, Idler Pulley Mounting
11	400266	2	Screw, 3/8-16 x 1-3/4 Hex Hd Cap Gear Box Mounting	51	446142	2	Lockwasher, Idler Pulley Mtg
12	453011	3	Washer, 3/8 SAE	52	443110	2	Nut, 3/8-16 Hex, Idler Pulley Mtg
13	330559	1	Belt, Drive	53	130224	1	Idler Arm, Fixed
14	471233	1	Grease Fitting	54	400274	1	Screw, 3/8-16 x 2-1/2 Hex Hd Cap Idler Pulley & Adjustable Bracket Retaining
15	133109	1	Rear Coupler Assembly	55	354057	1	Rod, Fixed Idler Retaining
16	382344	1	Washer	56	352087	1	Rod, Idler Pivot
17	313577	1	Bearing	57	460216	2	Cotter, Hair Pin
18	463017	1	Key, Woodruff 3/16 x 3/4	58	835418	1	Bracket, Idler Spring & Adj Screw
19	446136	1	Lockwasher, 5/16 Hvy Rear Coupler Mounting	59	441680	1	Bolt, 3/8-16 x 5-1/2 Rd Hd Sq Nk Carr Idler Tension Spring Mtg
20	350752	1	Screw, Rear Coupler Mounting	60	353746	1	Spring, Compression Idler Tension (Inside)
21	129787	1	Coupling & Shaft Assembly	61	253747	1	Spring, Compression Idler Tension (Outside)
22	351634	1	Bushing	62	310711	1	Washer, Spring Retaining
23	350755	4	Disc-Coupling	63	444810	1	Nut, 3/8-16 Hex Flax-Loc Spring Retaining
24	400282	12	Screw, 3/8-18 x 1 Hex Hd Cap	64	443110	2	Nut, 3/8-16 Hex, Idler Retaining Rod
25	453011	12	Washer, 3/8 SAE	65	446142	1	Lockwasher, 3/8 Hvy, Idler Retaining Rod
26	444752	12	Nut, 3/8-16 Hex C/Lock	66	330814	1	Pulley, Idler
27	129644	1	Front Coupling Assembly	67	408855	4	Screw, 1/4-20 x 9/16 w/Lockwasher Thread Forming Shield to Frame Mounting
28	463025	1	Key, Woodruff 3/16 x 1, Front Coupling Mounting	68	400266	4	Screw, 3/8-16 x 1-1/2 Hex Hd Cap Engine to Frame Mounting
29	412033	1	Screw, 3/8-16 x 1 1/2 Sq Hd Cap Pt Set	69	446142	4	Lockwasher, 3/8 Hvy Engine to Frame Mounting
30		1	Engine, Kohler K-241-AB 10 H.P. (For 10 H.P. Tractor Only)	70	400262	2	Screw, 3/8-15 x 1 Hex Hd Idler Spring & Adj Screw Bracket to Frame Mounting
30		1	Engine, Kohler K-301-AS 12 H.P. (For 12 H.P. Tractor Only)	71	444810	2	Nut, 3/8-16 Hex Flax-Loc, Idler Spring & Adj Screw Bracket to Frame Mounting
31	106557	1	Shut-Off Valve	72	335286	1	Shield
32	351574	1	Fuel Line	73	453023	4	Washer, 1/4 SAE Flat Shield to Frame Mounting
33	158866	1	Fuel Tank Cap & Gauge				
34	121487	1	Electric P.T.O. Clutch				
35	351649	1	Key, P.T.O. Clutch Mounting				
36	351835	1	Spacer, P.T.O. Clutch Retainer				
37	345848	1	Washer, P.T.O. Clutch Retainer				
38	446148	1	Lockwasher, 7/16 Hvy P.T.O. Clutch Retainer				
39	400872	1	Screw, 7/16-20 x 1-1/4 Hex Hd Cap P.T.O. Clutch Retainer				
40	446148	4	Lockwasher, 7/16 Hvy P.T.O. Clutch to Crankcase Mtg				
41	400330	4	Screw, 7/16-20 x 3/4 Hex Hd Cap P.T.O. Clutch to Crankcase Mtg				

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ILLUSTRATION 5 - BODY & SEAT ASSEMBLY



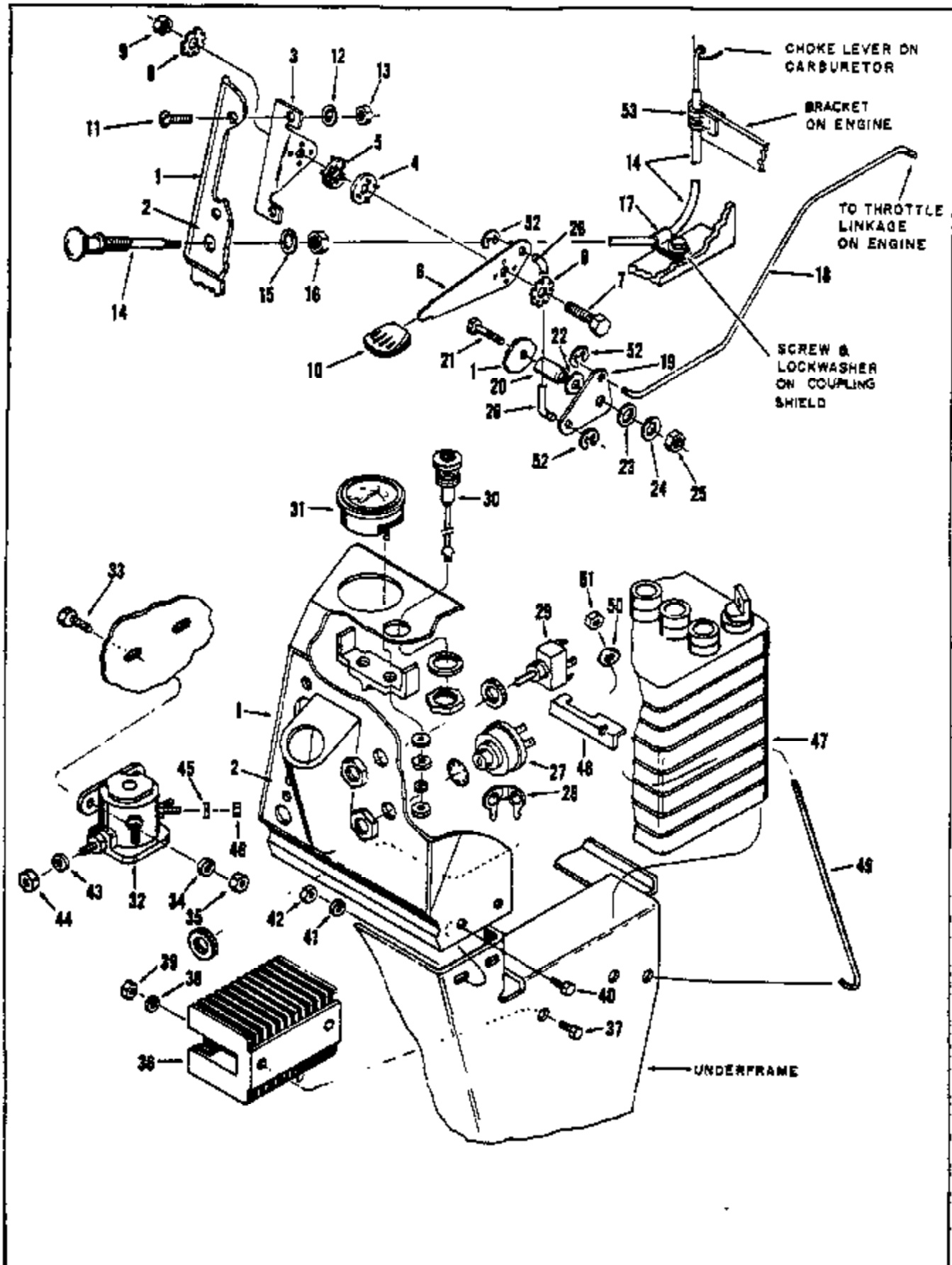
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PARTS LIST - ILLUSTRATION 5 - BODY & SEAT ASSEMBLY

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	116254	1	Fender, Body & Footboard Assam	46	330537	1	Support, Cowling
2	353515	2	Footboard Mtg Bracket	47	433011	2	Washer, 3/8 SAE
3	446130	1	Lockwasher, 1/4, Adj Shift Stop				Cowling Support to Engine
4	361752	4	Mounting, Flexible (Front)				Mounting
5	446130	8	Lockwasher, 1/4 Hvy	48		1	Decal, OPEL (Ref. Only)
			Body to Brake Shaft Mounting	48	444762	2	Nut, 3/8-16 Hex Gripco C/Lock
6	443102	8	Nut, 1/4-20 Hex				Cowling Support to Engine Mtg
			Body to Brake Shaft Mounting	50	404066	4	Screw, 5/16-18 x 3/4 Truss Hd Mach
7	483023	2	Washer, Flat 1/4 SAE				Front Cowling to Bracket Mtg
8	461397	4	Pin, 1/4 x 1-1/4 Roll	51	453009	4	Washer, 5/16 SAE
			Body Mounting Locators				Front Cowling to Bracket Mtg
9	381786	4	Mounting, Flexible (Rear)	52	446136	4	Lockwasher, 5/16 Hvy
10	446136	4	Lockwasher, 5/16 Hvy				Front Cowling to Bracket Mtg
			Rear Body to Frame Mounting	53	443106	4	Nut, 5/16-18 Hex
11	453009	4	Washer, 5/16 SAE				Front Cowling to Bracket Mtg
			Rear Body to Frame Mounting	54	352270	1	Molding, Hood
12	443106	4	Nut, 5/16-18 Hex	55	155778	1	Battery Cover
			Rear Body to Frame Mounting	56	403910	3	Screw, 10-24 x 1/2 Truss Hd
13	326767	2	Reflector Assembly				Battery Cover to Hood Mtg
14	402919	1	Screw, 1/4-20, Fill Hd Mach	57	446118	3	Lockwasher, #10 Hvy
			Adj Shift Stop				Battery Cover to Hood Mounting
15	453023	1	Washer, 1/4 SAE, Adj Shift Stop	58	444310	3	Nut, 10-24 Hex
			Reflector Assembly Mounting				Battery Cover to Hood Mounting
16	351946	1	Decal, Name (Rear)	59	330537	2	Decal, Hood Side, 10 H.P. Tractor
17	159290	1	Insert, Body	59	330534	2	Decal, Hood Side, 12 H.P. Tractor
18	404014	4	Screw, 1/4-20 x 1/2 Cross	60	352462	1	Decal, Name, Hood Front
			Recess, Truss Hd Insert Mtg	61	159256	1	Hood Fastener Bracket, R.H.
19	445345	4	Nut, Tinnerman, Insert Mtg	62	159257	1	Hood Fastener Bracket, L.H.
20	330531	1	Tool Box	63	400106	3	Screw, 1/4-20 x 3/4 Hex Hd
21	330530	1	Plate, Seat Mounting				Hood Fastener Bracket Mtg
22	362512	1	Retainer, Tool Box	64	400112	1	Screw, 1/4-20 x 1 Hex Hd
22A	352515	1	Spring, Seat Latch				Hood Fastener Bracket Mtg
22B	352115	1	Latch, Tool Box	65	446130	4	Lockwasher, 1/4 Hvy
23	402562	2	Screw, 10-24 x 1/2 Hex Hd				Hood Fastener Bracket Mtg
			Spring to Seat Plate Mounting	66	453023	4	Washer, 1/4 SAE
24	446118	2	Lockwasher, #10 Hvy				Hood Fastener Bracket Mtg
			Spring to Seat Plate Mounting	67	443102	4	Nut, 1/4-20 Hex
24A	453002	2	Washer, #10 Plain, Retainer to				Hood Fastener Bracket Mtg
			Seat Plate Mounting	68	343907	2	Bumper, Rubber, Hood Support
25	444310	2	Nut, 10-24 Hex, Retainer	69	402080	2	Screw, 8-32 x 5/8 Sl Rd Hd Mach
			to Seat Plate Mounting	70	446112	2	Lockwasher, #8 Hvy
26	351686	1	Hinge, Tool Box	71	453003	2	Washer, #8 SAE
27	404014	6	Screw, 1/4-20 x 1/2 Phillips	72	444306	2	Nut, 8-32 Hex
			Tool Box Hinge Mounting	73	335275	2	Bracket, Hood Fastener, Front
28	446130	6	Lockwasher, 1/4 Hvy	74	404068	4	Screw, 5/16-18 x 3/4 Cross Rec.
			Tool Box Hinge Mounting				Truss Hd Mach
29	443102	6	Nut, 1/4-20 Hex	75	448270	2	Nut, Tinnerman
			Tool Box Hinge Mounting				Hood Fastener, Front
30	116266	1	Seat Assembly	76	400106	4	Screw, 1/4-20 x 5/8 Hex Hd Cap
31	400160	4	Screw, 5/16-18 x 1/2 Hex Hd				Hood Fastener Bracket Mtg
			Seat Mounting	77	446130	4	Lockwasher, 1/4 Hvy
32	446136	4	Lockwasher, 5/16 Hvy Seat Mtg				Hood Fastener Bracket Mtg
33	446136	4	Lockwasher, 5/16 Hvy	78	443102	4	Nut, 1/4-20 Hex
			Tool Box to Body Mounting				Hood Fastener Bracket Mtg
34	445620	4	Nut, 5/16-18 Wing	78	453023	4	Washer, 1/4 SAE
			Tool Box to Body Mounting				Hood Fastener Bracket Mtg
35	328501	1	Cowling, Front	80	131469	1	Hood
36	335169	4	Trim, Extrusion	81	335460	1	Pad, R.H. Foot
37	351821	1	Bracket, Mock Headlight	82	335461	1	Pad, L.H. Foot
38	351936	2	Lens, Headlight	83	335554	1	Decal, Battery Cover
39	345485	2	Gasket, Headlight Lens	84	352101	1	Decal, Manual Lift
40	483023	4	Washer, Flat 1/4 SAE	85	325498	1	Decal, Instruction
			Mock Headlight Mounting	86	344194	1	Stop, Shift
41	446130	4	Lockwasher, 1/4 Hvy	87	321032	1	Spring
			Mock Headlight Mounting	88	440046	1	Bolt, 1/4-20 x 1 Carriage
42	443102	4	Nut, 1/4-20 Hex	89	453023	2	Washer, 1/4 SAE
			Mock Headlight Mounting	90	444708	2	Nut, 1/4-20 Hex C/Lock
43	404022	6	Screw, 1/4-20 x 1 Truss Hd Mach	91	447212	1	Screw, Thumb, Battery Cover
			Front Cowling to Frame Mtg	92	353012	1	Retainer, Battery Cover
44	443102	5	Nut, 1/4-20 Hex	93	353014	1	Speed Nut, Battery Cover
			Front Cowling to Frame Mtg	94	454038	4	Down Washer
45	446130	5	Lockwasher, 1/4 Hvy	95	443102	1	Nut, 1/4-20 Hex, Adj Shift Stop
			Front Cowling to Frame Mtg				

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 4 - INSTRUMENT PANEL



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

PARTS LIST - ILLUSTRATION 4 - INSTRUMENT PANEL

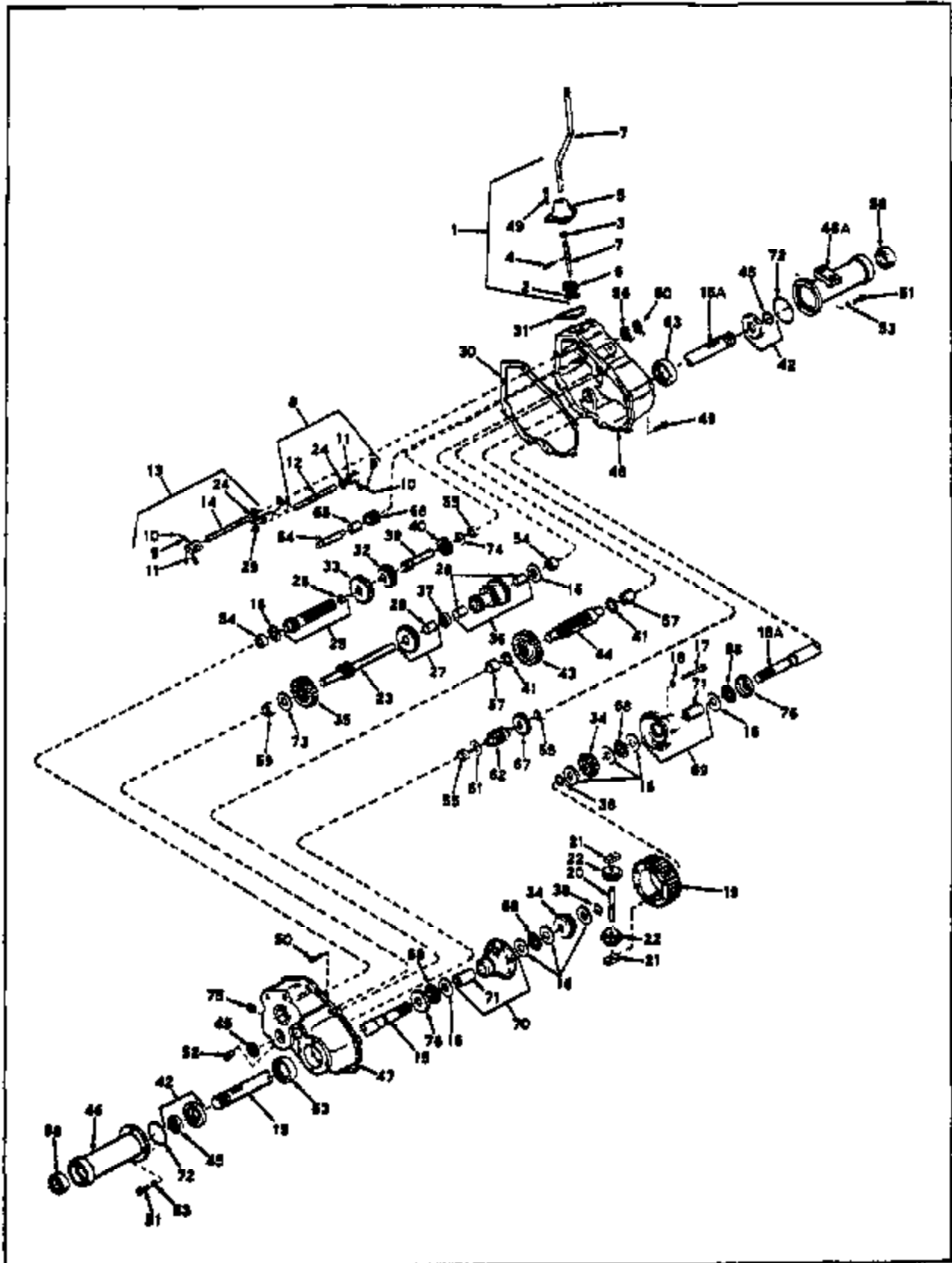
Ref. No.	Part No.	Quan.	Description
1	205288	1	Panel, Instrument
2	336631	1	Decal, Instrument Panel
3	35158A	1	Bracket, Throttle Lever
4	35157A	1	Washer, Ratchet (Male)
5	351577	1	Washer, Ratchet (Female)
6	351569	1	Lever, Throttle Control
7	400146	1	Screw, 1/4-28 x 3/4 Hex Hd, Control Arm Mounting
8	464002	2	Washer, Shakeproof, Control Arm Tension
9	444714	1	Nut, 1/4-28 Hex C/Lock, Control Arm Mounting
10	346836	1	Knob, Throttle Control
11	404016	2	Screw, 1/4-20 x 5/8 Truss Hd, Mch. Control Assembly Mtg
12	446130	2	Lockwasher, 1/4 Hvy, Control Assembly Mounting
13	443102	2	Nut, 1/4-20 Hex, Control Assembly Mounting
14	129905	1	Control Assembly, Choke
15	446142	1	Lockwasher, 3/8 Hvy
16	443812	1	Nut, 3/8-24 Hex Jam
17	351352	1	Clip, Choke Control Mtg
18	336532	1	Rod, Throttle Control
19	351572	1	Bell Crank, Throttle Control
20	351571	1	Trudion, Throttle Control
21	400116	1	Screw, 1/4-20 x 1-1/2 Hex Hd, Bell Crank Mounting
22	464026	1	Washer, Shakeproof, Bell Crank Mounting
23	462002	1	Washer, 1/4 SAE, Bell Crank Mounting
24	446130	1	Lockwasher, 1/4 Hvy, Bell Crank Mounting
25	443102	1	Nut, 1/4-20 Hex, Bell Crank Mtg
26	351570	1	Rod, Throttle Lever
27	129846	1	Ignition Switch Assembly (Incls 2 Keys, Int Tooth Lockwasher & Hex Mounting Nut)
28	343060	1	Key, Ignition, Set of 2

Ref. No.	Part No.	Quan.	Description
29	158865	1	Switch, Electric Clutch (Incls Hex Nut & Knurled Face Nut)
30	169181	1	Pilot Light with Wire
31	107917	1	Ammeter
32	126070	1	Solenoid, Starter
33	400108	2	Screw, 1/4-20 x 3/4 Hex Hd, Solenoid Mounting
34	446130	2	Lockwasher, 1/4 Hvy, Solenoid Mounting
35	443102	2	Nut, 1/4-20 Hex
36	362362	1	Regulator, Rectifier
37	400108	2	Screw, 1/4-20 x 3/4 Hex Hd, Regulator Mounting
38	446130	2	Lockwasher, 1/4 Hvy, Regulator Mounting
39	443102	2	Nut, 1/4-20 Hex, Regulator Mtg
40	400182	5	Screw, 5/16-18 x 5/8 Hex Hd, Instrument Panel Mounting
41	446136	5	Lockwasher, 5/16 Hvy, Instrument Panel Mounting
42	443106	6	Nut, 5/16-18 Hex, Instrument Panel Mounting
43	446136	2	Lockwasher, 5/16 Hvy, Cables to Solenoid Mounting
44	443808	2	Nut, 5/16-24 Hex Jam, Cables to Solenoid Mounting
45	446118	2	Lockwasher, #10 Hvy, Cables to Solenoid Mounting
46	444312	2	Nut, #10-32 Hex, Cables to Solenoid Mounting
47*		1	Battery, 12 Volt
48	345637	1	Clump, Battery Hold Down
49	352485	2	Rod, Battery Hold Down
50	653023	2	Washer, Battery Hold Down
51	444708	2	Nut, 1/4-20 Hex C/Lock, Battery Hold Down
52	458482	4	Ring Retaining, Throttle Control & Lever Rods Mounting
53	345737	1	Clip, Spring, Choke Control Mounting
54		1	Serial No. Decal (Ref. Only)

* For service or replacement, see your Dealer.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 7 - TRANSAXLE ASSEMBLY



TECUMSEH PRODUCTS COMPANY
 Lauson-Power Products Parts Depot Division
 Grafton, Wisconsin

PARTS LIST - TRANSAXLE MODEL No. 2324, SERVICE No. 794100

ILLUSTRATION 7 - TRANSAXLE ASSEMBLY

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	784206	Lever & Housing Assembly, Shift (Incl Nos. 2 thru 7)	39	776027	Shaft, Input
2	782016	Ring, Snap	40	778024	Spur Gear, Input Shaft
3	792001	Ring, Quad	41	780052	Washer, Thrust
4	792002	Pin, Roll	42	786021	Seal & Retainer Assembly, Oil (Incl No. 45)
5	784093	Housing, Shift Lever	43	776035	Gear, Output
6	784094	Keeper, Shift Lever	44	776026	Pinion, Output
7	784207	Lever, Shift	45	788008	Seal, Oil
8	784054	Rod Assembly Shift (Incl Nos. 9 thru 12 & 24)	46	782045	Housing, Axle
9	792003	Spring	48A	782045	Housing, Axle
10	782004	Ball, Steel	47	772068	Cover Assembly, Transaxle (Incl Nos. 54, 55, 57, 59 & 63)
11	784004	Fork, Shifter	48	770029	Case Assembly, Transaxle (Incl Nos. 54, 55, 57 & 58)
12	784055	Rod, Shifter (3rd & 4th)	49	792007	Screw, Socket Hd Cap, 1/-20 x 3/4
13	784056	Rod Assembly, Shift (Incl Nos. 9, 10, 11 & 14)	50	786026	Pin, Dowel
14	784057	Rod, Shifter (Low)	51	782048	Screw, Hex Hd 3/8-16 x 1
15	774231	Axle, Left Hand	52	792019	Plug, Magnetic Drain
15A	774232	Axle, Right Hand	53	792011	Lockwasher, Split 3/8"
16	780042	Washer, Thrust	54	780049	Bearing, Needle
17	792008	Screw, Max Hd Cap, 1/4-20 x 2-1/2	55	760022	Bearing, Needle
18	782006	Lockwasher, 1/4"	56	780024	Bearing, Ball
19	778033A	Gear Ring	57	780047	Bearing, Needle
20	786019	Pin, Drive	58	780050	Bearing, Ball
21	786027	Block, Drive	59	780048	Bearing, Needle
22	778094	Pinion, Bevel	60	788025	Seal, Oil
23	778028A	Shaft & Gear, Brake	61	780001	Washer
24	792017	Ring, Snap	62	776031	Shaft & Pinion
25	778026	Shaft & Bearing Assembly, Pinion (Incl No. 26)	63	780046	Bearing, Needle
26	780019	Bearing	64	778030	Shaft, Reverse Idler
27	778034	Gear Cluster Assembly, (Incl No. 28)	65	786025	Spacer, Reverse Idler
28	780053	Bushing	66	778016	Idler, Reverse
29	784074	Stop, Shifter	67	778038	Spur Gear (28 Teeth)
30	788023	Gasket, Case & Cover	68	780039	Bearing, Thrust
31	788022	Gasket, Shift Lever Housing	69	774072A	Carrier Assembly, Differential (Incl No. 71)
32	776019	Gear, Shifting (3rd & 4th)	70	774071A	Carrier Assembly, Differential (Incl No. 71)
33	776020	Gear, Shifting (1st, 2nd & Rev.)	71	780041	Bushing
34	778095	Gear, Bevel	72	786024	"O" Ring
35	778037	Gear, Idler	73	780007	Washer, Thrust
36	778035	Gear Cluster Assm (Incl No. 26)	74	780051	Washer, Thrust
37	786024	Spacer	75	792010	Plug, Pipe
38	792014	Ring, Snap	76	780075	Race, Thrust

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 8
 RIGHT ANGLE DRIVE HEAD ASSEMBLY
 MODEL No. 2062 - P91 Service No. 794072*

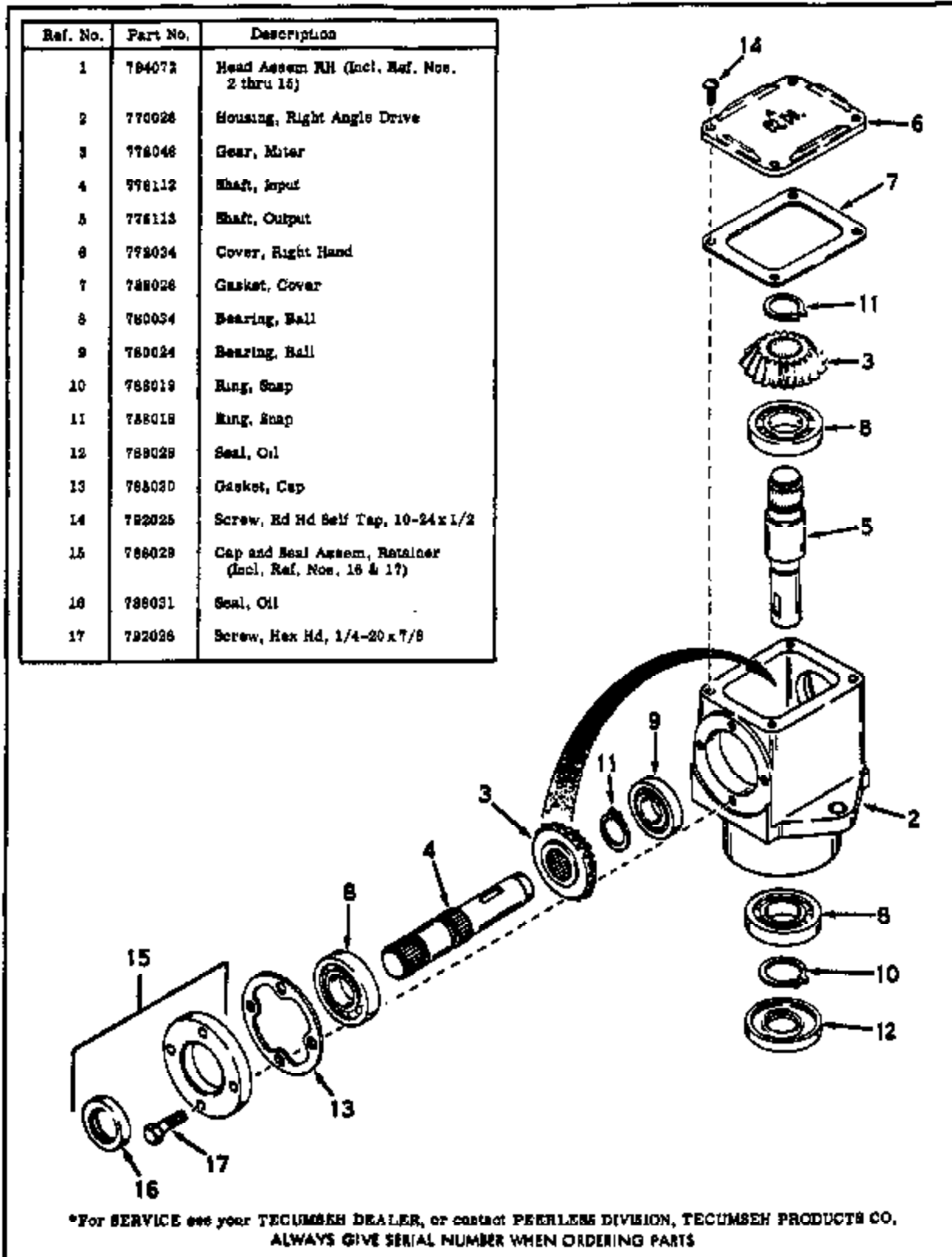
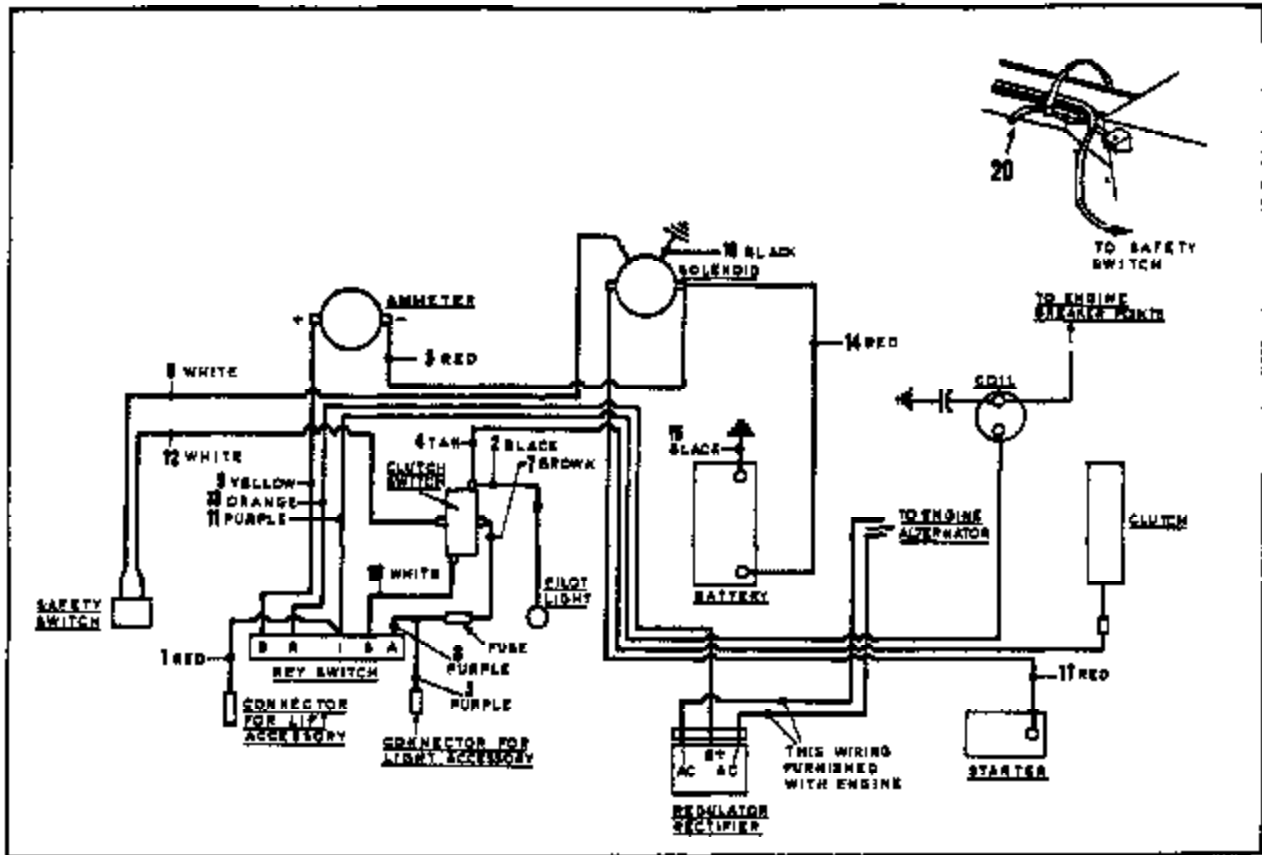


ILLUSTRATION 9 - WIRING



PARTS LIST

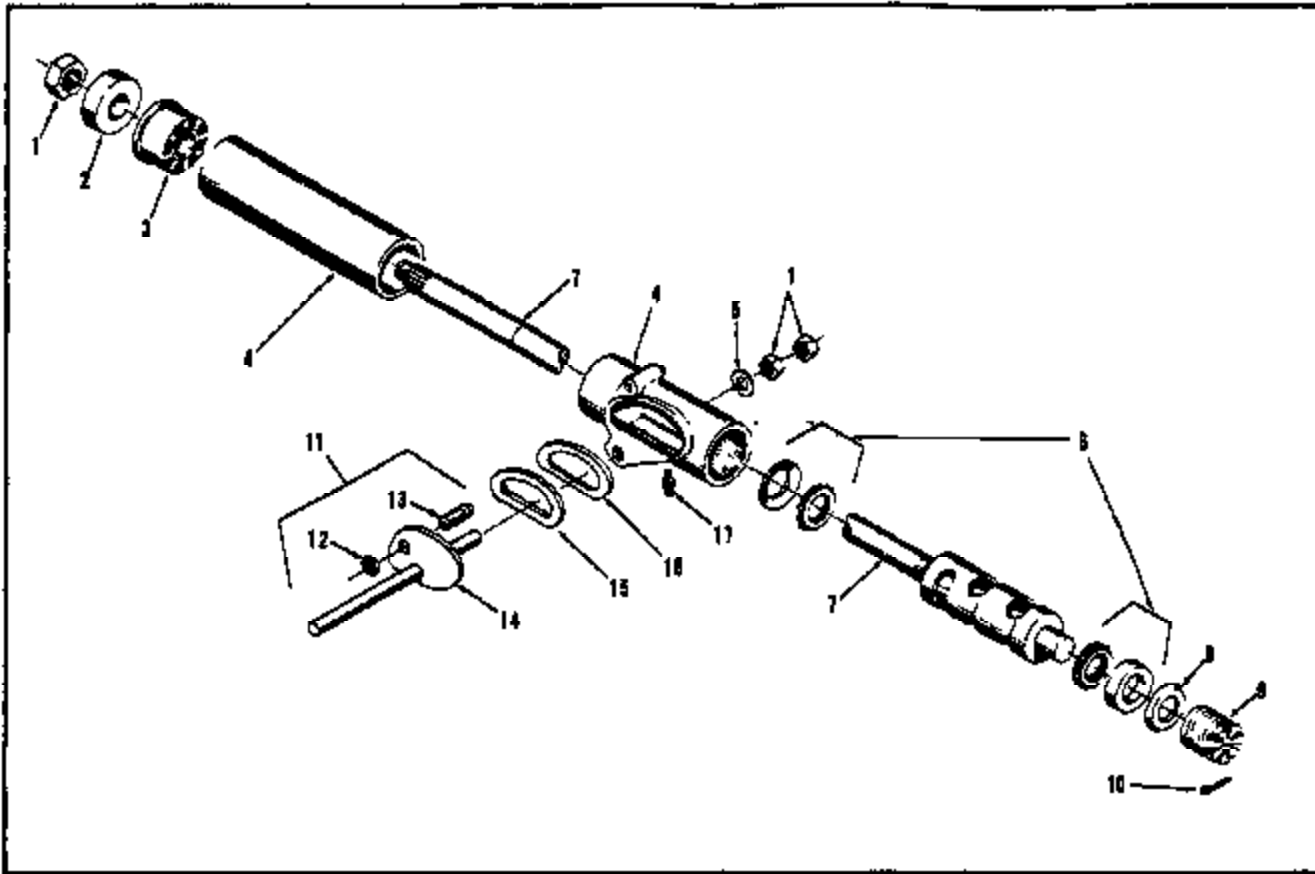
Ref. No.	Part No.	Quan.	Description
	121615	1	Wire Harness, (incl Ref. No. 1 through 13)
1		1	Wire, Red, Key Switch to Connector
2		1	Wire, Black, Clutch Switch to Connector
3		1	Wire, Purple, Splice to Connector
4		1	Wire, Tan, Clutch Switch to Clutch
5		1	Wire, Red, Ammeter to Solenoid
6		1	Wire, White, Safety Switch to Solenoid
7		1	Wire, Brown, Splice to Clutch Switch
8		1	Wire, Purple, Key Switch to Splice
9		1	Wire, Yellow, Ammeter to Key Switch
10		1	Wire, White, Key Switch to Clutch Switch

Ref. No.	Part No.	Quan.	Description
11		1	Wire, Purple, Key Switch to Coil
12		1	Wire, White, Clutch Switch to Safety Switch
13		1	Wire, Orange, Key Switch to Rectifier
14	351949	1	Cable, Red, Battery to Solenoid
15	352456	1	Cable, Black, Battery to Ground
16	112206	1	Cable, Black, Solenoid to Ground
17	345570	1	Cable, Red, Starter to Solenoid
18*	303451	1	Clip, Retainer, Wire Harness to Tank Bracket
19*	345696	2	Clamp, Retainer, Starter Cable and Harness to Fan Housing
20	475137	1	Tie, Cable, Safety Switch Wire to Frame

* Not Illustrated

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 10 - STEERING GEAR ASSEMBLY



PARTS LIST

Ref. No.	Part No.	Quan.	Description
	121486	1	Steering Gear Assembly (Incl the following)
1	448828	3	Nut, 5/8-18 Hex Jam
2	548063	1	Cover, Dust
3	548064	1	Bearing, Steering Column
4	500892	1	Steering Gear Housing Assembly
5	548065	1	Washer
6	548066	1	Ball Bearing and Cup Assembly
7	N.S.S.*	1	Cam and Tube Assembly
8	548067	1	Washer, Belleville
9	548068	1	Plug, Steering Gear Adjustment
10	460084	1	Pin, 1/8 x 1/2 Cotter
11	500891	1	Steering Gear Assembly (Incl Ref. 1, 12, 13, and 14)
12	448828	1	Nut, 1/2-20 Hex Jam
13	548068	1	Stud, Lever
14	500890	1	Lever Assembly
15	548070	1	Retainer, Oil Seal
16	548071	1	Oil Seal
17	471219	1	Fitting, Lubrication

* N.S.S. Not serviced separately. For service use complete gear assembly, No. 121486.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

SEE YOUR OWNER'S MANUAL FOR 'GUARANTY' AND 'HOW TO ORDER REPAIR PARTS'